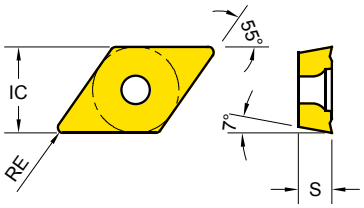
Turning Inserts - Positive

DCGT / DCMT (55° Rhombic)



Series	IC	S
DC** 0702	6.350	2.38
DC** 11T3	9.525	3.97

EDP 2200.. ●: Stock item ○: Order made item

DCGT DCMT		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL	 Aluminum	DCGT 070202 - AL	0.2	0.01 ~ 0.20	0.05 ~ 3.0																● 1399
		DCGT 070204 - AL	0.4	0.02 ~ 0.30	0.10 ~ 4.0																● 1400
		DCGT 11T301 - AL	0.1	0.01 ~ 0.30	0.05 ~ 4.0															● 2101	● 2100
		DCGT 11T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 4.0															● 0342	● 0341
		DCGT 11T304 - AL	0.4	0.03 ~ 0.50	0.10 ~ 5.0															● 0332	● 0083
		DCGT 11T308 - AL	0.8	0.03 ~ 0.50	1.00 ~ 5.0															● 0333	● 0084
-UF	 Finishing	DCMT 070204 - UF	0.4	0.05 ~ 0.20	0.50 ~ 2.0			○ 0207		● 2397	● 0208	● 0209			○ 1909		○ 1903				
		DCMT 11T304 - UF	0.4	0.05 ~ 0.25	0.50 ~ 2.0			○ 0213		● 2208	● 0214	● 0215			○ 1044	○ 1043	○ 1910				
		DCMT 11T308 - UF	0.8	0.05 ~ 0.25	1.00 ~ 2.0	● 2053		○ 0219		● 1897	● 0220	● 0221									
-UG	 General	DCMT 070204 - UG	0.4	0.10 ~ 0.25	0.50 ~ 2.0	● 1849		○ 0210		● 2391	● 0211	● 0212	○ 0013								
		DCMT 070208 - UG	0.8	0.10 ~ 0.25	0.80 ~ 2.0	● 1850		○ 0484		● 2386	● 0717	● 1136									
		DCMT 11T304 - UG	0.4	0.15 ~ 0.30	0.50 ~ 2.5	● 1831	○ 0677	○ 0216		● 2209	● 0217	● 0218	○ 0014			○ 1520	○ 1522	○ 1521			
		DCMT 11T308 - UG	0.8	0.15 ~ 0.30	0.80 ~ 2.5	● 1832	○ 0678	○ 0222		● 2215	● 0223	● 0224	○ 0015								
		DCMT 11T312 - UG	1.2	0.15 ~ 0.35	1.50 ~ 3.0					● 2605	● 2056										