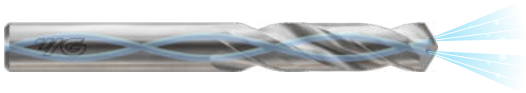
SOLID CARBIDE

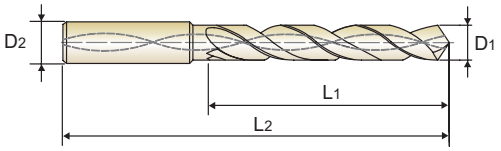
DREAM DRILLS ALU with COOLANT HOLES (3XD)

SERIES **D5432**

- Optimized thinning for Aluminum & Aluminum Alloys to
- prevent any clogging from chip welding
- Wider and deeper flute gullets for maximum chip removal
- Special geometry and smooth coating reduces built up edge and improves finishes







DIN 6537 | CARBIDE | 30° | h6 | m7 | 118° | 20 bar | Bright

p.102

SHORT 3 × D

Unit : mm

EDP No.	Drill Diameter D1	Shank Diameter D2	Flute Length L1	Overall Length L2
D5432030	3.0	6	20	62
D5432031	3.1	6	20	62
D5432032	3.2	6	20	62
D5432033	3.3	6	20	62
D5432034	3.4	6	20	62
D5432035	3.5	6	20	62
D5432036	3.6	6	20	62
D5432037	3.7	6	20	62
D5432038	3.8	6	24	66
D5432039	3.9	6	24	66
D5432040	4.0	6	24	66
D5432041	4.1	6	24	66
D5432042	4.2	6	24	66
D5432043	4.3	6	24	66
D5432044	4.4	6	24	66
D5432045	4.5	6	24	66
D5432046	4.6	6	24	66
D5432047	4.7	6	24	66
D5432048	4.8	6	28	66
D5432049	4.9	6	28	66
D5432050	5.0	6	28	66
D5432051	5.1	6	28	66
D5432052	5.2	6	28	66
D5432053	5.3	6	28	66
D5432054	5.4	6	28	66
D5432055	5.5	6	28	66
D5432056	5.6	6	28	66
D5432057	5.7	6	28	66

EDP No.	Drill Diameter D1	Shank Diameter D2	Flute Length L1	Overall Length L2
D5432058	5.8	6	28	66
D5432059	5.9	6	28	66
D5432060	6.0	6	28	66
D5432061	6.1	8	34	79
D5432062	6.2	8	34	79
D5432063	6.3	8	34	79
D5432064	6.4	8	34	79
D5432065	6.5	8	34	79
D5432066	6.6	8	34	79
D5432067	6.7	8	34	79
D5432068	6.8	8	34	79
D5432069	6.9	8	34	79
D5432070	7.0	8	34	79
D5432071	7.1	8	41	79
D5432072	7.2	8	41	79
D5432073	7.3	8	41	79
D5432074	7.4	8	41	79
D5432075	7.5	8	41	79
D5432076	7.6	8	41	79
D5432077	7.7	8	41	79
D5432078	7.8	8	41	79
D5432079	7.9	8	41	79
D5432080	8.0	8	41	79
D5432081	8.1	10	47	89
D5432082	8.2	10	47	89
D5432083	8.3	10	47	89
D5432084	8.4	10	47	89
D5432085	8.5	10	47	89

- DLC coating is available on your request.
- Other shank types are available on your request.

▶ NEXT PAGE

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommended																				

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	◎	◎	◎	◎																	

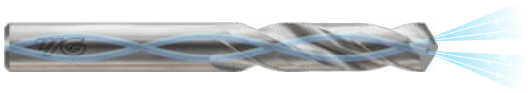
· Phone: +82-32-526-0909, www.yg1.solutions, E-mail: yg1@yg1.solutions

SOLID CARBIDE

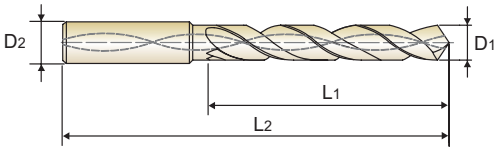
DREAM DRILLS ALU with COOLANT HOLES (3XD)

SERIES **D5432**

- ▶ Optimized thinning for Aluminum & Aluminum Alloys to
- ▶ prevent any clogging from chip welding
- ▶ Wider and deeper flute gullets for maximum chip removal
- ▶ Special geometry and smooth coating reduces built up edge and improves finishes







DIN 6537 | CARBIDE | 30° | h6 | m7 | 118° | 20 bar | Bright

p.102

SHORT 3 × D

Unit : mm

EDP No.	Drill Diameter D1	Shank Diameter D2	Flute Length L1	Overall Length L2
D5432086	8.6	10	47	89
D5432087	8.7	10	47	89
D5432088	8.8	10	47	89
D5432089	8.9	10	47	89
D5432090	9.0	10	47	89
D5432091	9.1	10	47	89
D5432092	9.2	10	47	89
D5432093	9.3	10	47	89
D5432094	9.4	10	47	89
D5432095	9.5	10	47	89
D5432096	9.6	10	47	89
D5432097	9.7	10	47	89
D5432098	9.8	10	47	89
D5432099	9.9	10	47	89
D5432100	10.0	10	47	89
D5432101	10.1	12	55	102
D5432102	10.2	12	55	102
D5432103	10.3	12	55	102
D5432104	10.4	12	55	102
D5432105	10.5	12	55	102
D5432106	10.6	12	55	102
D5432107	10.7	12	55	102
D5432108	10.8	12	55	102
D5432109	10.9	12	55	102
D5432110	11.0	12	55	102
D5432111	11.1	12	55	102
D5432112	11.2	12	55	102
D5432113	11.3	12	55	102

EDP No.	Drill Diameter D1	Shank Diameter D2	Flute Length L1	Overall Length L2
D5432114	11.4	12	55	102
D5432115	11.5	12	55	102
D5432116	11.6	12	55	102
D5432117	11.7	12	55	102
D5432118	11.8	12	55	102
D5432119	11.9	12	55	102
D5432120	12.0	12	55	102
D5432125	12.5	14	60	107
D5432130	13.0	14	60	107
D5432135	13.5	14	60	107
D5432140	14.0	14	60	107
D5432145	14.5	16	65	115
D5432150	15.0	16	65	115
D5432155	15.5	16	65	115
D5432160	16.0	16	65	115
D5432165	16.5	18	73	123
D5432170	17.0	18	73	123
D5432175	17.5	18	73	123
D5432180	18.0	18	73	123
D5432185	18.5	20	79	131
D5432190	19.0	20	79	131
D5432195	19.5	20	79	131
D5432200	20.0	20	79	131

- ▶ DLC coating is available on your request.
- ▶ Other shank types are available on your request.

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommended																				

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	◎	◎	◎	◎																	