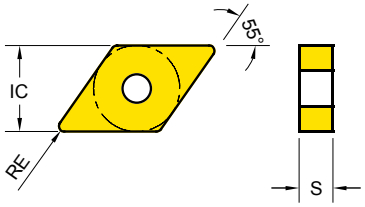
Turning Inserts - Negative

DNMA / DNMG (55° Rhombic)



Series	IC	S
DN** 1104	9.525	4.76
DN** 1504	12.700	4.76
DN** 1506	12.700	6.35

EDP 2200..

●: Stock item ○: Order made item

DNMA DNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
..MA	 Cast iron	DNMA 150404	0.4	0.10 ~ 0.50	0.5 ~ 5.0	● 1558	○ 1505	○ 1506													
		DNMA 150408	0.8	0.15 ~ 0.50	1.0 ~ 5.0	● 1559	○ 0573	○ 0574													
		DNMA 150412	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 1421	○ 0575	○ 0576													
		DNMA 150604	0.4	0.10 ~ 0.50	1.0 ~ 5.0	● 1581	○ 1445	○ 1447													
		DNMA 150608	0.8	0.15 ~ 0.50	1.0 ~ 5.0	● 1557	○ 0091	○ 1129													
		DNMA 150612	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 1422	○ 0092	○ 1130													
-UF	 Finishing	DNMG 150404 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.5			○ 0363		● 2220	● 0364	● 0365	○ 0016								
		DNMG 150408 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.5			○ 0856	○ 1030	● 2221	● 0774	● 0857									
		DNMG 150412 - UF	1.2	0.05 ~ 0.25	1.5 ~ 2.5			○ 1450		● 2584	● 1368	● 1383									
		DNMG 150604 - UF	0.4	0.05 ~ 0.25	1.0 ~ 2.0			○ 0225		● 2398	● 0226	● 0227	○ 0018								
		DNMG 150608 - UF	0.8	0.05 ~ 0.25	1.5 ~ 3.5			○ 0231		● 2419	● 0232	● 0233									
		DNMG 150612 - UF	1.2	0.05 ~ 0.25	1.5 ~ 2.5			○ 1385		● 2610	● 1369	● 1386									
-UL	 Light Machining and Sticky Material	DNMG 110404 - UL	0.4	0.10 ~ 0.3	0.5 ~ 2.5			○ 1239		● 2606	● 1240	● 1241									
		DNMG 110408 - UL	0.8	0.10 ~ 0.3	1.0 ~ 2.5			○ 1242		● 2607	● 1243	● 1244									
		DNMG 150404 - UL	0.4	0.10 ~ 0.3	0.5 ~ 3.0			○ 0686		● 2444	● 0687	● 0708									
		DNMG 150408 - UL	0.8	0.10 ~ 0.3	1.0 ~ 3.0			○ 0489	○ 1028	● 2337	● 0504	● 0505									
		DNMG 150412 - UL	1.2	0.10 ~ 0.3	1.5 ~ 3.0			○ 0709	○ 1029	● 2314	● 1108	● 1109									
		DNMG 150604 - UL	0.4	0.10 ~ 0.3	0.5 ~ 3.0			○ 0369		● 2404	● 0370	● 1110									
		DNMG 150608 - UL	0.8	0.10 ~ 0.3	1.5 ~ 3.0			○ 0237		● 2214	● 0238	● 0239									
		DNMG 150612 - UL	1.2	0.10 ~ 0.3	1.5 ~ 3.0			○ 0246		● 2611	● 0247	● 0248									