

CARBIDE, 2 FLUTE with EXTENDED NECK

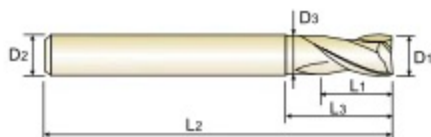
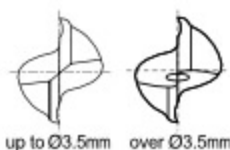
VOLLHARTMETALL, 2 SCHNEIDEN mit ABGESETZTEM SCHAFTTEIL

Fraise carbure, 2 dents, détalonnée

2 TAGLIANTI CON SCARICO ESTESO

- Designed to machine high hardened materials.
- Suitable for dry cutting, high speed cutting thanks to newly developed raw-material and new coating.
- Excellent workpiece finish.
- Designed for high precision milling operation.
- Higher wear-resistance.

- Geeignet zum Fräsen hochgehärteter Stähle.
- Geeignet zum Trockenfräsen und HSC-Fräsen dank neuentwickeltem Material und Beschichtung.
- Exzellente Werkstückoberflächen.
- Geeignet für hochpräzises Fräsen.
- Höhere Verschleißfestigkeit.



p.C137-139

PlainShank	Page
HYDRAULICHLUCHK	D15-46
SHRINKHOLDER	D47-72
POWERMILLINGLUCK	D161-176
EPICOLETTLUCHK	D73-116
SKSLINGLUCK	D183-201

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	D1	D2	L1	L3	L2	D3
G8A01001	0.1	4	0.2	-	40	-
G8A01002	0.2	4	0.4	-	40	-
G8A01003	0.3	4	0.6	-	40	-
G8A01004	0.4	4	0.8	-	40	-
G8A01005	0.5	4	1	-	40	-
G8A01006	0.6	4	1.2	-	40	-
G8A01007	0.7	4	1.4	-	40	-
G8A01008	0.8	4	1.6	-	40	-
G8A01009	0.9	4	2	-	40	-
G8A010104S	1.0	4	1.5	3	50	0.95
G8A01010	1.0	6	1.5	3	50	0.95
G8A010154S	1.5	4	1.7	4	50	1.45
G8A01015	1.5	6	1.7	4	50	1.45
G8A010204S	2.0	4	2	5	50	1.95
G8A01020	2.0	6	2	5	50	1.95
G8A010254S	2.5	4	2.5	6	55	2.4
G8A01025	2.5	6	2.5	6	55	2.4
G8A01030	3.0	6	3	8	55	2.85
G8A01035	3.5	6	3.5	9	55	3.35
G8A01040	4.0	6	4	10	55	3.85
G8A01050	5.0	6	5	13	55	4.85
G8A01060	6.0	6	6	15	55	5.85
G8A01080	8.0	8	8	20	65	7.7
G8A01100	10.0	10	10	25	75	9.7
G8A01120	12.0	12	12	28	85	11.7
G8A01160	16.0	16	16	32	90	15.7
G8A01200	20.0	20	20	40	105	19.7

Due to the characteristics of the blue decoration layer, it might be erased during short term use and the color layer might not be uniformed. However, it doesn't affect the performance of the tool.

Size	Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
up to Ø6	0 ~ - 0.012	h5
over Ø6	0 ~ - 0.015	

◎ : Excellent ◦ : Good

ISO	P										M				K							
Material Description	Non-alloy steel					Low alloy steel					High alloyed steel, and tool steel		Stainless steel				Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
HRc	13	25	28	32	30	10	29	32	38	15	35	15	23	10	10	26	3	25	21	21		
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230		
Recommend					○					○												

ISO	N					S				H											
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)		Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys		Hardened steel		Chilled Cast Iron		Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		◎	◎	○	◎