HSS-E, MORSE TAPER SHANK TWIST DRILLS for HEAVY DUTY

JOBBER

HSS-E, SPIRALBOHRER für HOHELEISTUNGEN mit MORSEKEGELSCHAFT

KURZ

Forets HSS-E, queue cône morse pour matériaux durs, série courte

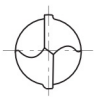
COURTE

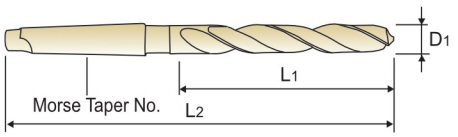
HSS-E, PUNTE ELICOIDALI, ATTACCO CM PER LAVORAZIONI GRAVOSE

CORTA

- **Surface treatment** : Bright Finish
- **Application** : Drilling steels, cast steels alloyed and non-alloyed, grey cast iron, malleable cast iron, graphite.

- **Oberflächenbehandlung** : Helle Beschaffenheit
- **Verwendung** : Zum Bohren von Stahl und Stahlguß, Grauguß, Temperguß, Sphäroguß, Sintereisen, Graphit.





DIN 345 | HSS-E | N ≈ 30° | 1 ~ 3 | h8 | 118° | Bright

p.A277

Recommended ToolHolder — PlainShank — MORSETAPERARBOR

Unit : mm

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2	Morse Taper No.
DL205130	13.0	101	182	1
DL205135	13.5	108	189	1
DL205140	14.0	108	189	1
DL205145	14.5	114	212	2
DL205150	15.0	114	212	2
DL205155	15.5	120	218	2
DL205160	16.0	120	218	2
DL205165	16.5	125	223	2
DL205170	17.0	125	223	2
DL205175	17.5	130	228	2
DL205180	18.0	130	228	2
DL205185	18.5	135	233	2
DL205190	19.0	135	233	2
DL205195	19.5	140	238	2
DL205200	20.0	140	238	2
DL205205	20.5	145	243	2
DL205210	21.0	145	243	2
DL205215	21.5	150	248	2

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2	Morse Taper No.
DL205220	22.0	150	248	2
DL205225	22.5	155	253	2
DL205230	23.0	155	253	2
DL205235	23.5	155	276	3
DL205240	24.0	160	281	3
DL205245	24.5	160	281	3
DL205250	25.0	160	281	3
DL205255	25.5	165	286	3
DL205260	26.0	165	286	3
DL205265	26.5	165	286	3
DL205270	27.0	170	291	3
DL205275	27.5	170	291	3
DL205280	28.0	170	291	3
DL205285	28.5	175	296	3
DL205290	29.0	175	296	3
DL205295	29.5	175	296	3
DL205300	30.0	175	296	3

ISO	P											M					K			
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommended	◎	◎	◎	○		◎	○	○		○		◎	○		○	○	○	○	○	○

ISO	N										S							H		
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	○	○	○						○							○					