



User Manual

Cleanroom Particle Counter

PCE-CPC 50

Cleanroom Particle Counter PCE-CPC 50



Applications

- Power battery manufacturing
- Chip manufacturing
- Medical and pharmaceutical
- Precision machining

Description

The PCE-CPC 50 online particle counter adopts the principle of optical scattering, which can accurately detect and calculate the number of suspended particles of different particle sizes in the air per unit volume. It can output the particle count of 6 channels of 0.3 μ m, 0.5 μ m, 1.0 μ m, 2.5 μ m, 5.0 μ m and 10 μ m at the same time (the default unit is pcs/m³, can be switched to pcs/L; pcs/28.3L).

Features

- 4 in 1 integrated particle counter of particulate matter sensor, filter, flow sensor and pump
- Output particle number (PCS/m³, PCS/L or PCS/28.3L) in 6 channels including 0.3 μ m, 0.5 μ m, 1.0 μ m, 2.5 μ m, 5.0 μ m, 10 μ m
- Built-in high power industrial grade linear laser, accurate identification
- Built-in pump and flow sensor for constant stable sampling
- Wide working temperature -30 $^{\circ}$ C~70 $^{\circ}$ C, stable for different clean room application
- With voltage regulator design and EMC compliant, strong anti-static ability
- Modbus RS485, 4-20mA output for online remote monitoring

Working Principle

When sampled particles pass through light beam (laser), there will be light scattering phenomenon. Scattered light will be converted into electrical signal (pulse) via photoelectric transformer. The bigger particles will obtain stronger pulse signal (peak value). Through peak value and pulse value quantity concentration of particles in each size can be calculate. Thus, real-time measurement data is obtained through measuring quantity and strength of scattered light.

