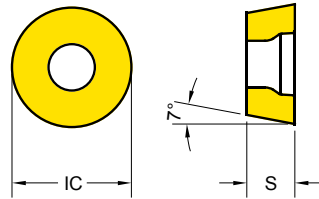


Turning Inserts - Positive

RCMT (Round)



Series	IC	S
RC** 0602	6	2.38
RC** 0803	8	3.18
RC** 10T3	10	3.97
RC** 1204	12	4.76

EDP 2200..

● : Stock item ○ : Order made item

RCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)																
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	N20	N20
					K20	K30										S30	K15			
 General	RCMT 0602M0	3.0	0.05 ~ 0.25	0.2 ~ 1.2	●	○	○			●	●	●	○							
					2057	0374	0375			2624	0376	1151	0023							
	RCMT 0803M0	4.0	0.05 ~ 0.30	0.5 ~ 1.5	●	○	○			●	●	●	○							
					2058	0377	0378			2625	0379	1152	0024							
	RCMT 10T3M0	5.0	0.10 ~ 0.35	0.5 ~ 2.5	●	○	○			●	●	●	○							
					2059	0380	0381			2626	0382	1153	0021							
	RCMT 1204M0	6.0	0.15 ~ 0.45	0.5 ~ 3.0	●	○	○			●	●	●	○							
					1833	0383	0384			2627	0385	1170	0022							

TURNING

PARTING & GROOVING

MILLING

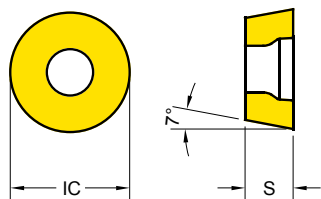
DRILLING

TECHNICAL INFORMATION

Turning Inserts - Positive

RCMX - Heavy Turning (Round)

TURNING



Series	IC	S
RC** 1606	16	6.35
RC** 2006	20	6.35

PARTING & GROOVING

EDP 2200..

● : Stock item ○ : Order made item

RCMX	Designation	RE	Fn (mm/rev.)	Ap (mm)	EDP 2200..															
					K10	P05	P10	P15	P10	P20	P30	P20	M25	M15	M30	M40	S10	P15	N20	N20
					K20	K30											S30	K15		
	RCMX 1606M0 - UT	8.0	0.30~0.80	1.0~7.0	● 2441															
	RCMX 2006M0 - UT	10.0	0.5~1.3	1.5~9.0					● 2169											

NEW
-UT

Heavy
Roughing

MILLING

DRILLING

TECHNICAL INFORMATION