



RECOMMENDED CUTTING CONDITIONS
EMPFOHLENE SCHNEIDPARAMETER



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G8A01, G8A36 SERIES 2 FLUTE - SLOTTING

G8A01, G8A36 SERIES 2 FLUTE - SIDE CUTTING

Vc = m/min.
fz = mm/tooth
RPM = rev./min.
FEED = mm/min.

Vc = m/min.
fz = mm/tooth
RPM = rev./min.
FEED = mm/min.

Table with columns: ISO, VDI 3323, Material Description, Ae, Ap, Parameter, Diameter (Ø) [3.0, 4.0, 5.0, 6.0, 8.0, 10.0, 12.0, 16.0, 20.0]. Rows include P series (5, 8-9, 11.1, 11.2) and H series (38.1, 38.2, 39.1, 39.2, 39.3, 40, 41) with various material descriptions and cutting parameters.

Table with columns: ISO, VDI 3323, Material Description, Ae, Ap, Parameter, Diameter (Ø) [1.0, 2.0, 3.0, 4.0, 5.0, 6.0, 8.0, 10.0, 12.0, 16.0, 20.0]. Rows include P series (5, 8-9, 11.1, 11.2) and H series (38.1, 38.2, 39.1, 39.2, 39.3, 40, 41) with various material descriptions and cutting parameters.

