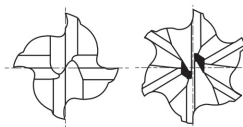


## 4&amp;6 FLUTE LONG End Mills

PREMIUM  
HSSDIN  
844

4&amp;6

  
≈ 30°


  
FLAT


  
DATA

P.21~22

Unit : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length	No. of Flute
Non Coating	TiAlN					
ESH597020	EHC597020	2.0	6	10	54	4
ESH597030	EHC597030	3.0	6	12	56	4
ESH597040	EHC597040	4.0	6	19	63	4
ESH597050	EHC597050	5.0	6	24	68	4
ESH597060	EHC597060	6.0	6	24	68	4
ESH597070	EHC597070	7.0	10	30	80	4
ESH597080	EHC597080	8.0	10	38	88	4
ESH597090	EHC597090	9.0	10	38	88	4
ESH597100	EHC597100	10.0	10	45	95	4
ESH597110	EHC597110	11.0	12	45	102	4
ESH597120	EHC597120	12.0	12	53	110	4
ESH597130	EHC597130	13.0	12	53	110	4
ESH597140	EHC597140	14.0	12	53	110	4
ESH597150	EHC597150	15.0	12	53	110	4
ESH597160	EHC597160	16.0	16	63	123	4
ESH597170	EHC597170	17.0	16	63	123	4
ESH597180	EHC597180	18.0	16	63	123	4
ESH597190	EHC597190	19.0	16	63	123	4
ESH597200	EHC597200	20.0	20	75	141	4
ESH597220	EHC597220	22.0	20	75	141	4
ESH597240	EHC597240	24.0	25	90	166	4
ESH597250	EHC597250	25.0	25	90	166	4
ESH597260	EHC597260	26.0	25	90	166	4
ESH597280	EHC597280	28.0	25	90	166	4
ESH597300	EHC597300	30.0	25	90	166	4
ESH598220	EHC598220	22.0	20	75	141	6
ESH598240	EHC598240	24.0	25	90	166	6
ESH598250	EHC598250	25.0	25	90	166	6
ESH598260	EHC598260	26.0	25	90	166	6
ESH598280	EHC598280	28.0	25	90	166	6
ESH598300	EHC598300	30.0	25	90	166	6
ESH598320	EHC598320	32.0	32	106	186	6

Mill Dia. Tolerance(mm)		Shank Dia. Tolerance
up to φ6	0 ~ +0.04	
over φ6	0 ~ +0.05	