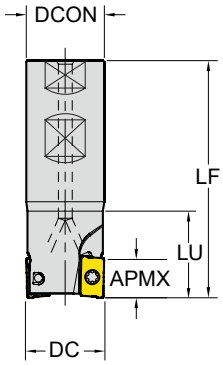
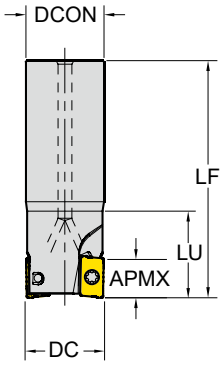
Cutters for APKT

Cutting Angle : 90°
2 Corner Positive

<W> Weldon



<C> Cylindrical



CICT : Number of Inserts
CBDP : Connection Bore Depth

: p. 151

Unit:mm

Series	APMX	Designation	EDP 1700..	DC	CICT	LU	LF	TYPE	DCON	CBDP	DCSFMS	PCD1	PCD2	
APKT 1003	9.0	E90 - APKT10 - D16Z2C16 - L100	0083	16	2	40	100	Cylindrical	16	-	-	-	-	●
		E90 - APKT10 - D16Z2C16 - L120	0532	16	2	30	120		16	-	-	-	-	●
		E90 - APKT10 - D16Z2C16 - L150	0154	16	2	40	150		16	-	-	-	-	●
		E90 - APKT10 - D16Z2C16 - L200	0533	16	2	100	200		16	-	-	-	-	●
		E90 - APKT10 - D20Z2C20 - L250	0534	20	2	150	250		20	-	-	-	-	●
		E90 - APKT10 - D20Z3C20 - L100	0535	20	3	30	100		20	-	-	-	-	●
		E90 - APKT10 - D20Z3C20 - L120	0085	20	3	40	120		20	-	-	-	-	●
		E90 - APKT10 - D20Z3C20 - L150	0536	20	3	50	150		20	-	-	-	-	●
		E90 - APKT10 - D20Z3C20 - L200	0270	20	3	100	200		20	-	-	-	-	●
		E90 - APKT10 - D25Z3C25 - L100	0537	25	3	30	100		25	-	-	-	-	●
		E90 - APKT10 - D25Z3C25 - L120	0186	25	3	40	120		25	-	-	-	-	●
		E90 - APKT10 - D30Z4C25 - L100	0122	30	4	30	100		25	-	-	-	-	●
		E90 - APKT10 - D30Z4C25 - L120	0086	30	4	30	120		25	-	-	-	-	●
		E90 - APKT10 - D32Z4C25 - L100	0538	32	4	35	100		25	-	-	-	-	●
		E90 - APKT10 - D32Z4C25 - L150 - WOC	0539	32	4	35	150		25	-	-	-	-	X
		E90 - APKT10 - D12Z1W16 - L100	0540	12	1	30	100	Weldon	16	-	-	-	-	●
		E90 - APKT10 - D14Z1W16 - L100	0541	14	1	30	100		16	-	-	-	-	●
		E90 - APKT10 - D16Z2W16 - L100	0542	16	2	30	100		16	-	-	-	-	●
		E90 - APKT10 - D16Z2W16 - L85	0082	16	2	-	85		16	-	-	-	-	●
		E90 - APKT10 - D18Z2W16 - L100	0543	18	2	30	100		16	-	-	-	-	●

▶ NEXT PAGE

* Clamping Torque (Nm) 1.2Nm

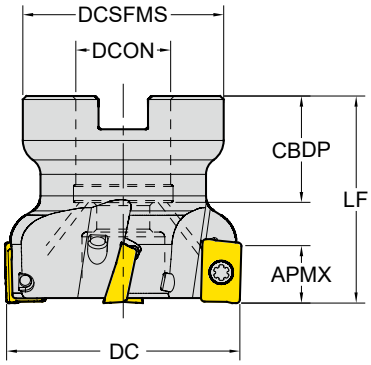
APKT10	Screw (Cutter D16~D20)	Screw (Cutter D20~)	Wrench
Descritpion	TP072505	TP072506	TPWFTP07
EDP	18000016	18000013	18000001

