

QUICK CHANGE TOOL POST SETS

05



Ordering No.	Set Includes the Following Items
390324	Tool Post 390305+390310+390314
390348	Tool Post 390325+390310+390312+390314
390374	Tool Post 390350+390355+390358
390388	Tool Post 390375+390310+390314+390316 +390318+390320 3 pair of Knurls + 1/2" Cut off Blade + 3/8" Capacity drill chuck



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Quick Change tool Post



Ordering No.	Dim		Mounting
	Inch	mm	
390305	2 x 2 x 1.3/16	50 x 50 x 30	one tool Holder
390325	2.3/8 x 2.3/16 x 1.3/16	60 x 55 x 30	one tool Holder
390350	2.3/4 x 2.3/4 x 1.3/8	70 x 70 x 35	one tool Holder
390375	2.1/2 x 2.1/2 x 1.1/2	62 x 62 x 38	two tool Holder

Turning Tool Holder



Ordering No.	Holder Size		Suitable for the Tool Past
	Inch	mm	
390310	1/2 x 3/4 x 2.3/8	13 x 19 x 60	390305, 390325, 390375
390355	5/8 x 15/16 x 2.3/4	16 x 24 x 70	390350
390312	15/16 x 1 x 2.3/8	24 x 25 x 60	390305, 390325, 390375

VEE - Groove Holders



Ordering No.	Holder Size		Suitable for the Tool Past
	Inch	mm	
390314	1/2 x 3/4 x 2.3/8	13 x 19 x 60	390305, 390325, 390375
390358	5/8 x 15/16 x 2.3/4	16 x 24 x 70	390350

Plain Bore Holder / Drill Chuck Holder



Ordering No.	Holder Size		Suitable for the Tool Past
	Inch	mm	
390316	1/2 x 3/4 x 2.3/8	13 x 25 x 60	390305, 390325, 390375
390360	5/8 x 1 x 2.3/4	16 x 32 x 70	390350

Drill chuck not included in supplies

Cut - Off Holder



Ordering No.	Holder Size		Suitable for the Tool Past
	Inch	mm	
390318	1/2 x 3/4 x 2.3/8	12.7 x 19 x 60	390305, 390325, 390375
390362	1/2 x 1 x 2.3/4	12.7 x 25 x 70	390350

Cut off Blade not included with the holder

Knurling Tool Holder



Ordering No.	Holder Size		Suitable for the Tool Past
	Inch	mm	
390320	5/8 x 1 x 2.3/8	16 x 25 x 60	390305, 390325, 390375
390364	5/8 x 1.1/4 x 2.3/4	16 x 32 x 70	390350

Knurls not included with the holder

