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**ISHU-460
ULTRASONIC HARDNESS TESTER
OPERATION MANUAL**

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Introduction

The following operation manual explains the preparation, setup, principles of operation, usage, and troubleshooting of the hardness tester.

Please, read this instructions carefully for operate the hardness tester functions quickly and effectively.

In doing this you will be able to take full advantage of the function range of the instrument. At the same time, you will also avoid errors and wrong operation which in turn would cause incorrect test results and thus could lead to injury and damage.

Appointment

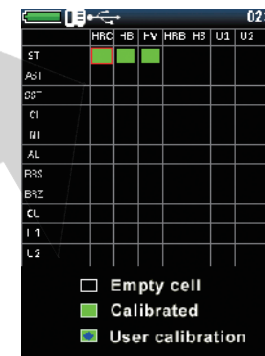
The hardness tester INSIZE is handy, easy to operate and can carry out tests quickly without any difficulties.

Hardness tester INSIZE is mainly suitable:
 for measurement hardness of low and non-alloyed steels;
 for measurement hardness of high-alloyed steels;
 for measurement hardness of nonferrous metals.

Specification

3.1. Calibration scales

Device has 88 calibration scales of hardness that conventionally divided into eight scales and eleven materials for each:
 Each of the scales can be additionally calibrated by 1 or 2 points.



3.2. The limits of permissible basic error of measurement

| Hardness scale | Error |
|----------------|-------|
| Rockwell C | ±2 |
| Brinell | ±10 |
| Vickers | ±15 |

3.3. Working conditions: from -20°C to +40°C

3.4. Overall dimensions

| Name | Overall dimensions, mm |
|-----------------------------|------------------------|
| Information processing unit | 160x75x30 |
| UCI probe | Ø25x140 |

3.5. Weight of the instrument and probes

| Name | Weight, kg |
|-----------------------------|------------|
| Information processing unit | 0.25 |
| UCI probe | 0.125 |

3.6. Power supply

Battery operation: three 1,5V AA rechargeable batteries.

NiCd (approx. 6 hours operation) or NiMH (approx. 10 hours operation).

NOTE: Do not allow using of non-rechargeable cells!

3.7. To save battery charge in the menu there are settings of device auto switch off and brightness of the display.

3.8. Requirements of the test material

| | |
|--|-----|
| Surface roughness, not more, Ra | 1.5 |
| UCI (10N) probe B | 2.5 |
| UCI (50N) probe A | 3.2 |
| Radius of curvature of the surface, mm | |
| UCI probe | 5 |
| Weight of the test material, not less, kg | |
| UCI probe | 0.1 |
| Thickness of the test material, not less, mm | |
| UCI probe | 1 |

Standard delivery

| | |
|------------------------|-----|
| Main unit | 1pc |
| Probe A | 1pc |
| AC/DC adaptor | 1pc |
| USB cable and software | 1pc |

Optional accessory

| | |
|----------|---------------|
| Probe B | ISHU-460-B |
| Couplant | ISH-COUPPLANT |

Principle

The Vickers diamond is fixed to the tip of a round metal rod. This metal rod is excited, to its resonant frequency of approx. 78 kHz, into longitudinal oscillations. When the Vickers diamond contacts the sample surface, the resonant frequency will change. This change happens in relation to the size of the indent area from the Vickers diamond. The size, in turn, is a measure for the hardness of the tested material. Resonant frequencies can be measured very accurately. This is why the UCI method is suited to make the evaluation of Vickers indents, and thus of the complete test procedure, so much easier and quicker.

There are also two additional advantages:

- the measurement is made under load. (No impairment of the measurement due to elastic resilience);
- the hardness measurement is based on the area of the indent and not on the length of the indent diagonals.

The measurement is thus less affected by surface roughness; even gunmetal-finished surfaces can be measured.

Concerning the UCI method, the measurement value is also dependent on the Young's modulus of the material.

Preparations

6.1. Battery supply

The hardness tester INSIZE T is powered by accumulators. You will need three AA 1,5V rechargeable (Nickel-Cadmium or Nickel-Metalhydrid) batteries.

NOTE! The batteries must be fully charged before first use.

