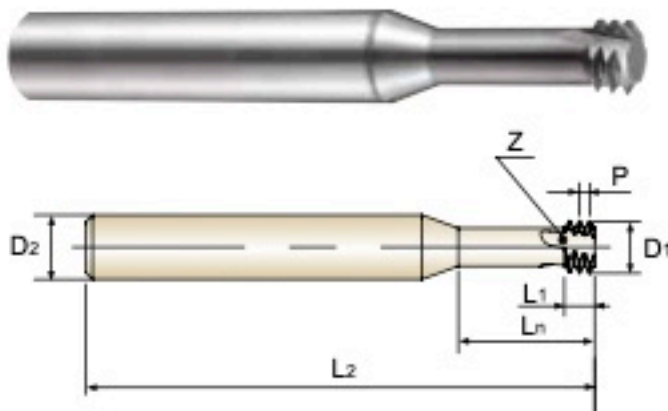


### Solid Carbide Miniature Thread Mill for ISO Metric Internal Thread - DIN13

- 🇩🇪 **VOLLHARTMETALL MINI-GEWINDEFÄRER für ISO METRISCHE INNENGEWINDE - DIN13**
- 🇫🇷 **FRAISE A FILETER À TOURBILLONNER CARBURE MONOBLOC POUR FILETAGE ISO INTER MÉTRIQUE - DIN13**
- 🇮🇹 **Mini frese per filettature interne ISO metriche passo grosso - DIN 13**

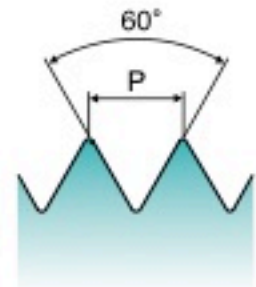
► Short thread length

► Kurze Gewindelänge



**Thread Depth**

2×D



Material groups **MU** CARBIDE DIN 6535HA 60° R15 TiAlN p.853

	Flat Shank	Page	Plain Shank	Page
⊗	END-MILL HOLDER	D117-137	HYDRAULIC CHUCK SHRINK-FIT HOLDER	D15-46 D47-72
⊙	POWERMILLING CHUCK			D161-176
○	ER-COILET CHUCK SK-SUM-CHUCK			D73-115 D183-201

Unit : mm

EDP No.	Nominal Diameter [D]	Pitch	Cutter Diameter	Shank Diameter	Thread Length	Neck Length	Overall Length	No. of Flute
TiAlN		P	D1	D2	L1	Ln	L2	Z
L12D1010	M1	0.25	0.70	3	0.75	2.1	30	3
L12D1050	M1.2	0.25	0.90	3	0.75	2.5	30	3
L12D1070	M1.4	0.3	1.04	3	0.90	2.9	30	3
L12D1090	M1.6	0.35	1.18	3	1.05	3.4	30	3
L12D1130	M2	0.4	1.52	6	1.2	4.2	57	3
L12D1150	M2.2	0.45	1.66	6	1.35	4.6	57	3
L12D1170	M2.5	0.45	1.96	6	1.35	5.3	57	3
L12D1200	M3	0.5	2.4	6	1.5	6.3	57	3
L12D1240	M4	0.7	3.16	6	2.1	8.4	57	3
L12D1280	M5	0.8	4.04	6	2.4	10.5	57	3
L12D1310	M6	1.0	4.8	6	3.0	12.6	57	3
L12D1360	M8	1.25	6.5	8	3.75	16.8	63	3
L12D1420	M10	1.5	8.2	10	4.5	21.0	73	3
L12D1500	M12	1.75	9.9	10	5.25	25.2	73	3