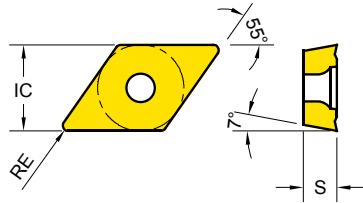


Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL  Aluminum	DCGT 070202 - AL	0.2	0.01 ~ 0.20	0.05 ~ 3.0																● 1399
	DCGT 070204 - AL	0.4	0.02 ~ 0.30	0.10 ~ 4.0																● 1400
	DCGT 11T301 - AL	0.1	0.01 ~ 0.30	0.05 ~ 4.0															● 2101	● 2100
	DCGT 11T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 4.0															● 0342	● 0341
	DCGT 11T304 - AL	0.4	0.03 ~ 0.50	0.10 ~ 5.0															● 0332	● 0083
	DCGT 11T308 - AL	0.8	0.03 ~ 0.50	1.00 ~ 5.0															● 0333	● 0084
-UF  Finishing	DCMT 070204 - UF	0.4	0.05 ~ 0.20	0.50 ~ 2.0			○ 0207		● 2397	● 0208	● 0209			○ 1909		○ 1903				
	DCMT 11T304 - UF	0.4	0.05 ~ 0.25	0.50 ~ 2.0			○ 0213		● 2208	● 0214	● 0215			○ 1044	○ 1043	○ 1910				
	DCMT 11T308 - UF	0.8	0.05 ~ 0.25	1.00 ~ 2.0	● 2053		○ 0219		● 1897	● 0220	● 0221									
-UG  General	DCMT 070204 - UG	0.4	0.10 ~ 0.25	0.50 ~ 2.0	● 1849		○ 0210		● 2391	● 0211	● 0212	○ 0013								
	DCMT 070208 - UG	0.8	0.10 ~ 0.25	0.80 ~ 2.0	● 1850		○ 0484		● 2386	● 0717	● 1136									
	DCMT 11T304 - UG	0.4	0.15 ~ 0.30	0.50 ~ 2.5	● 1831	○ 0677	○ 0216		● 2209	● 0217	● 0218	○ 0014			○ 1520	○ 1522	○ 1521			
	DCMT 11T308 - UG	0.8	0.15 ~ 0.30	0.80 ~ 2.5	● 1832	○ 0678	○ 0222		● 2215	● 0223	● 0224	○ 0015								
	DCMT 11T312 - UG	1.2	0.15 ~ 0.35	1.50 ~ 3.0					● 2605	● 2056										

TURNING

PARTING & GROOVING

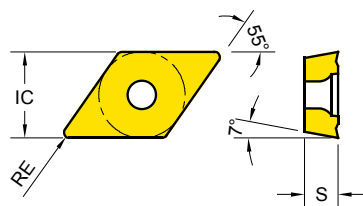
MILLING

DRILLING

TECHNICAL INFORMATION

Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

					EDT 2200..																
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	M15	N20	N20
					K20	K30										S30	K15				
DCGT DCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10	
NEW -SF  HRSA Finishing	DCGT 070201 - SF	0.1	0.02 ~ 0.15	0.10 ~ 1.5												●	●				
	DCGT 070202 - SF	0.2	0.02 ~ 0.15	0.10 ~ 1.5													2342	2068			
	DCGT 070204 - SF	0.4	0.03 ~ 0.20	0.10 ~ 1.5												○	●	●			
	DCGT 11T301 - SF	0.1	0.01 ~ 0.05	0.10 ~ 2.5													2338	2344	2070		
	DCGT 11T302 - SF	0.2	0.02 ~ 0.15	0.10 ~ 2.5													●	●			
	DCGT 11T304 - SF	0.4	0.03 ~ 0.20	0.10 ~ 2.5											○	○	1478	1474			
	DCGT 11T308 - SF	0.8	0.03 ~ 0.20	0.10 ~ 2.5													○	1460	1473	1479	1463
NEW -MF  Stainless steel Finishing	DCMT 070204 - MF	0.4	0.05 ~ 0.17	0.08 ~ 1.5									●	●	●	●	●				
	DCMT 11T302 - MF	0.2	0.04 ~ 0.15	0.08 ~ 2.0										2504	1978	1979	1980	2030			
	DCMT 11T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0										2505	2005	2006	2007	2031			
	DCMT 11T308 - MF	0.8	0.07 ~ 0.20	0.15 ~ 2.0										2506	1885	1886	1927	2032			
														2507	1963	1964	1965	2033			
NEW -MM  Stainless steel Medium	DCMT 070204 - MM	0.4	0.08 ~ 0.30	0.20 ~ 2.3									●	●	●	●	●				
	DCMT 070208 - MM	0.8	0.08 ~ 0.25	0.50 ~ 1.5						○				2516	1999	2000	2001	2040			
	DCMT 11T304 - MM	0.4	0.06 ~ 0.17	0.25 ~ 3.0										●	●	●	●	●			
	DCMT 11T308 - MM	0.8	0.08 ~ 0.25	0.50 ~ 3.0										2517	1990	1991	1992	2041			
NEW -PF  Cermet Finishing	DCMT 070204 - PF	0.4	0.05 ~ 0.17	0.08 ~ 1.5														●	2544		
	DCMT 11T302 - PF	0.2	0.04 ~ 0.15	0.08 ~ 2.0															●	2545	
	DCMT 11T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0															●	2546	
	DCMT 11T308 - PF	0.8	0.07 ~ 0.20	0.15 ~ 2.0															●	2547	
																			●	2548	
NEW -PM  Cermet Medium	DCMT 070204 - PM	0.4	0.08 ~ 0.30	0.20 ~ 2.3														●	2556		
	DCMT 11T304 - PM	0.4	0.06 ~ 0.17	0.25 ~ 3.0															●	2557	
	DCMT 11T308 - PM	0.8	0.08 ~ 0.25	0.50 ~ 3.0															●	2558	
																			●	2559	