4G MILL END MILLS

PLAIN SHANK **SEME72** SERIES

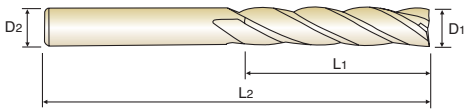
CARBIDE, 4 FLUTE LONG LENGTH

VOLLHARTMETALL, 4 SCHNEIDEN LANG
Fraise carbure, 4 dents, longue
MD, 4 TAGLIENTI, SPIGOLO VIVO, SERIE LUNGA

- New coating and tool geometry applied resulting outstanding cutting abilities and wear resistance.
- Excellent for cutting prehardened steels, carbon steels, alloy steels of molds and dies, up to HRc55 and machine parts.
- Available in short, regular and long shank end mills.

- Aufgrund einer neuartigen Beschichtung und neuer Werkzeuggeometrien hervorragende Schnittleistung und Verschleißfestigkeit
- Hervorragende Leistung bei der Zerspanung von vorvergüteten Stählen bis HRc55, welche im Werkzeug- und Formenbau Verwendung finden.
- Erhältlich in verschiebenen Schneiden- und Gesamtlängen.





CARBIDE | 4 | 30° | PLAIN | Y Coating

p.C354~C359

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	D1	D2	L1	L2
SEME7201003E	1.0	6	3	60
SEME7201005E	1.0	6	5	60
SEME7201006E	1.0	6	6	60
SEME7201008E	1.0	6	8	60
SEME7201010E	1.0	6	10	60
SEME7201012E	1.0	6	12	60
SEME7201208E	1.2	6	8	60
SEME7201210E	1.2	6	10	60
SEME7201506E	1.5	6	6	60
SEME7201508E	1.5	6	8	60
SEME7201510E	1.5	6	10	60
SEME7201512E	1.5	6	12	60
SEME7201514E	1.5	6	14	60
SEME7201516E	1.5	6	16	60
SEME7202008E	2.0	6	8	60
SEME7202010E	2.0	6	10	60
SEME7202012E	2.0	6	12	60
SEME7202014E	2.0	6	14	60
SEME7202016E	2.0	6	16	60
SEME7202510E	2.5	6	10	60
SEME7202512E	2.5	6	12	60
SEME7202516E	2.5	6	16	60
SEME7202520E	2.5	6	20	60
SEME7202526E	2.5	6	26	60

▶ NEXT PAGE

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	◎	◎	◎	○	◎	◎	◎	○	◎				○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		○		◎	○

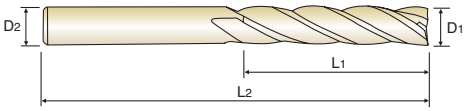
CARBIDE, 4 FLUTE LONG LENGTH

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Fraise carbure, 4 dents, longue
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- Erhältlich in verschiebenen Schneiden- und Gesamtlängen.





CARBIDE | 4 | 30° | PLAIN | Y Coating

p.C354~C359

Unit : mm

EDP No.	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Overall Length L2
SEME72030163SE	3.0	3	16	100
SEME7203010E	3.0	6	10	70
SEME7203012E	3.0	6	12	70
SEME7203014E	3.0	6	14	70
SEME7203016E	3.0	6	16	70
SEME7203020E	3.0	6	20	70
SEME7203026E	3.0	6	26	70
SEME7203030E	3.0	6	30	70
SEME72040204SE	4.0	4	20	100
SEME7204012E	4.0	6	12	70
SEME7204016E	4.0	6	16	70
SEME7204020E	4.0	6	20	70
SEME7204026E	4.0	6	26	70
SEME7204030E	4.0	6	30	70
SEME7205020E	5.0	6	20	70
SEME7205025E	5.0	6	25	70
SEME7205025100E	5.0	6	25	100
SEME7205030E	5.0	6	30	80
SEME7205035E	5.0	6	35	90
SEME7205040E	5.0	6	40	100
SEME7206015080E	6.0	6	15	80
SEME7206020E	6.0	6	20	70
SEME7206020090E	6.0	6	20	90
SEME7206025E	6.0	6	25	75

▶ NEXT PAGE

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	◎	◎	◎	○	◎	◎	◎	○	◎				○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		○		◎	○

4G MILL END MILLS

PLAIN SHANK **SEME72 SERIES**

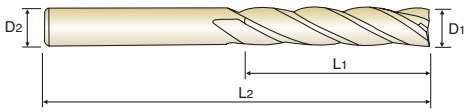
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CARBIDE | 4 | 30° | PLAIN | Y Coating

p.C354~C359

Unit : mm

EDP No.	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Overall Length L2
SEME7206030E	6.0	6	30	80
SEME7206030100E	6.0	6	30	100
SEME7206030150E	6.0	6	30	150
SEME7206035E	6.0	6	35	90
SEME7206040E	6.0	6	40	90
SEME7206040120E	6.0	6	40	120
SEME7206045E	6.0	6	45	150
SEME7208025E	8.0	8	25	80
SEME7208030E	8.0	8	30	80
SEME7208030100E	8.0	8	30	100
SEME7208035E	8.0	8	35	90
SEME7208040E	8.0	8	40	90
SEME7208040120E	8.0	8	40	120
SEME7208040150E	8.0	8	40	150
SEME7208045E	8.0	8	45	100
SEME7208050E	8.0	8	50	100
SEME7208050150E	8.0	8	50	150
SEME7210030E	10.0	10	30	80
SEME7210030100E	10.0	10	30	100
SEME7210035E	10.0	10	35	90
SEME7210040E	10.0	10	40	90
SEME7210040120E	10.0	10	40	120
SEME7210045E	10.0	10	45	100
SEME7210050E	10.0	10	50	100

▶ NEXT PAGE

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	◎	◎	◎	○	◎	◎	◎	○	◎				○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
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HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		○		◎	○

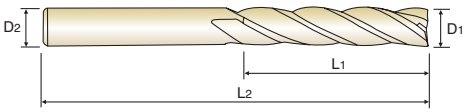
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p.C354~C359

Unit : mm

EDP No.	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Overall Length L2
SEME7210050150E	10.0	10	50	150
SEME7210050200E	10.0	10	50	200
SEME7210055E	10.0	10	55	150
SEME7210060E	10.0	10	60	110
SEME7210060200E	10.0	10	60	200
SEME7212035E	12.0	12	35	90
SEME7212040E	12.0	12	40	100
SEME7212040120E	12.0	12	40	120
SEME7212045E	12.0	12	45	130
SEME7212050E	12.0	12	50	100
SEME7212050150E	12.0	12	50	150
SEME7212055E	12.0	12	55	110
SEME7212060E	12.0	12	60	110
SEME7212060150E	12.0	12	60	150
SEME7212060200E	12.0	12	60	200
SEME7212065E	12.0	12	65	150
SEME7212070E	12.0	12	70	120
SEME7212070200E	12.0	12	70	200
SEME7214050E	14.0	16	50	110
SEME7214060E	14.0	16	60	150
SEME7216040E	16.0	16	40	150
SEME7216050E	16.0	16	50	110
SEME7216050150E	16.0	16	50	150
SEME7216070E	16.0	16	70	130

▶ NEXT PAGE

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
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HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	◎	◎	◎	○	◎	◎	◎	○	◎				○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
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HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		○		◎	○