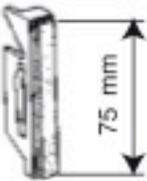
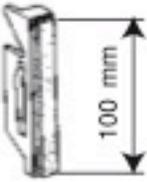


HONING MACHINES WITH EXPANSION DEVICE



DIAMETER RANGE		TYPE OF MANDREL	TYPE OF STONE (see page 7 to choose the abrasive)			
(mm.)	(inch)		(Ref.)	(mm.)	(inch)	
38-56	1.50-2.20	HBS38	PH38	38.0-44.0	1.50-1.73	 75 mm
			PH44	44.0-50.0	1.73-1.97	
			PH50	50.0-56.0	1.97-2.20	
44.5-66	1.75-2.60	HBS44	S45	44.5-50.8	1.73-2.00	 100 mm
			T51	50.8-55.8	2.00-2.20	
			U56	55.8-61.0	2.20-2.40	
			V61	61.0-66.0	2.40-2.60	

