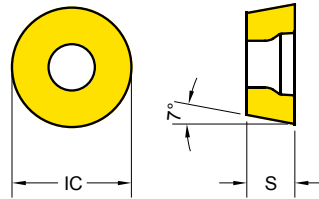


Turning Inserts - Positive

RCMT (Round)



Series	IC	S
RC** 0602	6	2.38
RC** 0803	8	3.18
RC** 10T3	10	3.97
RC** 1204	12	4.76

EDP 2200..

● : Stock item ○ : Order made item

RCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)																
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	N20	N20
					K20	K30										S30	K15			
 General	RCMT 0602M0	3.0	0.05 ~ 0.25	0.2 ~ 1.2	●	○	○			●	●	●	○							
					2057	0374	0375			2624	0376	1151	0023							
	RCMT 0803M0	4.0	0.05 ~ 0.30	0.5 ~ 1.5	●	○	○			●	●	●	○							
					2058	0377	0378			2625	0379	1152	0024							
	RCMT 10T3M0	5.0	0.10 ~ 0.35	0.5 ~ 2.5	●	○	○			●	●	●	○							
					2059	0380	0381			2626	0382	1153	0021							
	RCMT 1204M0	6.0	0.15 ~ 0.45	0.5 ~ 3.0	●	○	○			●	●	●	○							
					1833	0383	0384			2627	0385	1170	0022							

TURNING

PARTING & GROOVING

MILLING

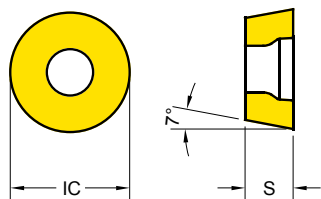
DRILLING

TECHNICAL INFORMATION

Turning Inserts - Positive

RCMX - Heavy Turning (Round)

TURNING



Series	IC	S
RC** 1606	16	6.35
RC** 2006	20	6.35

PARTING & GROOVING

EDP 2200..

● : Stock item ○ : Order made item

RCMX	Designation	RE	Fn (mm/rev.)	Ap (mm)	K20	K30	P05	P10	P15	P20	P30	P20	M25	M15	M30	M40	S10	P15	N20
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100
NEW -UT  Heavy Roughing	RCMX 1606M0 - UT	8.0	0.30 ~ 0.80	1.0 ~ 7.0	● 2441														
	RCMX 2006M0 - UT	10.0	0.5 ~ 1.3	1.5 ~ 9.0					● 2169										

NEW
-UT

Heavy
Roughing

MILLING

DRILLING

TECHNICAL INFORMATION