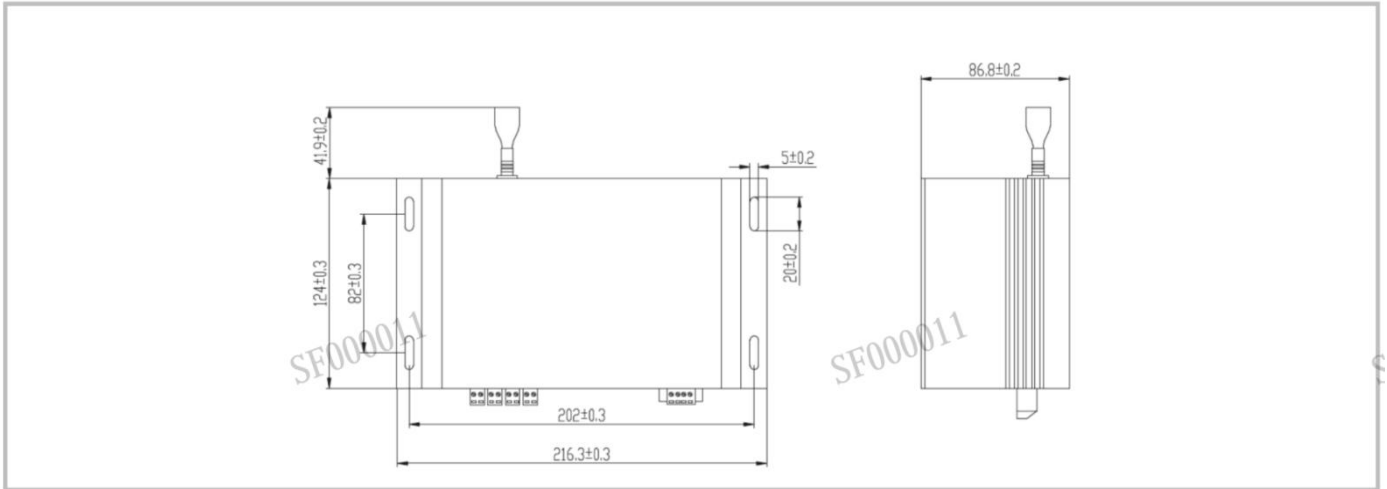
Specification

Cleanroom Particle Counter PCE-CPC 50 Specification

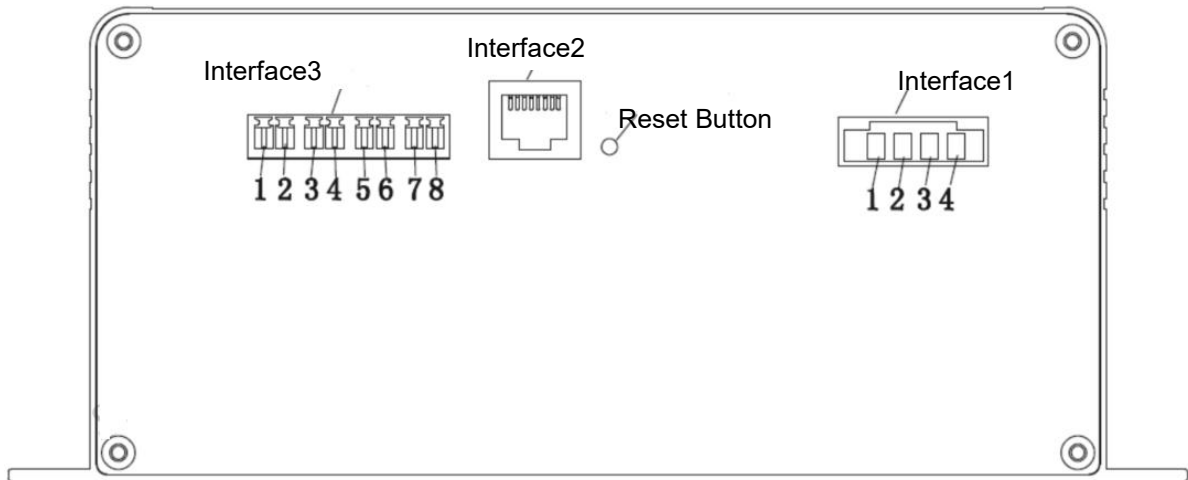
Operating principle	Light Scattering
Detect particle diameter range	>0.3µm, >0.5µm, >1.0µm, >2.5µm, > 5.0µm, >10µm
Measurement error	<100pcs/l: ± 30pcs/L >100pcs/L: ± 30% of reading Condition: 0C ~ 40C,50+10%RH (0°C ~ 40°C, 50 ±10%RH. Reference instrument TSI 9306. TSI 9306 count efficiency 50% @ 0.3 µm and 100% for particles >0.45 µm)
Time to first reliable reading	≤8s
Sampling interval	1s
Working condition	0°C~45°C; 0~95%RH (non-condensing)
Storage condition	-20~60°C, 0~95%RH (non-condensing)
Working current	≤1A
Communication	RS485 (standard) RJ45 (standard) 4~20mA (standard)
Lifetime	≥3 years
Sampling flow rate	2.83L/min
Standard	Comply with JJF 1190-2008

