

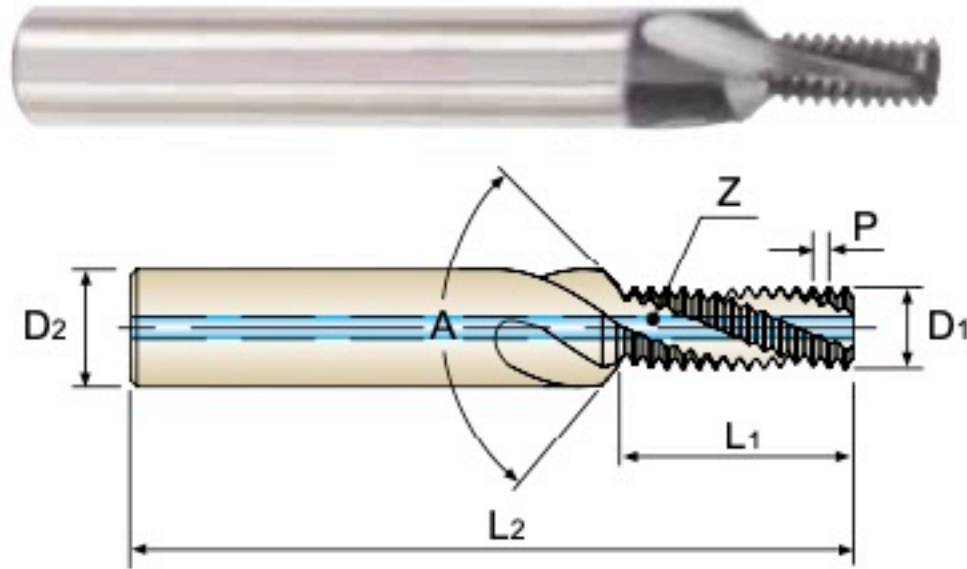
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Solid Carbide Thread Mill with Coolant Hole & Chamfer for ISO Metric Internal Thread - DIN 13

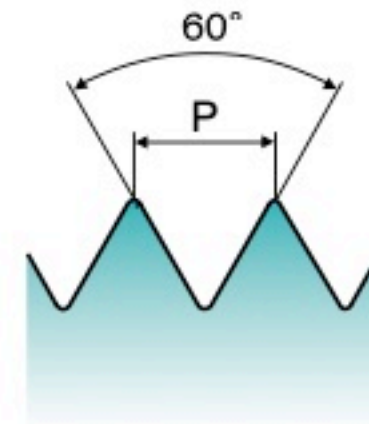
- 🇩🇪 **VOLLHARTMETALL GEWINDEFÄRER mit KÜHLKANAL & FASE für METRISCHES INNENGEWINDE - DIN 13**
- 🇮🇹 **FRAISES A FILETER CARBURE MONOBLOC AVEC ARROSAGE CENTRAL ET CHANFREIN POUR FILETAGE ISO INTER MÉTRIQUE DIN13**
- 🇮🇹 **Con fori di lubrificazione e taglienti per smussi, filettature interne, ISO metriche - DIN 13**

► Easy to cut threads even for exotic materials like Nickel, Titanium and their alloys.

► Problemloses Gewindeschneiden sogar in exotischen Werkstoffen, wie Nickel, Titan und ihre Legierungen.



Thread Depth
2×D



Material groups **MU** CARBIDE DIN 6535HA 60° R15 TiAlN p.B52

	Flat Shank	Page	Plain Shank	Page
⊙	END MILL HOLDER	D117-137	HYDRAULIC CHUCK SHRINK FIT HOLDER	D15-46 D47-72
⊙	POWER MILLING CHUCK			D161-176
○	ER COLLET CHUCK SK SLIM CHUCK			D73-115 D183-201

Unit : mm

EDP No.	Nominal Diameter [D]	Pitch	Cutter Diameter	Shank Diameter	Thread Length	Overall Length	Angle	No. of Flute
TiAlN		P	D1	D2	L1	L2	A	Z
L4271310	M6	1.0	4.8	8	12.4	62	90°	3
L4271360	M8	1.25	6.5	10	16.8	74	90°	3
L4271420	M10	1.5	8.2	12	20.15	80	90°	4
L4271500	M12	1.75	9.9	14	25.25	90	90°	4
L4271540	M14	2.0	11.6	16	28.85	100	90°	4
L4271600	M16	2.0	13.6	18	32.85	102	90°	4