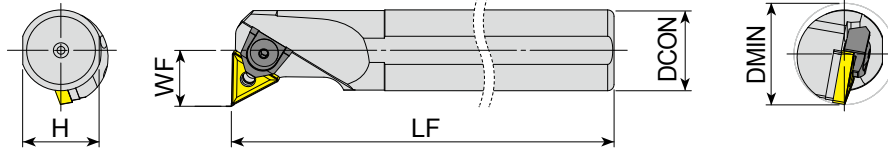


Turning - Holder - Internal

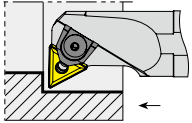
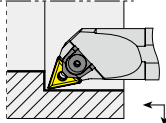
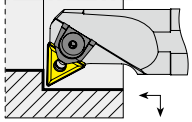
Multi-Clamp type for TN** Insert

...MTFNR Shown



□: p. 47

Unit:mm

Series	Designation	EDP 2700.. R L	DMIN	DCON	H	WF	LF	Insert
 ... MTFNR/L Approach angle 91°	X S20R - MTFNR/L 16	0972 -	25	20	18.3	14	200	TN1604
	S25S - MTFNR/L 16	0973 0974	32	25	23	17	250	
	S32T - MTFNR/L 16	0975 0976	40	32	30	22	300	
	S40U - MTFNR/L 16	0977 0978	50	40	37.5	27	350	
	X S32T - MTFNR/L 22	0979 0980	40	32	30	22	300	TN2204
	S40U - MTFNR/L 22	0981 0982	50	40	37.5	27	350	
	S50V - MTFNR/L 22	0983 -	63	50	47	35	400	
 ... MTQNR/L Approach angle 107.5°	X S20R - MTQNR/L 16	0984 0985	25	20	18.3	13	200	TN1604
	S32T - MTQNR/L 16	0988 0989	40	32	30	22	300	
	S40U - MTQNR/L 16	0990 0991	50	40	37.5	27	350	
	X S32T - MTQNR/L 22	0992 0993	40	32	30	22	300	TN2204
	S40U - MTQNR/L 22	0994 0995	50	40	37.5	27	350	
	S50V - MTQNR/L 22	0996 0997	63	50	47	35	400	
	X S32T - MTUNR/L 22	1008 1009	40	32	30	22	300	
	S40U - MTUNR/L 22	1010 1011	50	40	37.5	27	350	
	S50V - MTUNR/L 22	1012 1013	63	50	47	35	400	
 ... MTUNR/L Approach angle 93°	X S20R - MTUNR/L 16	0998 0999	25	20	18.3	13	200	TN1604
	S25S - MTUNR/L 16	1000 1001	32	25	23	17	250	
	S32T - MTUNR/L 16	1002 1003	40	32	30	22	300	
	S40U - MTUNR/L 16	1004 1005	50	40	37.5	27	350	
	S50V - MTUNR/L 16	1006 1007	63	50	47	35	400	

Series	Designation	Infomation	Clamp	Clamp Screw	Upper Ring	Lower Ring	Pin	Shim	Shim Pin	Allen Key
..MT..	..20..16	Description	YAMK-02	YAKV-17-M5x15	-	-	YAPM-03	-	-	YAAL-03-3
		EDP	18000071	18000087	-	-	18000112	-	-	18000061
	..22	Description	YAMK-04	YAKV-30-M6x22	YABPL-01	YAS-01	YAPM-02	YAATN-3-0015	-	YAAL-03-3
		EDP	18000072	18000091	18000058	18000052	18000054	18000148	-	18000061
	..25..16	Description	YAMK-04	YAKV-30-M6x22	YABPL-01	YAS-01	YAPM-14	YAATN-2-0002	-	YAAL-03-3
		EDP	18000072	18000091	18000058	18000052	18000117	18000147	-	18000061
	..32~40..16	Description	YAMK-04	YAKV-30-M6x22	YABPL-01	YAS-01	-	YAATN-2-0002	YAPM-14	YAAL-03-3
		EDP	18000072	18000091	18000058	18000052	-	18000147	18000117	18000061
	..32~50..16	Description	YAMK-04	YAKV-30-M6x22	YABPL-01	YAS-01	YAPM-01	YAATN-2-0002	-	YAAL-03-3
		EDP	18000072	18000091	18000058	18000052	18000110	18000147	-	18000061
	..32~50..22	Description	YAMK-04	YAKV-30-M6x22	YABPL-01	YAS-01	-	YAATN-3-0015	YAPM-02	YAAL-03-3
		EDP	18000072	18000091	18000058	18000052	-	18000148	18000111	18000061