Product Appearance and Pin Definition Function

1. Product dimensions (unit: mm, tolerance: ± 2 mm)



2. Pin Definition Diagram



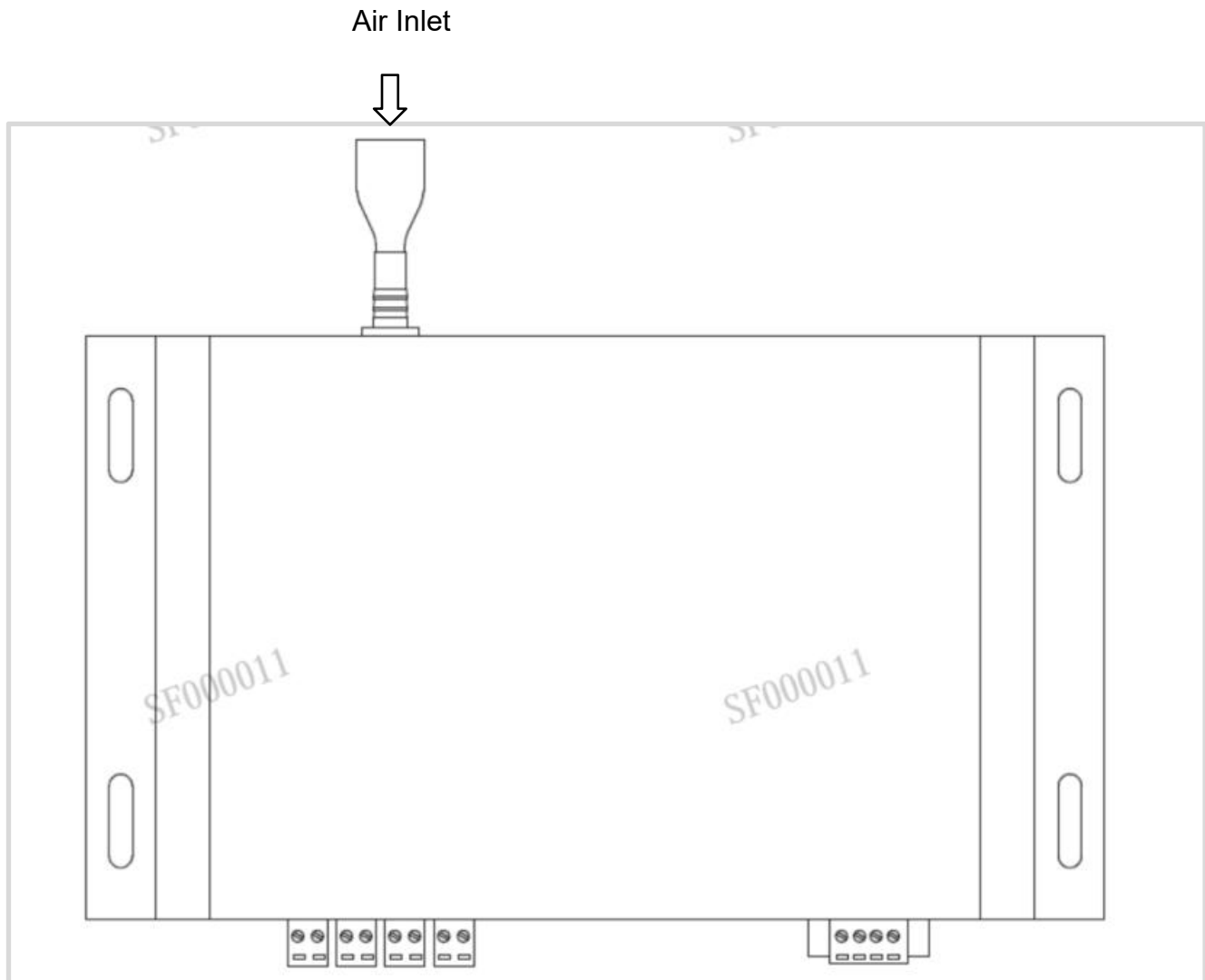
	No.	PIN	Description	
Interface 1	1	VCC	Power terminal (+12VDC)	Connector: KF2EDGRM-3.81-6P-14-curved needle Insertion: KF2EDGKM-3.81-6P-14
	2	GND	Power terminal (GND)	
	3	TB	Communication interface (RS485_TB)	
	4	TA	Communication interface (RS485_TA)	
Interface 2	RJ45			Connector: HR911105A (Fusida)
	1	I1 +	I1 Positive pole	>0.5um channel
	2	I1 -	I1 Negative pole	
	3	I2 +	I2 Positive pole	>1.0um channel

Interface 3	4	I2 -	I2 Negative pole		Connector: KF2EDGRM-3.81-6P-14-curved needle Insertion: KF2EDGKM-3.81-6P-14
	5	I3 +	I3 Positive pole	>2.5um channel	
	6	I3 -	I3 Negative pole		
	7	I4 +	I4 Positive pole	>5.0um channel	
	8	I4 -	I4 Negative pole		

Installation Instruction

When this product is installed and used in the system, the air flow of the air inlet and air outlet should be guaranteed to be smooth; in order to avoid the dust deposition on the surface of the sensitive device during use, which will affect the test accuracy of the sensor, it is recommended to install the sensor in the following way.

