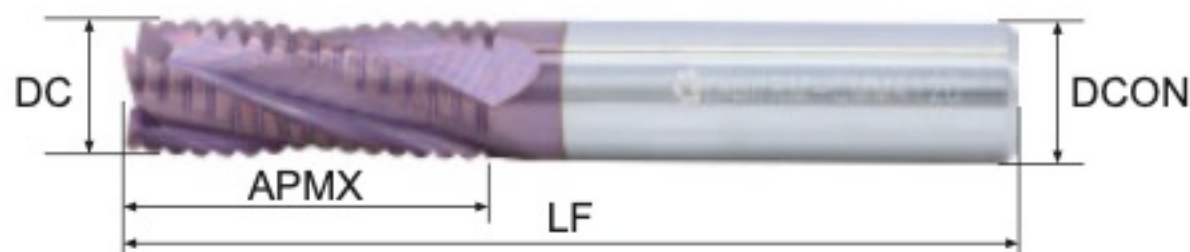


# RM-CMM 4000 粗齒 4 刃鎢鋼粗銑刀 4 Flutes Fine Pitch & Roughing Carbide End Mill



| 產品型號 Model No  | 在庫 Stock | 切削直徑 DC | 切刃長度 APMX | 柄部直徑 DCON | 標準全長 LF | 價格 Price |
|----------------|----------|---------|-----------|-----------|---------|----------|
| RM-CMM4050     | ●        | 5       | 12.5      | 6         | 50      |          |
| RM-CMM4060     | ●        | 6       | 15        | 6         | 50      |          |
| RM-CMM4080     | ●        | 8       | 20        | 8         | 60      |          |
| RM-CMM4100     | ●        | 10      | 25        | 10        | 75      |          |
| RM-CMM4120     | ●        | 12      | 30        | 12        | 75      |          |
| RM-CMM4120L136 | ●        | 12      | 36        | 12        | 75      |          |
| RM-CMM4160     | ●        | 16      | 48        | 16        | 100     |          |

## FM-CMM 4000、RM-CMM 4000系列切削參數

The Cutting Data For FM-CMM 4000 vs RM-CMM 4000 Series

被加工材質  
Material

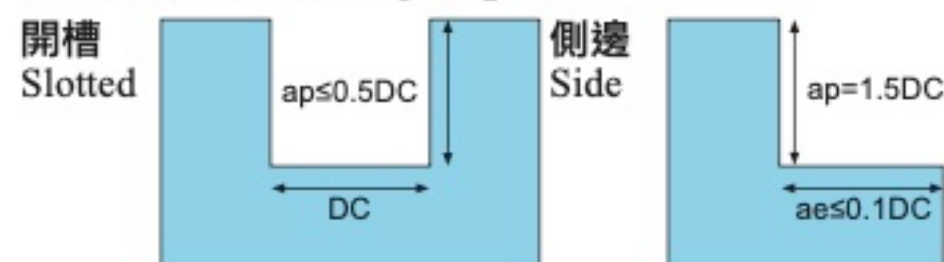
鋼  
Steel

不鏽鋼  
Stainless steel

鑄鐵  
Cast Iron

| 直徑 (mm) Shank       |               | 6    | 8    | 10   | 12   | 16   |
|---------------------|---------------|------|------|------|------|------|
| 轉速 n (min)          |               | 3100 | 2300 | 1900 | 1600 | 1200 |
| (mm/min)<br>進給速度 Vf | 開槽<br>Slotted | 120  | 120  | 120  | 120  | 135  |
|                     | 側邊<br>Side    | 325  | 375  | 375  | 275  | 200  |

## 切削深度 Cutting depth



ap：軸向切削深度 Axial depth of cutting

ae：徑向切削深度 Radial depth of cutting

DC：刃徑 Diameter of cutting