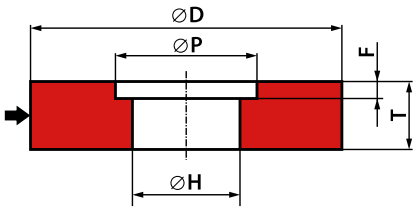
TYPE 5 | FLAT GRINDING WHEELS RECESSED ON ONE SIDE

Flat grinding wheels TYPE 5 are commonly used for precision surface grinding, cylindrical grinding (centerless and between centers), they may also be used for grinding of holes, sharpening of cutting tools and for profile and shape grinding.

They are a popular tool for workshop work, including roughing. They are widely used in the automotive, bearing and aerospace industries as well as in all machining and tooling plants.





5 - D × T × H - P...F...

Dimensions [mm]					
D	T min	T max	H	P	F
40	30	60	10	15	15
	60	60	10	21	30
	40	70	13	20	20
	30	70	13	25	15
50	40	70	12,7	21	20
	30	70	13	25	15
	50	75	16	25	25
	50	100	20	25	25
60	16	100	20	40	8
65	40	75	16	30	20
80	50	70	20	40	25
100	10	70	25	56	5
	60	70	25	60	30
	20	60	20	70	10
	54	60	20	74	27
125	24	100	20	70	12
	54	100	20	74	27
	38	105	22,23	76	19
	40	110	32	74	20