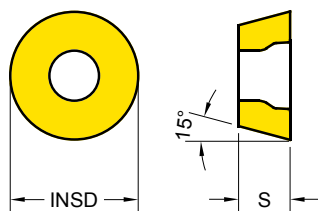


Milling - Profiling - Inserts

RDKT / W- Profiling Positive (Round)



Refer to
Milling Cutter
p. 215 - 216



Series	INSD	S	Series	INSD	S
RDK* 0501	5	1.4	RDK* 10T3	10	4.0
RDK* 0702	7	2.4	RDK* 1204	12	4.8
RDK* 0802	8	2.4	RDK* 1604	16	4.8

EDP 1200.. ●: Stock item ○: Order made item

					H20	P15	P25	P30	P30	P30	P40	K10	K15	S40
					P20			K30	M30	M30	M40			
RDKT RDKW	Designation	Fz (mm/tooth)	APMX (mm)		YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501	YG904
RDKT General		RDKT 0802M0	0.05 - 0.25	4.0					● 0943	● 0035				
		RDKT 10T3M0	0.05 - 0.30	5.0			○ 0651		● 0948	● 0041				
		RDKT 1204M0	0.05 - 0.50	6.0			○ 0635		● 0938	● 0034	● 0678			
		RDKT 1604M0	0.05 - 0.50	8.0	● 0915				● 0972	● 0539				
-ST Stainless Steel Super Alloy		RDKT 0802M0 - ST	0.05 - 0.15	4.0					● 0965	● 0292				
		RDKT 10T3M0 - ST	0.05 - 0.20	5.0					● 0966	● 0293	● 0620			
		RDKT 1204M0 - ST	0.05 - 0.30	6.0					● 0967	● 0294	● 0621			
-TR Hardened Steel		RDKT 0802M0 - TR	0.05 - 0.35	4.0	● 0745			○ 0339	● 0837	● 0284				
		RDKT 10T3M0 - TR	0.05 - 0.40	5.0	● 0744			○ 0338	● 0841	● 0285				
		RDKT 1204M0 - TR	0.05 - 0.60	6.0	● 0743		○ 0650	○ 0340	● 0842	● 0272				
RDKW Hard Materials		RDKW 0501M0	0.05 - 0.20	2.5				○ 0412	● 0843	● 0207				
		RDKW 0702M0	0.05 - 0.25	3.5			○ 0652	○ 0439	● 0844	● 0208				
		RDKW 0802M0	0.05 - 0.30	4.0	● 0909			○ 0440	● 0950	● 0043				
		RDKW 10T3M0	0.05 - 0.40	5.0	● 0908			○ 0441	● 0947	● 0040				
		RDKW 1204M0	0.05 - 0.60	6.0			○ 0647	○ 0442	● 0949	● 0042				
		RDKW 1604M0	0.05 - 0.60	8.0	● 0817				● 0720					