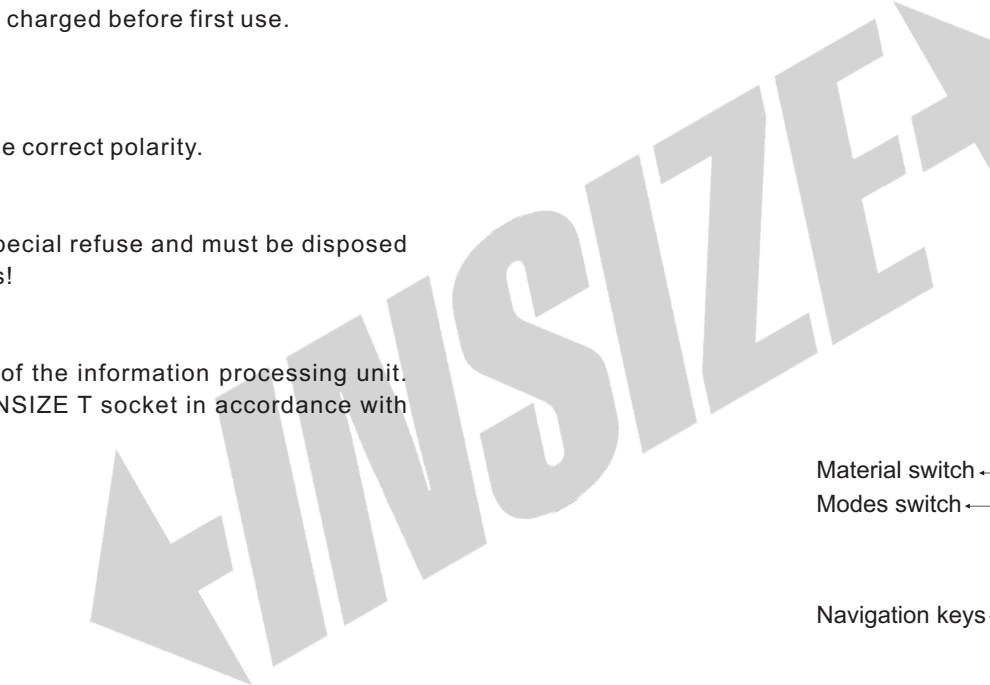
Use of the batteries.

- Open the battery compartment.
- Insert the batteries, observing the correct polarity.
- Close the battery compartment.

Used or defective batteries are special refuse and must be disposed of according to the governing laws!

6.2. Connection of probes.

Socket of the probe is at the top of the information processing unit. Connect the probe cable to the INSIZE T socket in accordance with the marks on the connector.



Basics of operation

7.1 Keys



7.2. Choice of the measurement method.

7.2.1. Rebound method of measuring hardness is appropriate for:

- testing objects weighing more than 5 kg and a wall thickness more than 10 mm;
- massive products, products with a coarse-grained structure, forged and cast products;
- testing objects with minimal preparation of the surface.

7.2.2. UCI method of measuring hardness is appropriate for:

- testing objects with low mass and small wall thickness;
- testing objects with a glossy surface (with special requirements to the minimum size of the imprint);
- surfaces of the testing objects with hardened layers.

Preparations

8.1. Preparation of the test material.


The surface must be clean and free of oil, grease and dust.

The surface roughness of the material should meet the requirements of a specific probe (paragraph 3.8).

8.2. Features of the methods of measurement of metal hardness:

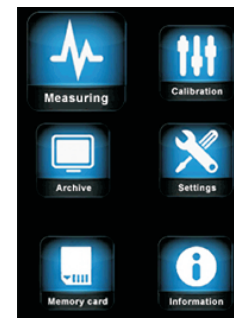
Distinct reading variations may especially occur with a mass lower than 0.1 kg and a specimen thickness of less than 1 mm if the test material is excited to resonance or sympathetic oscillations. Otherwise, such test materials must be fixed to a solid base, e.g. using a viscous paste. The same applies to the hardness test blocks.

Menu

After connecting the probe, hold TURN ON/OFF button  until logo appears on the display:




Then, you get to the main menu of the device:



The menu consists of 6 sections:

1. Measuring
2. Calibration
3. Archive
4. Settings
5. Memory card
6. Information

Move through the menu using the navigation keys, for entering press key .

8.3.1. Measuring

Selecting Measuring, you go to the measurement of hardness mode, depending on the probe it will display the state of the diamond indenter (for UCI probe).

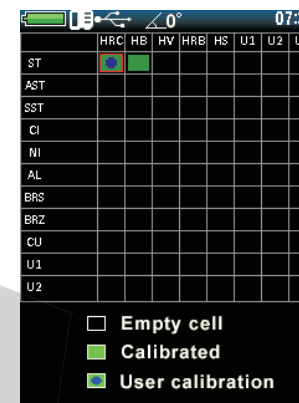


Detailed description of the measurement of hardness, see paragraph 9.

8.3.2. Calibration

Selecting Calibration, you go to the table of calibrations where the scale conventionally divided into eight hardness scales: Rockwell (HRC), Brinell (HB), Vickers (HV), Rockwell (HRB), Shore (HS), User 1 (U1), User 2 (U2), User 3 (U3).

