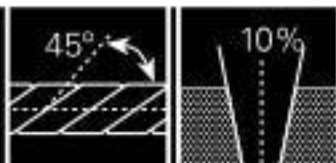


4117

HSSCO 10%




P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●	○			○		●	●		●	●		●		○			
6-12	4-6			4-6		10-14	6-8		8-22	10-22		14-22		4-6			


Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø Nom.
2,00
3,00
4,00

D mm	d mm	L mm	l mm	
2	6	90	40	1
3	8	100	50	1
4	10	115	60	1

Ø Nom.
5,00
6,00

D mm	d mm	L mm	l mm	
5	12	130	70	1
6	14	140	80	1