

# HSSCo8, 2 FLUTE LONG LENGTH

🇩🇪 HSSCo8, 2 SCHNEIDEN LANG

🇫🇷 Fraise HSSCo8, 2 dents, longue

🇮🇹 2 TAGLIANTI, SERIE LUNGA - HSSCo8



FlatShank	Page	PlainShank	Page
⊗	ENDMILLHOLDER D118-137	POWERMILLINGCHUCK D161-176	
⊗	-	ERCOLLETOUCH D73-116	
		SKSLMCHUCK D183-201	

Unit : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length
UNCOATED	TiAlN	e8	h6		
E2571015	EQ571015	1.5	6	7	51
E2571020	EQ571020	2.0	6	7	51
E2571025	EQ571025	2.5	6	8	52
E2571030	EQ571030	3.0	6	8	52
E2571035	EQ571035	3.5	6	10	54
E2571040	EQ571040	4.0	6	11	55
E2571045	EQ571045	4.5	6	11	55
E2571050	EQ571050	5.0	6	13	57
E2571055	EQ571055	5.5	6	13	57
E2571060	EQ571060	6.0	6	13	57
E2571065	EQ571065	6.5	10	16	66
E2571070	EQ571070	7.0	10	16	66
E2571075	EQ571075	7.5	10	16	66
E2571080	EQ571080	8.0	10	19	69
E2571085	EQ571085	8.5	10	19	69
E2571090	EQ571090	9.0	10	19	69
E2571095	EQ571095	9.5	10	19	69
E2571100	EQ571100	10.0	10	22	72
E2571110	EQ571110	11.0	12	22	79
E2571120	EQ571120	12.0	12	26	83
E2571130	EQ571130	13.0	12	26	83
E2571140	EQ571140	14.0	12	26	83
E2571150	EQ571150	15.0	12	26	83
E2571160	EQ571160	16.0	16	32	92

Tolerances according to DIN 7160 & 7161

Tolerance range in $\mu\text{m}$						
Nominal-Diameter in $\text{mm}$						
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30	over 30 to 50
e8	-14 -28	-20 -38	-25 -47	-32 -59	-40 -73	-50 -89
h6	0 -6	0 -8	0 -9	0 -11	0 -13	0 -16

► Other shank design on your request.

► NEXT PAGE

► TiN and TiCN Coatings are available on your request.

# HSSCo8, 2 FLUTE LONG LENGTH

🇩🇪 HSSCo8, 2 SCHNEIDEN LANG

🇫🇷 Fraise HSSCo8, 2 dents, longue

🇮🇹 2 TAGLIENTI, SERIE LUNGA - HSSCo8



p.C676-679



Recommended ToolHolder

	FlatShank	Page	PlainShank	Page
⊕	ENDMILLHOLDER D118-137		POWERMILLINGCHUCK D161-176	
⊖	-	-	ERCOLLECHUCK D73-116	D73-116
			SKSLMCHUCK D183-201	D183-201

Unit : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length
UNCOATED	TiAlN	e8	h6		
E2571180	EQ571180	18.0	16	32	92
E2571200	EQ571200	20.0	20	38	104
E2571220	EQ571220	22.0	20	38	104
E2571240	EQ571240	24.0	25	45	121
E2571250	EQ571250	25.0	25	45	121
E2571260	EQ571260	26.0	25	45	121
E2571270	EQ571270	27.0	25	45	121
E2571280	EQ571280	28.0	25	45	121
E2571300	EQ571300	30.0	25	45	121
E2571320	EQ571320	32.0	32	53	133
E2571400	EQ571400	40.0	40	63	155

► Other shank design on your request.

► TiN and TiCN Coatings are available on your request.

## Tolerances according to DIN 7160 & 7161

Tolerance range in $\mu\text{m}$						
Nominal-Diameter in mm						
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30	over 30 to 50
e8	- 14 - 28	- 20 - 38	- 25 - 47	- 32 - 59	- 40 - 73	- 50 - 89
h6	0 - 6	0 - 8	0 - 9	0 - 11	0 - 13	0 - 16