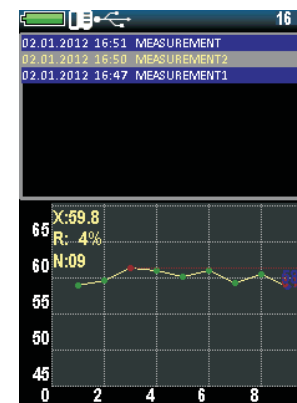
Each of the scales can be calibrated to 11 conventional materials: Steel (ST), Alloy Steel (AST), Stainless steel (SST), Cast Iron (CI), Nodular Iron (NI), Aluminums (AI), Brass (BRS), Bronze (BRZ), Copper (CU), User material 1 (U1), User material 2 (U2).





Detailed description of the calibration process, see paragraph 11.

8.3.3. Archive

Selecting Archive you go to the list of saved measurements, which displays Measurement name, Date and time of the measurement, Scale, Material and Average Value.



You can store in memory up to 60 000 measurements.

Scroll through the list using the navigation keys  and .

8.3.4. Settings

Selecting Settings you go to the settings menu for configure the following settings:



Time: time setting.

Date: date setting.

Language: selection language of the device menu (available English and Russian).

Photo: enable / disable the camera (for version with camera).

Brightness: setting the brightness of the display.

Palette: selection of menu themes (creation of color palette of menu makes with special software).

Sound: there are 4 modes of device sound (Off, Key, Measurement, Key and Measurement).

Result: displaying measurement results can be Current (display instantaneous values of measurements) and Average (unit accumulates the series of measurements and display average value of hardness).

Volume: setting the volume of the device.

Auto Off: setting of the automatic switch off device when it is not in use.

Retro: allows you to return to the measurement mode with saved last measurements after restarting of the device.

Flash: enable / disable the cameras flash (for version with camera).

Tolerance, %: This parameter is used only for Smart mode. Set the % value adjusts the range of deviations of measurements to be included in the calculation of the average for the series in Smart mode. Detailed description of the Smart mode, see paragraph 10.4.

Navigate and select options using the navigation keys.

8.3.5. Memory Card

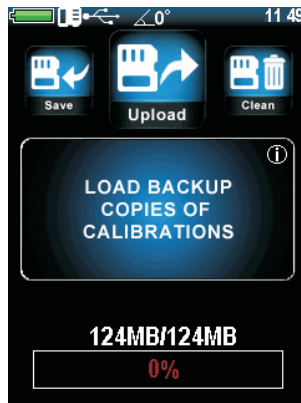
Selecting Memory Card you go to the menu of memory.

8.3.5.1. Create backup copies of calibrations.



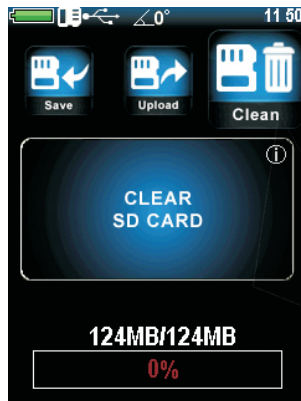
After calibration of the probe is recommended to create a backup copy of the calibration (usually the manufacturer makes the calibration of 1-2 scales, to check the probe). This is done in order to be able to resume adequate calibration after incorrect settings in the future.

8.3.5.2. Load backup copies of calibrations.



After the initial save of calibrations you can always download it to the probe. This function is needed for the resumption of adequate calibration in case of wrong settings of the probe.

8.3.5.3. Clear SD card



Clearing saved records in the archive and backup copies of calibrations: after clearing SD card the archive will be empty and backup copies of calibrations delete. To clean just stored archival records - transmit saved measurements to PC with special software. Thus backup calibrations will be unaffected. At the bottom of the screen of this menu shown Memory state.

8.3.6. Information

In this menu you can view information about the hardness tester.



Scroll through the list using the navigation keys



Hardness measurement

9.1. Using of the UCI method

The design of UCI Probe is shown in Figure 1a. Probe has a special removable collapsible nozzle with the puck (Figure 1b). The puck provides the convenience of positioning the probe relative to the testing object and a clip for the measurements

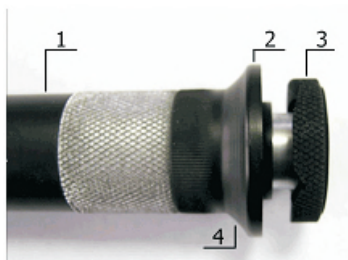
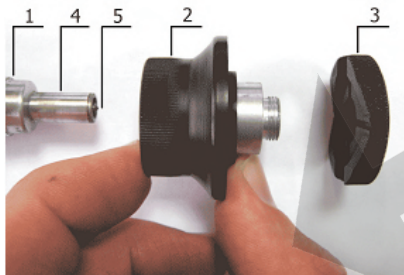


Figure 1a. UCI Probe U1
1 – Probe's body; 2 – Collapsible nozzle;
3 – Puck; 4 – Place for fingers








One side of the puck is flat to using probe on flat surfaces. Another side has grooves for using a probe on cylindrical surfaces.

