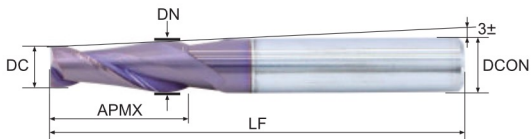


EMM 2000T00 斜度 2 刃鎢鋼立銑刀

2 Flutes Tapered Carbided End Mill



產品型號 ModelNo	在庫 Stock	切削直徑 DC	切刃長度 APMX	柄部直徑 DCON	標準全長 LF	頸徑 DN	價格 Price
EMM2025T030		2.5	8	4	50	3.34	
EMM2040T030D6	●	4	15	6	50	5.57	
EMM2060T030D8	●	6	18	8	60	7.59	
EMM2060T030D10	●	6	18	10	75	8.1	
EMM2080T030D12		8	25	12	75	10.62	

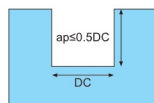
EMM 2000T00系列切削參數

The Cutting Data For EMM 2000T00 Series
 被加工物 Material 鋼 Steel 不鏽鋼 Stainless steel 鑄鐵 Cast Iron

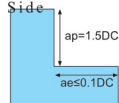
直徑 (mm) Shank		4	6	8	10	12	16
轉速 n (min)		4800	3100	2300	1900	1600	1200
進給 (mm/min) V _f	崩槽 Slotted	135	120	120	120	120	120
	側邊 Side	475	325	375	375	275	275

切削深度 Cutting depth

開槽 Slotted



側邊 Side



ap: 軸向切削深度 Axial depth of cutting
 ae: 徑向切削深度 Radial depth of cutting
 DC: 刃徑 Diameter of cutting