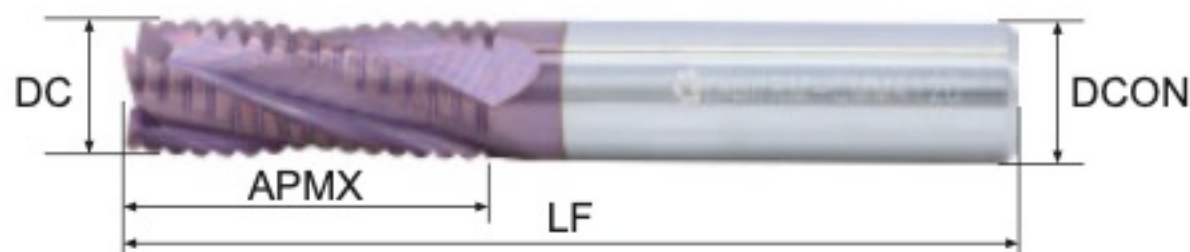


RM-CMM 4000 粗齒 4 刃鎢鋼粗銑刀 4 Flutes Fine Pitch & Roughing Carbide End Mill



產品型號 Model No	在庫 Stock	切削直徑 DC	切刃長度 APMX	柄部直徑 DCON	標準全長 LF	價格 Price
RM-CMM4050	●	5	12.5	6	50	
RM-CMM4060	●	6	15	6	50	
RM-CMM4080	●	8	20	8	60	
RM-CMM4100	●	10	25	10	75	
RM-CMM4120	●	12	30	12	75	
RM-CMM4120L136	●	12	36	12	75	
RM-CMM4160	●	16	48	16	100	

FM-CMM 4000、RM-CMM 4000系列切削參數

The Cutting Data For FM-CMM 4000 vs RM-CMM 4000 Series

被加工材質
Material

鋼
Steel

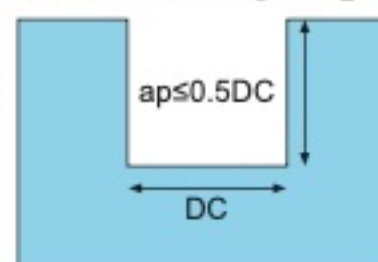
不鏽鋼
Stainless steel

鑄鐵
Cast Iron

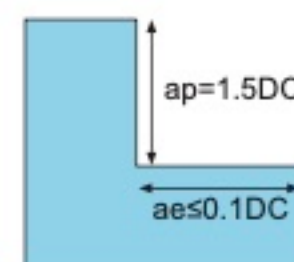
直徑 (mm) Shank		6	8	10	12	16
轉速 n (min)		3100	2300	1900	1600	1200
(mm/min) 進給速度 Vf	開槽 Slotted	120	120	120	120	135
	側邊 Side	325	375	375	275	200

切削深度 Cutting depth

開槽
Slotted



側邊
Side



ap : 軸向切削深度 Axial depth of cutting

ae : 徑向切削深度 Radial depth of cutting

DC : 刃徑 Diameter of cutting