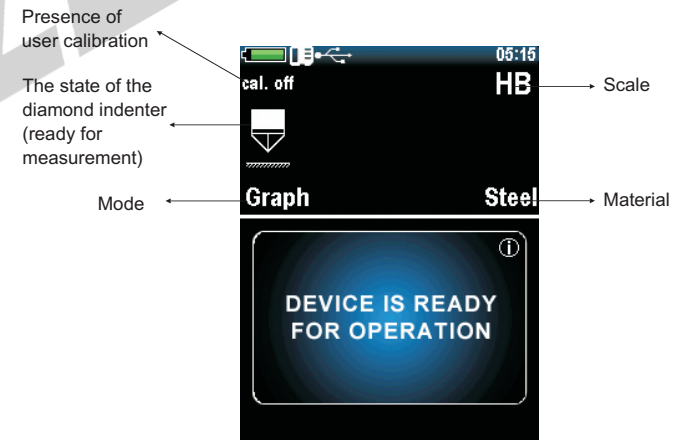
It is marked slots designed for ease of measurement of hardness on cylindrical products of various diameters. Probe with demounted nozzle is usually using to measure hardness in difficult places, such as narrow or deep groove.

The probe may be removed from the nozzle is used for measuring the hardness in the narrow and hard to reach places.



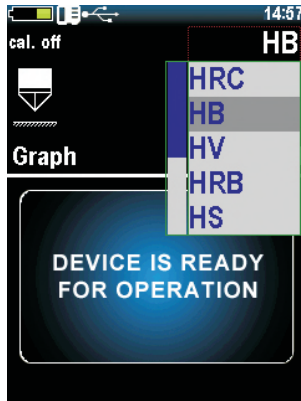
Figure 2

Turn on the hardness tester by pressing , and select the measurement mode. For select the measurement mode press  and chose the mode that will be used by keys  and  then press . Detailed description of the modes, see paragraph 10.

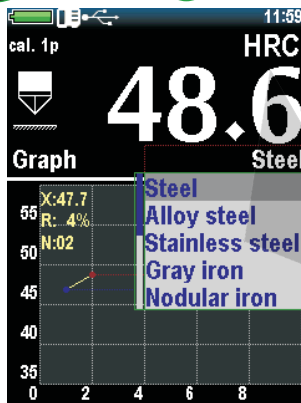


Then select the scale and material hardness for which there is a proper calibration (how to calibrate device see paragraph 11).

For select the hardness scale press **SCALE** and chose the scale that will be used by keys  and  then press .



For select the material press **MATERIAL** the material that will be used by keys  and  then press .



During the measurement you can select other hardness scale. The displayed measurement reading will be converted according with the new hardness scale if it is calibrated.

NOTE! Calibration is carried out by the direct method, so the conversion is carried out on the basis of pre-calibration, and does not correspond to any standard.

Install the probe puck on the sample surface, keeping it in the tough skirt as shown in Figure 3a. By clicking on the skirt thrust both hands to bring the diamond tip of the probe perpendicular to the sample surface to the touch (Figure 3b). Slowly (in about 0.5 seconds) by pressing with a force of (5 or 1 kg depending on probe type) thrust skirt, push the diamond tip into the metal surface, preventing swinging (Figure 3c). After the sound signal, remove the probe from the tested object.

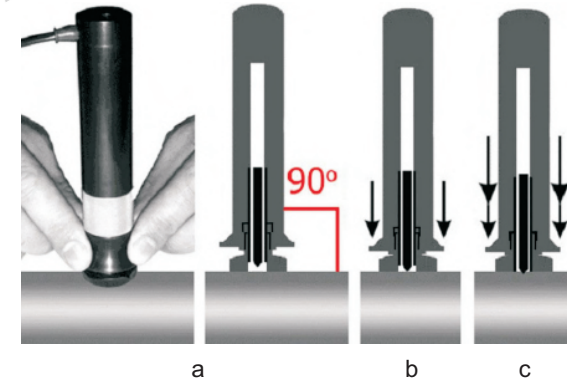
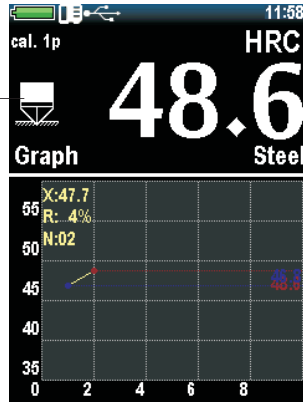


Figure 3

NOTE! For correct operation of the UCI probe try not to exceed the pressing force which is correspond to the probe (1 or 5 kg).

The display shows the value of hardness. The result of measurement is displayed on the display until the next measurement.