Recommended installation method:



Precautions for Use

- ※ The instrument is forbidden to be used in environments with high dust concentration, environments containing moisture, oil and corrosive substances, and environments with high temperatures exceeding the allowable use.
- ※ Do not block the air inlet and outlet to avoid damage to the air pump.
- ※ The product is an integral part, users should not disassemble it to prevent irreversible damage.
- ※ Do not cause great vibration to the product, so as not to affect the internal air tightness.
- ※ The device cannot run continuously, which will shorten the service life of the product.

This product contains Class IIIB laser products, which contain laser radiation, avoid direct exposure to the eyes. Do not remove the case or cover. The warning signs are as following:



1 Protocol overview

1.1 Serial RS485 communication protocol

- 1) The data of this protocol are all hexadecimal data. For example, "46" is [70] in decimal.
- 2) [xx] is single-byte data (unsigned, 0-255); double-byte data high byte is in front and low byte is behind.
- 3) Baud rate: 9600b/s; data bits: 8 bits; stop bits: 1 bit; parity bit: none.

2 UART serial communication protocol format

The device adopts the Modbus RTU communication protocol, and the requirements are as follows:

- 1) The device acts as a slave;
- 2) The Modbus 03 function code (Read Holding Registers) can be used to read the device status and data; the Modbus 06 function code (Preset Single Register) can be used to set the device status.
- 3) If the function code in the sent message does not meet the requirements, the device will reply the error code 01 (ILLEGAL FUNCTION) through the 81 function code message; if the request address in the sent message does not meet the requirements, the device will report the 81 function code. The text reply error code 02 (ILLEGAL DATA ADDRESS) notification.

3 Device factory default settings

- 1) The factory address is 01 by default.
- 2) The factory default is intermittent working mode. (Work 1 min/ Sleep 4 min)
- 3) The factory defaults all user coefficients are 1.0000.
- 4) The factory default setting control flow rate is 2.83 L/min (cannot be changed at will).

4 Check code

CRC-16 (Modbus), high byte first, low byte after.

5 Register address table

Restriction Description

- 1) Read-only registers and readable and writable registers are not allowed to overlap.
- 2) Only function of writing a single register is implemented, and writing multiple registers is not available.
- 3) The total number of registers is limited, currently 32 input registers and 32 holding registers are supported.
- 4) The current version does not support file transfer with a large amount of data.
- 5) See Table 1 and Table 2 for register details, all registers are 16-bit word, and the register address is register number-1.

Table 1: Input Registers

Data No.	Address	Definition	Explanation
IR1	00H		Version No. (Enlarge 100)
IR2	01H		Reserve
IR3	02H		Reserve
IR4	03H	The number of particles >0.3 μ m	$\geq 0.3\mu\text{m}$ particle quantity high byte
IR5	04H	The number of particles >0.3 μ m	$\geq 0.3\mu\text{m}$ particle quantity low byte
IR6	05H	The number of particles >0.5 μ m	$\geq 0.5\mu\text{m}$ particle quantity high byte
IR7	06H	The number of particles >0.5 μ m	$\geq 0.5\mu\text{m}$ particle quantity low byte
IR8	07H	The number of particles >1.0 μ m	$\geq 1.0\mu\text{m}$ particle quantity high byte
IR9	08H	The number of particles >1.0 μ m	$\geq 1.0\mu\text{m}$ particle quantity low byte
IR10	09H	The number of particles >2.5 μ m	$\geq 2.5\mu\text{m}$ particle quantity low byte
IR11	0AH	The number of particles >2.5 μ m	$\geq 2.5\mu\text{m}$ particle quantity low byte
IR12	0BH	The number of particles >5.0 μ m	$\geq 5.0\mu\text{m}$ particle quantity high byte
IR13	0CH	The number of particles >5.0 μ m	$\geq 5.0\mu\text{m}$ particle quantity low byte
IR14	0DH	The number of particles >10 μ m	$\geq 10\mu\text{m}$ particle quantity high byte
IR15	0EH	The number of particles >10 μ m	$\geq 10\mu\text{m}$ particle quantity low byte
IR16	0FH		Reserve
IR17	10H		Reserve
IR18	11H		Reserve
IR19	12H		Reserve
IR20	13H		Reserve
IR21	14H		Reserve
IR22	15H		Reserve
IR23	16H		Reserve
IR24	17H	Gas flow value	Actual gas flow value multiplied by 100
IR25	18H		Reserve
IR26	19H		Reserve
IR27	1AH		Reserve
IR28	1BH		Reserve
IR29	1CH		Reserve
IR30	1DH		Reserve
IR31	1EH		Reserve
IR32	1FH		Reserve

