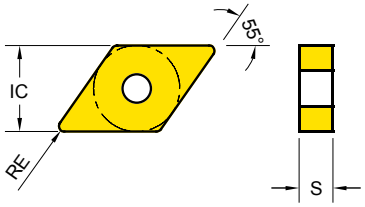
Turning Inserts - Negative

# DNMA / DNMG (55° Rhombic)




| Series | IC | S |
|---|---|---|
| DN** 1104 | 9.525 | 4.76 |
| DN** 1504 | 12.700 | 4.76 |
| DN** 1506 | 12.700 | 6.35 |

EDP 2200..

●: Stock item ○: Order made item

| DNMA DNMG | | Designation | RE | Fn (mm/rev.) | Ap (mm) | K10 | P05 K20 | P10 K30 | P15 | P10 | P20 | P30 | P20 | M25 | M15 | M30 | M40 S30 | S10 | P15 M15 K15 | N20 | N20 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | YG1010 | YG1001 | YG3010 | YG3015 | YG3115 | YG3020 | YG3030 | YG801 | YG2025 | YG211 | YG213 | YG214 | YG401 | YT100 | YG100 | YG10 |
| ..MA |  Cast iron | DNMA 150404 | 0.4 | 0.10 ~ 0.50 | 0.5 ~ 5.0 | ● 1558 | ○ 1505 | ○ 1506 | | | | | | | | | | | | | |
| | | DNMA 150408 | 0.8 | 0.15 ~ 0.50 | 1.0 ~ 5.0 | ● 1559 | ○ 0573 | ○ 0574 | | | | | | | | | | | | | |
| | | DNMA 150412 | 1.2 | 0.15 ~ 0.50 | 1.5 ~ 5.0 | ● 1421 | ○ 0575 | ○ 0576 | | | | | | | | | | | | | |
| | | DNMA 150604 | 0.4 | 0.10 ~ 0.50 | 1.0 ~ 5.0 | ● 1581 | ○ 1445 | ○ 1447 | | | | | | | | | | | | | |
| | | DNMA 150608 | 0.8 | 0.15 ~ 0.50 | 1.0 ~ 5.0 | ● 1557 | ○ 0091 | ○ 1129 | | | | | | | | | | | | | |
| | | DNMA 150612 | 1.2 | 0.15 ~ 0.50 | 1.5 ~ 5.0 | ● 1422 | ○ 0092 | ○ 1130 | | | | | | | | | | | | | |
| -UF |  Finishing | DNMG 150404 - UF | 0.4 | 0.05 ~ 0.25 | 0.5 ~ 2.5 | | | ○ 0363 | | ● 2220 | ● 0364 | ● 0365 | ○ 0016 | | | | | | | | |
| | | DNMG 150408 - UF | 0.8 | 0.05 ~ 0.25 | 1.0 ~ 2.5 | | | ○ 0856 | ○ 1030 | ● 2221 | ● 0774 | ● 0857 | | | | | | | | | |
| | | DNMG 150412 - UF | 1.2 | 0.05 ~ 0.25 | 1.5 ~ 2.5 | | | ○ 1450 | | ● 2584 | ● 1368 | ● 1383 | | | | | | | | | |
| | | DNMG 150604 - UF | 0.4 | 0.05 ~ 0.25 | 1.0 ~ 2.0 | | | ○ 0225 | | ● 2398 | ● 0226 | ● 0227 | ○ 0018 | | | | | | | | |
| | | DNMG 150608 - UF | 0.8 | 0.05 ~ 0.25 | 1.5 ~ 3.5 | | | ○ 0231 | | ● 2419 | ● 0232 | ● 0233 | | | | | | | | | |
| | | DNMG 150612 - UF | 1.2 | 0.05 ~ 0.25 | 1.5 ~ 2.5 | | | ○ 1385 | | ● 2610 | ● 1369 | ● 1386 | | | | | | | | | |
| -UL |  Light Machining and Sticky Material | DNMG 110404 - UL | 0.4 | 0.10 ~ 0.3 | 0.5 ~ 2.5 | | | ○ 1239 | | ● 2606 | ● 1240 | ● 1241 | | | | | | | | | |
| | | DNMG 110408 - UL | 0.8 | 0.10 ~ 0.3 | 1.0 ~ 2.5 | | | ○ 1242 | | ● 2607 | ● 1243 | ● 1244 | | | | | | | | | |
| | | DNMG 150404 - UL | 0.4 | 0.10 ~ 0.3 | 0.5 ~ 3.0 | | | ○ 0686 | | ● 2444 | ● 0687 | ● 0708 | | | | | | | | | |
| | | DNMG 150408 - UL | 0.8 | 0.10 ~ 0.3 | 1.0 ~ 3.0 | | | ○ 0489 | ○ 1028 | ● 2337 | ● 0504 | ● 0505 | | | | | | | | | |
| | | DNMG 150412 - UL | 1.2 | 0.10 ~ 0.3 | 1.5 ~ 3.0 | | | ○ 0709 | ○ 1029 | ● 2314 | ● 1108 | ● 1109 | | | | | | | | | |
| | | DNMG 150604 - UL | 0.4 | 0.10 ~ 0.3 | 0.5 ~ 3.0 | | | ○ 0369 | | ● 2404 | ● 0370 | ● 1110 | | | | | | | | | |
| | | DNMG 150608 - UL | 0.8 | 0.10 ~ 0.3 | 1.5 ~ 3.0 | | | ○ 0237 | | ● 2214 | ● 0238 | ● 0239 | | | | | | | | | |
| | | DNMG 150612 - UL | 1.2 | 0.10 ~ 0.3 | 1.5 ~ 3.0 | | | ○ 0246 | | ● 2611 | ● 0247 | ● 0248 | | | | | | | | | |