This symbol indicates that the diamond indenter is in contact with the testing object or device is not ready for the next measurement

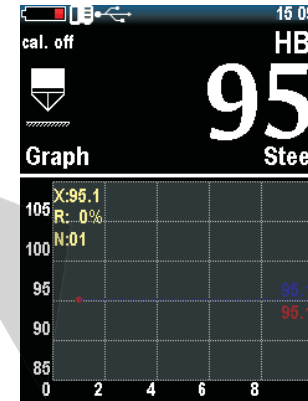


WARNING! Not allowed a sharp click and scratching sample by indenter, this may lead to exceeding the allowable value of error and damage the diamond indenter.

NOTE! The "exciter" in the probe is powered from the batteries. If the batteries are depleted you will get erratic test results. You can get the value of the current measurement or the average for the series of measurements, depending on the settings in Settings menu Current or Average:





After the measurement, you can save measurement (series of measurements) in the archive by pressing ENTER key 



Keyboard appears:



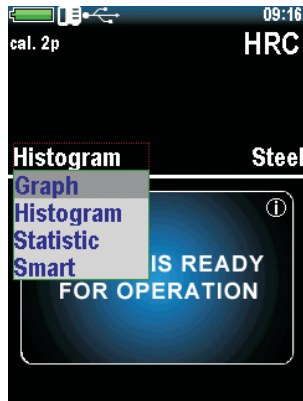
Move the cursor over the keyboard with navigation keys and select symbols by pressing . Then press  for saving. The record is stored in the archive.


Measurement modes

To selecting the measurement mode go to the Measuring and press

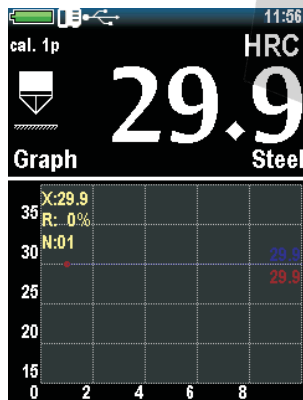
MODE. The device will offer you the following measurement modes:

- Graph – mode of the construction graph;
- Histogram – mode of the construction columnar bar chart;
- Statistic – statistics mode;
- Smart – mode of filter incorrect measurements.

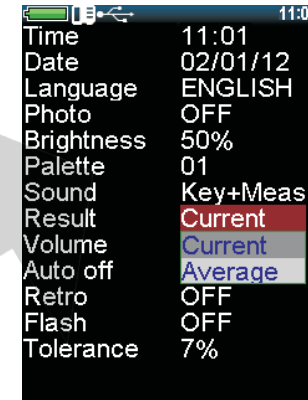


To select the measurement mode, press .

10.1. Graph mode

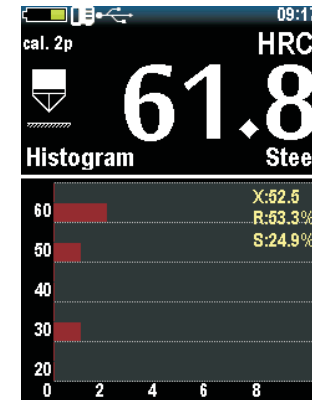


In graph mode, the device displays the current measurement value or average of series of measurements, depending on selected the Current or Average in Measurement settings menu:



10.2. Histogram mode

The device builds histogram of series measurements.



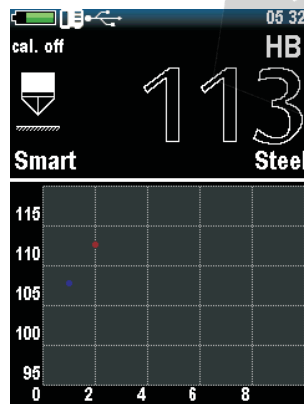
10.3. Statistics mode

Statistics mode allows to monitoring the following parameters of measurement series: Maximum, Minimum, Deviation, Average, Number of measurements.

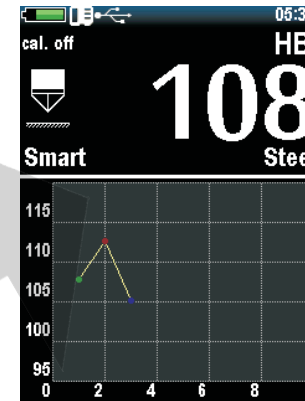


10.4. Smart mode

Smart mode allows the user to identify the general sequence of measurements. The device selects the first three series of measurements that do not exceed the specified tolerance. After that, the following measurements that exceed a given tolerance will be excluded from the series and will not be taken into account when calculating the average of the series.

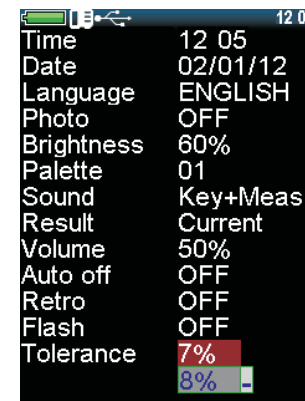


Filled with the color readings indicate that the device has fixed the general sequence and Smart mode is active.