Table 2: Holding Registers

Data No.	Address	Definition	Explanation
IR1	00H		Reserve
IR2	01H		Reserve
IR3	02H	Address setting register	Slave address (1-247)
IR4	03H		Reserve
IR5	04H		Reserve
IR6	05H		Reserve
IR7	06H	>0.3 μ m particles user coefficient	Reserve
IR8	07H	>0.5 μ m particles user coefficient	Reserve
IR9	08H	>1.0 μ m particles user coefficient	Reserve
IR10	09H	>2.5 μ m particles user coefficient	Reserve
IR11	0AH	>5.0 μ m particles user coefficient	Reserve
IR12	0BH	>10 μ m particles user coefficient	Reserve
IR13	0CH		Reserve
IR14	0DH	Device intermittent stop time	Set the device intermittent stop time (min)
IR15	0EH	Device control traffic size	Actual set gas flow value multiplied by 100
IR16	0FH		Reserve
IR17	10H		Reserve
IR18	11H		Reserve
IR19	12H		Reserve
IR20	13H	Output unit	3 output units: pcs/m ³ , pcs/L, pcs/28.3L
IR21	14H	Working mode	2 working modes: continues measurement, single accumulated count mode
IR22	15H		Reserve
IR23	16H		Reserve
IR24	17H		Reserve
IR25	18H		Reserve
IR26	19H		Reserve
IR27	1AH		Reserve
IR28	1BH		Reserve
IR29	1CH		Reserve
IR30	1DH		Reserve
IR31	1EH		Reserve
IR32	1FH		Reserve

6 Host communication protocol format Function

code description

The PCE-CPC 50 supports the following function codes:

0x03: read holding register

0x04: read input register

0x06: write a single register

7 Command example

Application conditions

- 1) Assuming a single sensor.
- 2) All data are hexadecimal data, and DFX need to be converted to decimal when calculating data.
- 3) Symbol description:
 - ① IP is the device address.
 - ② CRC16 is MODBUSCRC16 two-byte check, the high byte is in the front and the low byte is in the back.
 - ③ CS is 0-ADD8 and check, the lowest byte of the previous data and +CS result is 0x00.
 - ④ DF1 DF2 DF3 DF4 represent uncertain data.

7.1 Read >0.3µm, >0.5µm, >1.0µm, >2.5µm >5.0µm, >10µm of particles in each channel

7.1.1 Read >0.3µm particle count:

Send: IP 04 00 03 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: >0.3µm particle count = $DF1*256^3+DF2*256^2+DF3*256+DF4$ (pcs/ m³)

7.1.2 Read >0.5µm particle count:

Send: IP 04 00 05 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: >0.5 µm particle count = $DF1*256^3+DF2*256^2+DF3*256+DF4$ (pcs/ m³)

7.1.3 Read >1.0 µm particle count:

Send: IP 04 00 07 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: >1.0 µm particle count = $DF1*256^3+DF2*256^2+DF3*256+DF4$ (pcs/ m³)

7.1.4 Read >2.5 µm particle count:

Send: IP 04 00 09 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: >2.5µm particle count = $DF1*256^3+DF2*256^2+DF3*256+DF4$ (pcs/m³)

7.1.5 Read >5.0 µm particle count:

Send: IP 04 00 0B 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: >5.0µm particle count = $DF1*256^3+DF2*256^2+DF3*256+DF4$ (pcs/ m³)

