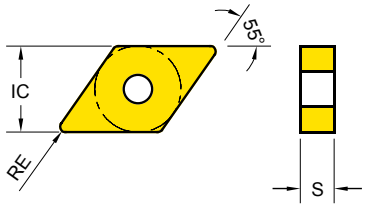
Turning Inserts - Negative

DNGG / DNMG (55° Rhombic)



Series	IC	S
DN** 1104	9.525	4.76
DN** 1504	12.700	4.76
DN** 1506	12.700	6.35

EDP 2200..

● : Stock item ○ : Order made item

DNGG DNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-SF	 HRSA Finishing	DNGG 150404 - SF	0.4	0.10 ~ 0.25	0.2 ~ 1.0													● 1295			
		DNGG 150408 - SF	0.8	0.10 ~ 0.25	0.2 ~ 1.0													● 1293			
		DNGG 150604 - SF	0.4	0.10 ~ 0.25	0.2 ~ 1.0													● 1296			
		DNGG 150608 - SF	0.8	0.10 ~ 0.25	0.2 ~ 1.0													● 1294			
-SM	 HRSA Medium	DNMG 150408 - SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1417	○ 1412	○ 1817	● 1300			
		DNMG 150412 - SM	1.2	0.15 ~ 0.30	0.5 ~ 3.0										○ 1419	○ 1413	○ 1818	● 1303			
		DNMG 150608 - SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1418	○ 1414	○ 1821	● 1301			
		DNMG 150612 - SM	1.2	0.15 ~ 0.30	0.5 ~ 3.0										○ 1420	○ 1415	○ 1822	● 1302			
-SR	 HRSA Roughing	DNMG 150408 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 1298			
		DNMG 150412 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1297			
		DNMG 150608 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 1280			
		DNMG 150612 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1299			
NEW -PSF	 Cermet Finishing	DNMG 150404 - PSF	0.4	0.07 ~ 0.30	0.4 ~ 3.0														● 2533		
		DNMG 150408 - PSF	0.8	0.10 ~ 0.30	0.6 ~ 3.0														● 2534		