To set the tolerance of Smart Mode, go to Settings:

And set the percentage tolerance values from 1 to 10.



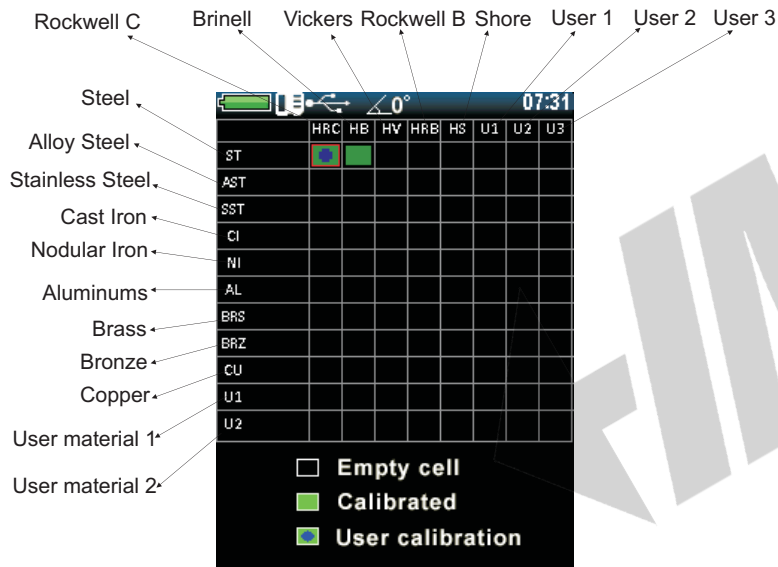
Calibration

11.1. Main calibration

To calibrate the probe you will need 3 samples of material with a known hardness. Hardness range should be wider than the hardness of the materials which will be measured (The values should be the maximum or more, minimum or less and average).

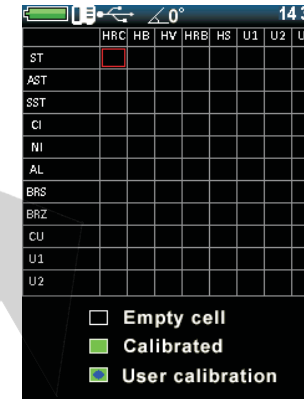
Select in the main menu Calibration:

The device goes to the table, each cell of the table corresponds to the certain scale of calibration for the certain material:

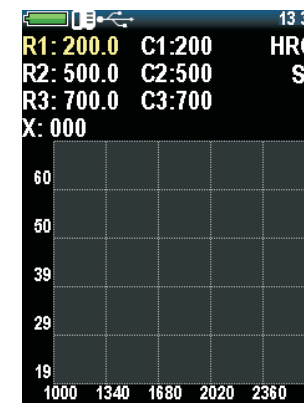


Each of the scales can be calibrated to 11 conventional materials: Steel (ST), Alloy Steel (AST), Stainless steel (SST), Cast Iron (CI), Nodular Iron (NI), Aluminums (AI), Brass (BRS), Bronze (BRZ), Copper (CU), User material 1 (U1), User material 2 (U2). All calibrations of the device can be calibrated for any materials and any scales, and are divided in this way just for practicality.


Press the navigation keys to choice cell for calibration, for example HRC for Steel:






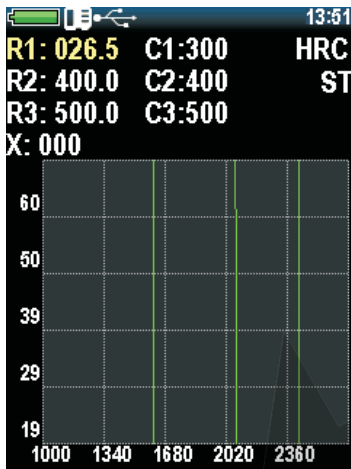
For select press , the table appears:





The device, making the measurement, gets the nominal codes, the purpose of calibration - is to find the correlation between the nominal code and hardness values $\square\square$ (construction of the relation function).

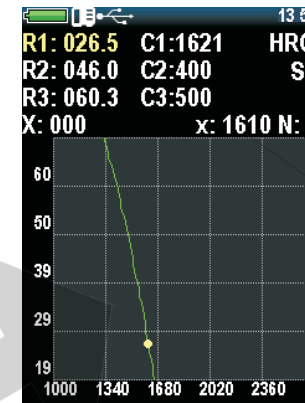
To start the calibration, enter the real values of the samples by pressing .

Use the navigation keys  and  for setting real values of hardness, to go to the next digit number, press .





For ending setting of first value press again , then the button  for adjusting the values of the next samples.