7.1.6 Read >10 µm particle count:

Send: IP 04 00 0D 00 02 CRC16

Answer: IP 04 04 DF1 DF2 DF3 DF4 CRC16

Description: $>10\mu\text{m}$ particle count = $\text{DF1} \cdot 256^3 + \text{DF2} \cdot 256^2 + \text{DF3} \cdot 256 + \text{DF4}$ (pcs/ m^3)

7.2 Read real-time gas flow value

Send: IP 04 00 17 00 01 CRC16

Answer: IP 04 02 DF1 DF2 CRC16

Description: Real-time gas flow value = $(\text{DF1} \cdot 256 + \text{DF2}) / 100$ (L/min)

7.3 Continuously read input register data

Send: IP 04 00 03 00 15 CRC16

Answer: IP 04 2A DF1~DF46 CRC16

Description:

$>0.3\mu\text{m}$ particle count = $\text{DF1} \cdot 256^3 + \text{DF2} \cdot 256^2 + \text{DF3} \cdot 256 + \text{DF4}$ (pcs/ m^3)

$>0.5\mu\text{m}$ particle count = $\text{DF5} \cdot 256^3 + \text{DF6} \cdot 256^2 + \text{DF7} \cdot 256 + \text{DF8}$ (pcs/ m^3)

$>1.0\mu\text{m}$ particle count = $\text{DF9} \cdot 256^3 + \text{DF10} \cdot 256^2 + \text{DF11} \cdot 256 + \text{DF12}$ (pcs/ m^3)

$>2.5\mu\text{m}$ particle count = $\text{DF13} \cdot 256^3 + \text{DF14} \cdot 256^2 + \text{DF15} \cdot 256 + \text{DF16}$ (pcs/ m^3)

$>5.0\mu\text{m}$ particle count = $\text{DF17} \cdot 256^3 + \text{DF18} \cdot 256^2 + \text{DF19} \cdot 256 + \text{DF20}$ (pcs/ m^3)

$>10\mu\text{m}$ particle count = $\text{DF21} \cdot 256^3 + \text{DF22} \cdot 256^2 + \text{DF23} \cdot 256 + \text{DF24}$ (pcs/ m^3)

Real-time gas flow value = $(\text{DF41} \cdot 256 + \text{DF42}) / 100$ (L/min)

7.4 Read $>0.3\mu\text{m}$, $>0.5\mu\text{m}$, $>1.0\mu\text{m}$, $>2.5\mu\text{m}$ $>5.0\mu\text{m}$, $>10\mu\text{m}$ of particles user coefficient in each channel

7.4.1 Read $>0.3 \mu\text{m}$ particle count:

Send: IP 03 00 06 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>0.3\mu\text{m}$ particles user coefficient = $(\text{DF1} \cdot 256 + \text{DF2}) / 10000$

7.4.2 Read $>0.5 \mu\text{m}$ particle count:

Send: IP 03 00 07 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>0.5\mu\text{m}$ particles user coefficient = $(\text{DF1} \cdot 256 + \text{DF2}) / 10000$

7.4.3 Read $>1.0 \mu\text{m}$ particle count:

Send: IP 03 00 08 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>1.0 \mu\text{m}$ particles user coefficient = $(\text{DF1} \cdot 256 + \text{DF2}) / 10000$

7.4.4 Read $>2.5 \mu\text{m}$ particle count:

Send: IP 03 00 09 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>2.5 \mu\text{m}$ particles user coefficient = $(\text{DF1} \cdot 256 + \text{DF2}) / 10000$

7.4.5 Read $>5.0 \mu\text{m}$ particle count:

Send: IP 03 00 0A 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>5.0 \mu\text{m}$ particles user coefficient= $(DF1*256+DF2)/10000$

7.4.6 Read $>10 \mu\text{m}$ particle count:

Send: IP 03 00 0B 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: $>1.0 \mu\text{m}$ particles user coefficient= $(DF1*256+DF2)/10000$

7.5 Read output unit

Send: IP 03 00 13 00 01 CRC16

Answer: IP 03 02 00 DF1 DF2 CRC16

Description: output particles number unit, when DF=0, output unit is pcs/L; when DF=1, output unit is pcs/m³; when DF=2, output unit is pcs/28.3L-

