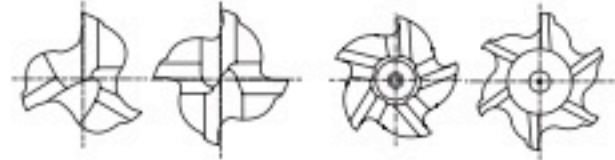


MULTI FLUTE SHORT ROUGHING END MILLS (COARSE)



Up to Ø20mm

Over Ø20mm



P.25-26

Unit : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length	No. of Flute
Non Coating	TiAlN	js12	h6			
ESH751060	EHC751060	6.0	6	13	57	3
ESH751070	EHC751070	7.0	10	16	66	3
ESH751080	EHC751080	8.0	10	19	69	3
ESH751090	EHC751090	9.0	10	19	69	3
ESH751100	EHC751100	10.0	10	22	72	4
ESH751110	EHC751110	11.0	12	22	79	4
ESH751120	EHC751120	12.0	12	26	83	4
ESH751130	EHC751130	13.0	12	26	83	4
ESH751140	EHC751140	14.0	12	26	83	4
ESH751150	EHC751150	15.0	12	26	83	4
ESH751160	EHC751160	16.0	16	32	92	4
ESH751170	EHC751170	17.0	16	32	92	4
ESH751180	EHC751180	18.0	16	32	92	4
ESH751190	EHC751190	19.0	16	32	92	4
ESH751200	EHC751200	20.0	20	38	104	4
ESH751220	EHC751220	22.0	20	38	104	5
ESH751240	EHC751240	24.0	25	45	121	5
ESH751250	EHC751250	25.0	25	45	121	5
ESH751260	EHC751260	26.0	25	45	121	6
ESH751280	EHC751280	28.0	25	45	121	6
ESH751300	EHC751300	30.0	25	45	121	6
ESH751320	EHC751320	32.0	32	53	133	6

Tolerances according to DIN 7160 & 7161

Tolerance range in μm						
Nominal-Diameter in μm						
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30	over 30 to 50
js12	±50	±60	±75	±90	±105	±125
h6	0 -6	0 -8	0 -9	0 -11	0 -13	0 -16