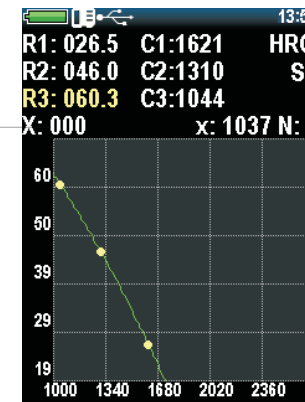
Then, move your selection on the hardness value according to the sample, and make at least 5 measurements. Make sure that the value of x (current value of the code) would not varied by more than 3%.



Number of measurements

Current value of the code

If you get an obvious error measurement, press  and the last measurement will be removed from the series. Go to the next nominal pressing , and make the same procedure with other samples, you end up with:




The value for verification. Calculation of the average value of the code series.

To check the correctness of the got values, move the cursor to the X:000 and take a few measurements on one of the sample.

For save, press  , window will appear:



Press YES by  . Calibration is saved. Select the appropriate material and scale, and device is ready for operation.

11.2. User (additional) calibration

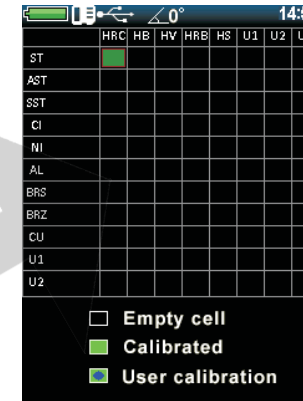
Each of the saved main calibration may be further corrected.


Additional calibration is recommended in the following cases:

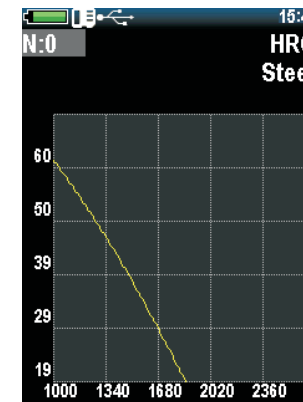
- If the measurements of the device on the samples are constant, but differ from the nominal value of the standard block;
- After extended storage (more than 3 months.);
- After intensive operation;
- With a significant change in the operating conditions (temperature, humidity, etc.).





For the calibration of hardness scale needed one (single-point calibration) or two (two-point calibration) standard hardness tests samples with the maximum and minimum values $\square\square$ for the controlled range of $\square\square$ the hardness.

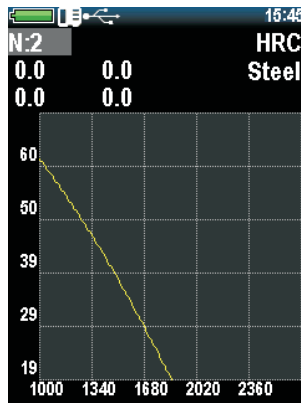
For example, we have two steel sample of known hardness of HRC, and device shows a stable deviation for hardness measurements on it. For making user two-point calibration select in main menu Calibration:





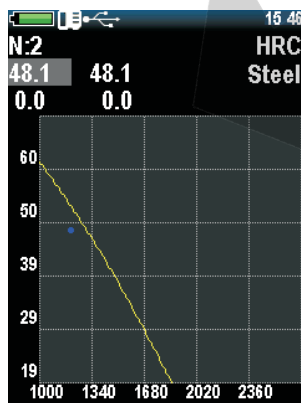
Press  and the screen appears:








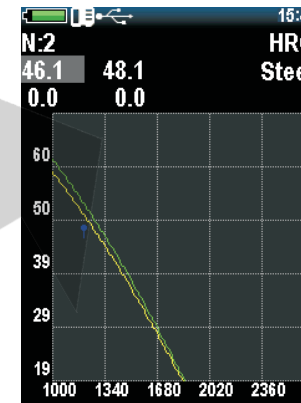
Press  for select the number of calibration points, as we have two sample - set 2 with pressing buttons  and  then again 




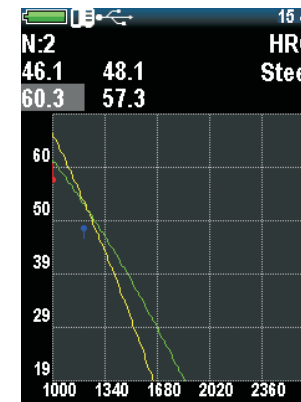
Move the cursor by pressing  to select the first row. Take about 5 measurements on the first sample, the instrument will display the average of the series in accordance with the current calibration. If you get an obvious error measurement, press  and the last measurement will be removed from the series. You will get:



Press  and by pressing  and  set the nominal value of the sample. To go to the next digit number, press , for saving first value press . After adjusting the value of the first sample you get:



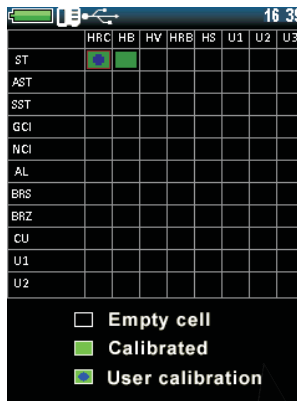
Press  to adjust the second sample value, and perform the same operation. In the end, get:



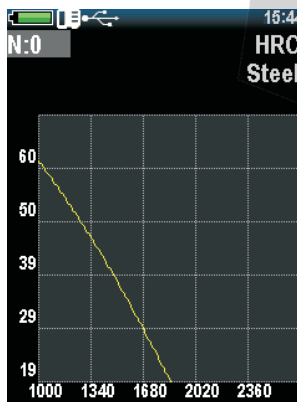
To save, press **BACK** , window will appear:



Press YES by **←** . Calibration is saved. Select the appropriate material and scale, and device is ready for operation. About the stored user calibration will symbolize the next state of the cell:



To delete user calibration, go to the user calibration mode and set to 0 for N:



Maintenance

12.1 On the whole, hardness testers do not require any special maintenance. However, for the purpose of hardness tester stable operation, regular maintenance is advisable.

12.2. Probe maintenance

Clean hardmetal ball and diamond pyramid from dust, mud and oil traces. Use soft cloth impregnated with alcohol solution. Check the probe operation regularly by conducting hardness measurements on hardness reference blocks. Do not use reference test block with expired period between verifications (more than 2 years).

12.3. Information processing unit maintenance

To clean from any pollution, use soft dry cloth. Do not use the water, since the hardness tester is neither spray-proof nor water-proof due to the joints on its body. Do not use any solvents, they can damage indication signs and writings on the front and back sides of the body.

12.4. Battery maintenance

The battery average life is not less than 3years. The battery used in compliance with the "C" or "AA" international standard. It is done for the convenience of it s replacement when it is required or sharp reduction of the continuous operation time (paragraph 3.6) independently of the country. Replacement is possible only by the battery with similar characteristics in compliance with the marking on it. From environmental protection point of view, the best thing is to use the battery.

12.5. Storage

12.5.1. Hardness tester shall be kept in the carry case, the probe and the batteries shall be disconnected.

12.5.2. If hardness tester is kept in the carry case for than 14 days, the battery shall be taken out from its compartment in the information processing unit.

12.5.3. It is recommended to keep hardness testers in closed premises with the relative humidity not more than 80%, there shall be no mold, paints, acids, chemical agents and other chemicals, the evaporation of which may give a harmful effect. Sharp fluctuations of temperature and humidity which can result in dew formation are not allowed.

12.6. Transportation

12.6.1. Hardness tester transportation in the carry case shall be only in closed vehicles, where the possibility of mechanical damage or atmospheric precipitation is excluded.

12.6.2. The way packed in carry cases hardness testers are located inside the vehicle shall exclude.

12.7. Putting into operation after storage and transportation

12.7.1. After storage or transportation under the temperature lower than -5°C , before starting hardness tester operation, it is necessary to keep it not longer than 1 hour under the temperature higher than $+10^{\circ}\text{C}$ and not less than 2 hours under the temperature higher than 0°C .

12.7.2. Before operating hardness tester which was stored for more than 3 months and transported for more than 2 months, it is necessary to check such hardness tester on the reference hardness test blocks. If the measured AVEARGE value of the hardness tester does not correspond to the reference hardness test block NOMINAL value within the error limits, it is necessary to calibrate the hardness tester.

12.8. Special operation conditions

12.8.1. Increased dust content and humidity. Put the information processing unit of hardness tester into a transparent plastic bag. Tighten it at the level of connective cable a bit lower than the probe plug.

After the work under such conditions is finished, information processing unit shall be taken out of the plastic bag and air it.

12.8.2. Frost ($<0^{\circ}\text{C}$). Information processing unit is the most sensitive to low temperature part of hardness testers, especially LCD. If there is a possibility, keep hardness tester closer to your body and protect it with your coat or keep in the inside pocket, taking it out from time to time for inputting the data into the archive.

Attention

13.1. Treat the hardness tester with care. Any wrong treatment may result in the violation of the present Technical Reference and Operation Manual regulations and, thus, lead to the manufacturer hardness tester warranty cessation.

13.2. Always check the integrity of the cables, information processing unit and probes. Provide immediate replacement of the damaged parts by the original ones. This job shall be performed by skilled personnel.

13.3. Do not expose the hardness tester to aggressive chemical medium.

13.4. Do not leave the hardness tester in the direct Sun.

13.5. Do not sink the hardness tester into any liquids. If the hardness tester gets wet, take the battery out and leave for 24 hours to get dry. If the hardness tester is used under the increased humidity or dust conditions, place the information processing unit into the plastic bag. After work period is over, it is mandatory to get the hardness tester dry.