7.6 Read working mode

Send: IP 03 00 14 00 01 CRC16

Answer: IP 03 02 00 DF1 CRC16

Description: DF1=0 is continuous measurement mode, and real-time measurement values will be continuously output. DF1 = 1 is the single cumulative counting mode. When the output unit is pcs/L, the detection value will be output after 21 seconds of reading; when the output unit is pcs/m³, the output detection value of 5 minutes can be read; when the output unit is pcs/28.3L, the output detection value of 60 seconds will be read. When working mode is set, the parameter is not saved after power off. After the device is powered on again, the default working mode is restored: Continuous measurement mode. In the single cumulative counting mode, the device carries out a fixed time measurement, and the output value of the device does not change after the single reading. If you need to measure again, you need to send the set working mode command again, or switch to continuous measurement mode

7.7 Confirm device address

Send: IP 03 00 02 00 01 CRC16

Answer: IP 03 02 00 DF1 CRC16

Description: Device address is DF1

7.8 Read the intermittent operation stop time of the device

Send: IP 03 00 0D 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: Equipment intermittent stop time = $DF1*256+DF2$ (min)

7.9 Read device setting flow size

Send: IP 03 00 0E 00 01 CRC16

Answer: IP 03 02 DF1 DF2 CRC16

Description: Device setting flow size= $(DF1*256+DF2)/100$ (L/min)

7.10 Continuously read input register data

Send: IP 03 00 02 00 0D CRC16

Answer: IP 03 1A DF1~DF26 CRC16

Description: Device address:DF2

>0.3µm particle count user coefficient = (DF9*256+ DF10)/10000
>0.5µm particle count user coefficient = (DF11*256+DF12) /10000
>1.0µm particle count user coefficient = (DF13*256+DF14) /10000
>2.5µm particle count user coefficient = (DF15*256+DF16) /10000
>5.0µm particle count user coefficient = (DF17*256+DF18) /10000
>10µm particle count user coefficient = (DF19*256+DF20) /10000

Device stop operation time= DF23*256+DF24 (min)

Control device setting flow rate=(DF25*256+DF26)/100 (L/min)

7.11 Modify >0.3µm, >0.5µm, >1.0µm, >2.5µm, >5.0µmm, >10µm of particles user coefficient in each channel

7.11.1 Modify >0.3µm of particles user coefficient in each channel

Send: IP 06 00 06 DF1 DF2 CRC16

Answer: IP 06 00 06 DF1 DF2 CRC16

Description: >0.3µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.11.2 Modify >0.5µm of particles user coefficient in each channel

Send: IP 06 00 07 DF1 DF2 CRC16

Answer: IP 06 00 07 DF1 DF2 CRC16

Description: >0.5µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.11.3 Modify >1.0µm of particles user coefficient in each channel

Send: IP 06 00 08 DF1 DF2 CRC16

Answer: IP 06 00 08 DF1 DF2 CRC16

Description: >1.0µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.11.4 Modify >2.5µm of particles user coefficient in each channel

Send: IP 06 00 09 DF1 DF2 CRC16

Answer: IP 06 00 09 DF1 DF2 CRC16

Description: >2.5µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.11.5 Modify >5.0µm of particles user coefficient in each channel

Send: IP 06 00 0A DF1 DF2 CRC16

Answer: IP 06 00 0A DF1 DF2 CRC16

Description: >5.0µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.11.6 Modify >10µm of particles user coefficient in each channel

Send: IP 06 00 0B DF1 DF2 CRC16

Answer: IP 06 00 0B DF1 DF2 CRC16

Description: >10µm particle quantity user coefficient =(DF1*256+DF2)/10000

7.12 Modify the device address (the address range that can be set is 1-254)

Send: IP 06 00 02 00 DF1 CRC16 (IP address indicates the device address before the change)

Answer: IP 06 00 02 00 DF1 CRC16 (IP address indicates the new device address)

