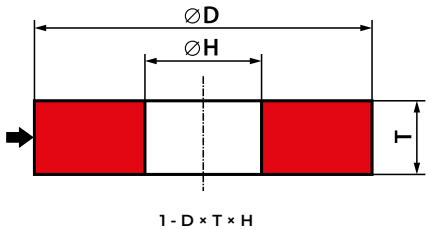
TYPE 1 | FLAT GRINDING WHEELS

Flat grinding wheels TypeE 1 are used for precision grinding of various materials and sharpening of cutting tools. They are commonly used in surface grinding, cylindrical grinding (between centers and centerless). They are ideal for hole grinding, profile and contour grinding, and workshop tasks.

They are used on stationary grinding machines, sharpening machines, and in grinding units.





Dimensions [mm]			
D	T min	T max	H
14	5	16	6
15,5	5	20	6
16	5	30	6
18	5	30	8
19	5	30	10
19,5	5	30	6
20	5	30	6; 8
21	5	30	10
22	5	30	10
23	5	30	10
25	5	40	8; 10; 13
27	5	40	13
27,5	5	40	13
30	5	40	10; 13
32	5	40	13
33	5	40	10; 13; 16
33,5	5	40	10
34	5	40	13
35	5	40	13; 16
35,5	5	40	10
36	5	40	13
38	5	40	13

Dimensions [mm]			
D	T min	T max	H
39	5	40	13
40	5	50	13; 16; 20
40	5	40	10; 12
43	5	40	20
45	5	40	10; 16
46	5	40	13; 20
48	5	40	20
50	5	50	16; 20
50	5	40	10; 13
52	5	40	20
55	5	40	20
58	5	40	20
60	5	40	13; 16; 20
65	5	50	16; 19; 20
68	5	40	20
75	5	50	20
75	5	30	10; 13
80	3	50	12,7; 16; 20
80	3	40	32
90	3	80	20; 25; 32 (31,75)
100	3	80	20; 25; 32 (31,75)
100	3	40	22 (22,23)
110	3	5	22 (22,23); 32 (31,75)
115	3	50	32 (31,75)
125	3	50	12,7; 20; 25; 32; 50; 50,8; 51
150	3	40	12,7
150	3	60	16; 20; 22 (22,23); 25; 32; 50,8; 51; 76
160	3	40	32
165	3	40	32
175	3	50	20; 32 (31,75); 50,8; 51
180	3	50	20; 22; 22 (22,23); 32; 50; 50,8; 51,8; 57,1; 76; 76,2
200	3	100	30; 35; 76; 76,2; 100
200	3	60	20; 22 (22,23); 25; 32; 50,8; 51
225	3	50	32; 50; 50,8; 51; 76; 76,2
225	3	30	60
250	3	100	25; 32; 51; 61; 76; 127; 150; 152; 152,4
300	8	150	127; 203; 203,2
300	8	100	32; 31,75; 51; 50,8; 60
300	8	130	76; 76,2
305	8	150	127; 203; 203,2
350	10	150	127; 203; 203,2
350	10	100	32; 31,75; 51