Milling - Shoulder Milling - Cutter

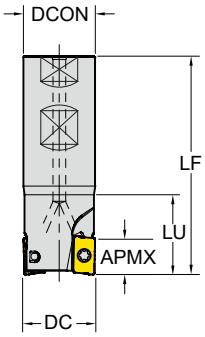
Cutters for APKT

Cutting Angle : 90°
2 Corner Positive

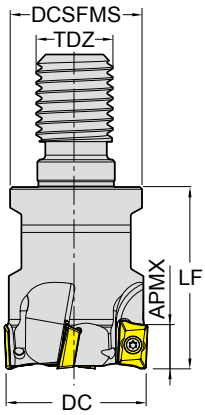
<S> Shellmill



<W> Weldon



<M> Modular



CICT : Number of Inserts
CBDP : Connection Bore Depth

: p. 151

Unit:mm

Series	APMX	Designation	EDP 1700..	DC	CICT	LU	LF	TYPE	DCON /TDZ	CBDP	DCSFMS	PCD1	PCD2	
APKT 1003	9.0	E90 - APKT10 - D20Z3W20 - L100	0461	20	3	30	100	Weldon	20	-	-	-	-	●
		E90 - APKT10 - D20Z3W20 - L90	0084	20	3	40	90		20	-	-	-	-	●
		E90 - APKT10 - D22Z3W20 - L100	0544	22	3	30	100		20	-	-	-	-	●
		E90 - APKT10 - D25Z3W25 - L100	0545	25	3	30	100		25	-	-	-	-	●
		E90 - APKT10 - D25Z4W25 - L100	0546	25	4	30	100		25	-	-	-	-	●
		E90 - APKT10 - D32Z4W32 - L150 - WOC	0547	32	4	50	150		32	-	-	-	-	X
		F90 - APKT10 - D40Z4S16	0087	40	4	-	40	Shellmill	16	18	34	-	-	●
		F90 - APKT10 - D40Z5S16	0472	40	5	-	40		16	20	36	-	-	●
		F90 - APKT10 - D50Z6S22	0215	50	6	-	40		22	22	42	-	-	●
		F90 - APKT10 - D50Z7S22	0088	50	7	-	40		22	20	42	-	-	●
		F90 - APKT10 - D63Z7S22	0548	63	7	-	40		22	22	48	-	-	●
		F90 - APKT10 - D80Z8S27	0549	80	8	-	50		27	25	58	-	-	●
		F90 - APKT10 - D100Z9S32	0550	100	9	-	50		32	26	65	-	-	●
		M90 - APKT10 - D16Z2M08	0551	16	2	-	30	Modular	M08	-	14.75	-	-	●
		M90 - APKT10 - D20Z3M10	0552	20	3	-	30		M10	-	18	-	-	●
		M90 - APKT10 - D25Z3M12	0553	25	3	-	35		M12	-	21	-	-	●
		M90 - APKT10 - D32Z4M16	0554	32	4	-	35		M16	-	29	-	-	●
		M90 - APKT10 - D40Z5M16	0555	40	5	-	43		M16	-	29	-	-	●
		M90 - APKT10 - D42Z5M16	0556	42	5	-	43		M16	-	29	-	-	●

* Clamping Torque (Nm) 1.2Nm

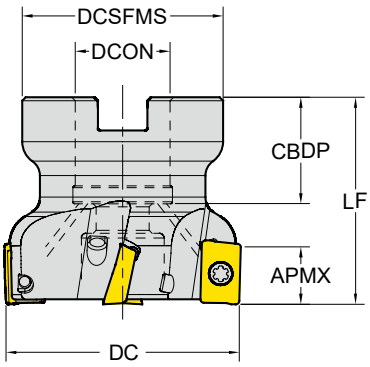
APKT10	Screw (Cutter D16~D20)	Screw (Cutter D20~)	Wrench
Descritpion	TP072505	TP072506	TPWFTP07
EDP	1800016	18000013	18000001

Milling - Shoulder Milling - Cutter

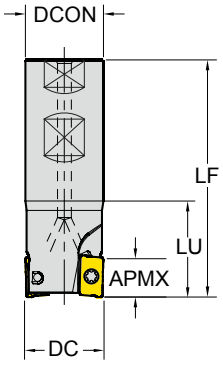
Cutters for APKT

Cutting Angle : 90°
2 Corner Positive

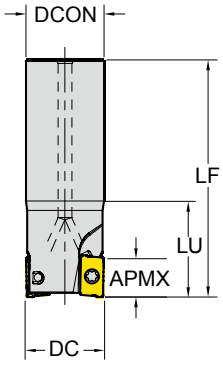
<S> Shellmill



<W> Weldon



<C> Cylindrical



CICT : Number of Inserts
CBDP : Connection Bore Depth

: p. 151

Unit:mm

Series	APMX	Designation	EDP 1700..	DC	CICT	LU	LF	TYPE	DCON	CBDP	DCSFMS	PCD1	PCD2	
APKT 1604	14.0	E90 - APKT16 - D25Z2C20 - L100	0091	25	2	-	100	Cylindrical	20	-	-	-	-	●
		E90 - APKT16 - D25Z2C20 - L100 - WOC	0243	25	2	35	100		20	-	-	-	-	X
		E90 - APKT16 - D25Z2C25 - L250 - WOC	0557	25	2	100	250		25	-	-	-	-	X
		E90 - APKT16 - D32Z2C32 - L250 - WOC	0558	32	2	100	250		32	-	-	-	-	X
		E90 - APKT16 - D32Z3C25 - L110	0094	32	3	-	110		25	-	-	-	-	●
		E90 - APKT16 - D32Z3C25 - L200	0559	32	3	40	200		25	-	-	-	-	●
		E90 - APKT16 - D32Z3C32 - L150 - WOC	0250	32	3	50	150		32	-	-	-	-	X
		E90 - APKT16 - D32Z3C32 - L250 - WOC	0560	32	3	100	250		32	-	-	-	-	X
		E90 - APKT16 - D40Z4C32 - L150 - WOC	0561	40	4	40	150		32	-	-	-	-	X
		E90 - APKT16 - D25Z2W25 - L100	0562	25	2	35	100	Weldon	25	-	-	-	-	●
		E90 - APKT16 - D25Z2W25 - L110	0092	25	2	-	110		25	-	-	-	-	●
		E90 - APKT16 - D28Z3W25 - L100	0563	28	3	40	100		25	-	-	-	-	●
		E90 - APKT16 - D30Z3W25 - L110	0564	30	3	40	110		25	-	-	-	-	●
		E90 - APKT16 - D32Z3W25 - L110	0093	32	3	-	110		25	-	-	-	-	●
		E90 - APKT16 - D32Z3W32 - L110	0565	32	3	40	110		32	-	-	-	-	●
		E90 - APKT16 - D36Z3W32 - L110	0566	36	3	40	110		32	-	-	-	-	●
		F90 - APKT16 - D40Z4S16	0275	40	4	-	40	Shellmill	16	20	36	-	-	●
		F90 - APKT16 - D50Z5S22	0095	50	5	-	40		22	20	45	-	-	●

▶ NEXT PAGE

* Clamping Torque (Nm) 3.0Nm

APKT16	Screw	Wrench
Descritpion	TP154008	TPWFTP15
EDP	18000006	18000003