Description: DF1 indicates the device address to be changed

7.13 Modify the operating stop time of the equipment (the time range that can be set is 1-10000)

Send: IP 06 00 0D DF1 DF2 CRC16

Answer: IP 06 00 0D DF1 DF2 CRC16

Description: Device stop time = $DF1*256+DF2$ (min)

7.14 Modify the flow rate set by the control device (the flow rate can be set in the range of 2.0L/min - 3.5L/min)

Send: IP 06 00 0E DF1 DF2 CRC16

Answer: IP 06 00 0E DF1 DF2 CRC16

Description: The modified flow rate= $(DF1*256+DF2)/100$ (L/min)

7.15 Set output unit

Send: IP 06 00 13 DF1 DF2 CRC16

Answer: IP 06 00 13 DF1 DF2 CRC16

Description: The modified output unit= $(DF1*256+DF2)/100$ (L/min), support 0 (pcs/L), 1 (default pcs/m³), 2(pcs/28.3L); set output unit is restored after power off.

7.16 Set working mode

Send: IP 06 00 14 DF1 DF2 CRC16

Answer: IP 06 00 14 DF1 DF2 CRC16

Description: The modified working mode= $(DF1*256+DF2)$, support 0 (continues measurement), 1 (single cumulative counting mode); set output unit is not saved after power off. When working mode is set, the parameter is not saved after power off. After the device is powered on again, the default working mode is restored: Continuous measurement mode. In the single cumulative counting mode, the device carries out a fixed time measurement, and the output value of the device does not change after the single reading. If you need to measure again, you need to send the set working mode command again, or switch to continuous measurement mode

7.17 Query device address

Send: 11 02 55 FF CS

Answer: 16 02 55 DF1 CS

Description: In the running mode, the query device address is DF1

7.18 Query the software version number

Send: 11 01 1E CS

Answer: 16 0E 1E DF1 DF2 DF3 DF4 DF5 DF6 DF7 DF8 DF9 DF10 DF11 DF12 DF13 CS

Description: The version number is DF1-DF13, the ASCII string is the software version number

7.19 Set 4 channel range of 4-20mA

Send: 11 06 F0 DF1 DF2 DF3 DF4 DF5 CS

Answer: 16 06 F0 DF1 DF2 DF3 DF4 DF5 CS

Description:

When DF1=0, current modified channel is PM0.5, corresponding measurement range of 4~20mA= $DF2*256*256*256+DF3*256*256+DF4*256+DF5$

When DF1=1, current modified channel is PM1.0, corresponding measurement range of 4~20mA= $DF2*256*256*256+DF3*256*256+DF4*256+DF5$

When DF1=2, current modified channel is PM2.5, corresponding measurement range of

$$4\sim 20\text{mA}=\text{DF}2*256*256*256+\text{DF}3*256*256+\text{DF}4*256+\text{DF}5$$

When DF1=3, current modified channel is PM5.0, corresponding measurement range of

$$4\sim 20\text{mA}=\text{DF}2*256*256*256+\text{DF}3*256*256+\text{DF}4*256+\text{DF}5$$

The range will automatically update the corresponding range according to the set unit. Therefore, it is recommended to confirm (query) the current output unit before setting the measurement range. After the range setting will be saved.

The default output unit is pcs/L, 4~ 20mA corresponding default output unit measurement ranges are:

PM0.5->35000000pcs/L, PM1.0->8000000pcs/L, PM2.5->3000000pcs/L, PM5.0->300000pcs/L

Contact

If you have any questions, suggestions or technical problems, please do not hesitate to contact us. You will find the relevant contact information at the end of this user manual.

Disposal

For the disposal of batteries in the EU, the 2006/66/EC directive of the European Parliament applies. Due to the contained pollutants, batteries must not be disposed of as household waste. They must be given to collection points designed for that purpose.

In order to comply with the EU directive 2012/19/EU we take our devices back. We either re-use them or give them to a recycling company which disposes of the devices in line with law.

For countries outside the EU, batteries and devices should be disposed of in accordance with your local waste regulations.

If you have any questions, please contact PCE Instruments.



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