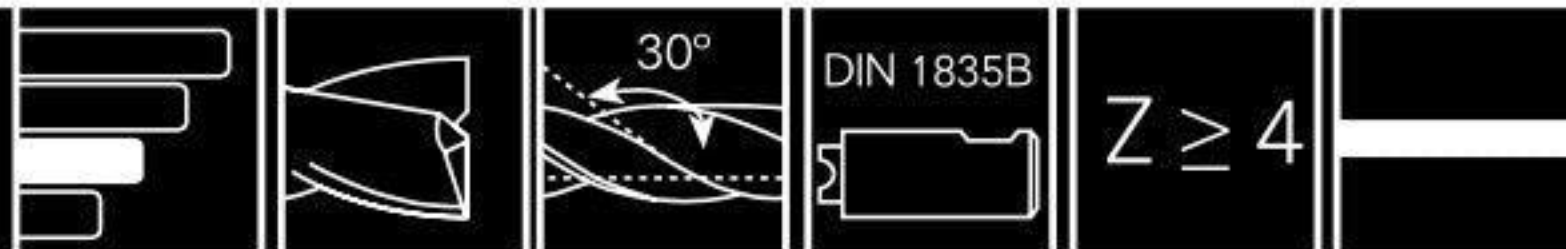


# 3115

# HSSE DIN 844 N



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 30-50	○ 25-30			○ 15-20		○ 34-38	○ 20-24			○ 45-90			○ 15-20	● 15-20			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø mm	Z	d mm	€	L mm	l mm	
2,00	3	6	15,23	51	7	1
2,50	3	6	15,23	52	8	1
3,00	4	6	15,23	52	8	1
4,00	4	6	15,34	55	11	1
5,00	4	6	15,34	57	13	1
6,00	4	6	15,34	57	13	1
7,00	4	10	23,15	69	16	1
8,00	4	10	19,13	69	19	1
9,00	4	10	24,15	69	19	1
10,00	4	10	21,35	72	22	1
11,00	4	12	29,12	79	22	1
12,00	4	12	27,03	83	26	1

Ø mm	Z	d mm	€	L mm	l mm	
13,00	4	12	36,40	83	26	1
14,00	4	12	34,35	83	26	1
15,00	4	12	39,21	83	26	1
16,00	4	16	38,26	92	32	1
18,00	4	16	47,16	92	32	1
20,00	4	20	55,19	104	38	1
22,00	5	20	76,64	104	38	1
25,00	5	25	95,24	121	45	1
28,00	5	25	119,07	121	45	1
30,00	5	25	141,90	121	45	1
32,00	6	32	141,90	133	53	1