

# CARBIDE, 4 FLUTE with EXTENDED NECK

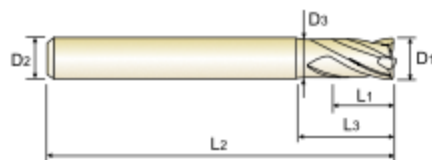
● VOLLHARTMETALL, 4 SCHNEIDEN mit ABGESETZTEM SCHAFTTEIL

● Fraise carbure, 4 dents, détalonnée

● 4 TAGLIENTI CON SCARICO ESTESO

- Designed to machine high hardened materials.
- Suitable for dry cutting, high speed cutting thanks to newly developed raw-material and new coating.
- Excellent workpiece finish.
- Designed for high precision milling operation.
- Higher wear-resistance.

- Geeignet zum Fräsen hochgehärteter Stähle.
- Geeignet zum Trockenfräsen und HSC-Fräsen dank neuentwickeltem Material und Beschichtung.
- Exzellente Werkstückoberflächen.
- Geeignet für hochpräzises Fräsen.
- Höhere Verschleißfestigkeit.



p.C140



PlainShank	Page
HYDRAULICCHUCK SHANKHOLDER	D15-46 D47-72
POWERMILLINGCHUCK	D161-176
ERICOLLETTCHUCK	D73-116 D183-201

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	D1	D2	L1	L3	L2	D3
G8A02010	1.0	6	1.5	3	50	0.95
G8A02020	2.0	6	2	5	50	1.95
G8A02030	3.0	6	3	8	55	2.85
G8A02040	4.0	6	4	10	55	3.85
G8A02050	5.0	6	5	13	55	4.85
G8A02060	6.0	6	6	15	55	5.85
G8A02080	8.0	8	8	20	65	7.7
G8A02100	10.0	10	10	25	75	9.7
G8A02120	12.0	12	12	28	85	11.7
G8A02160	16.0	16	16	32	90	15.7
G8A02200	20.0	20	20	40	105	19.7

Due to the characteristics of the blue decoration layer, it might be erased during short term use and the color layer might not be uniformed. However, it doesn't affect the performance of the tool.

Size	Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
up to Ø6	0 - - 0.012	h5
over Ø6	0 - - 0.015	

◎ : Excellent ○ : Good

ISO	P									M				K							
	Non-alloy steel				Low alloy steel				High alloyed steel and tool steel		Stainless steel		Grey cast iron		Nodular cast iron		Malleable cast iron				
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc	13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25				
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommend					○			○	○		○										
ISO	N						S						H								
	Aluminum-wrought alloy		Aluminum-cast, alloyed		Copper and Copper Alloys (Bronze / Brass)		Non Metallic Materials		Heat Resistant Super Alloys			Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron					
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		◎	◎	○	◎