



MORSE TAPERS

Morse			
Taper No.	D-1 mm	D-2 mm	L-1 mm
1	12.065	9.70	65.5
2	17.780	14.90	80
3	23.825	20.20	99
4	31.267	26.50	124
5	44.399	38.20	156
6	63.348	54.60	218

JACOBS TAPERS

Jacobs			
Taper No.	D-3 mm	D-4 mm	L-2 mm
0	6.350	5.802	11.112
1	9.754	8.469	16.669
2 short	13.940	12.386	19.050
2	14.199	12.386	22.225
33	15.850	14.237	25.400
6	17.170	15.582	25.400
3	20.599	18.951	30.956
4	28.550	26.346	42.069
5	35.890	33.422	47.625

DIN (METRIC) TAPERS

DIN			
Taper No.	D-3 mm	D-4 mm	L-2 mm
B10	10.094	9.40	14.50
B12	12.065	11.10	18.50
B16	15.733	14.50	24.00
B18	17.780	16.20	32.00
B22	21.793	19.80	40.50
B24	23.825	21.30	50.50