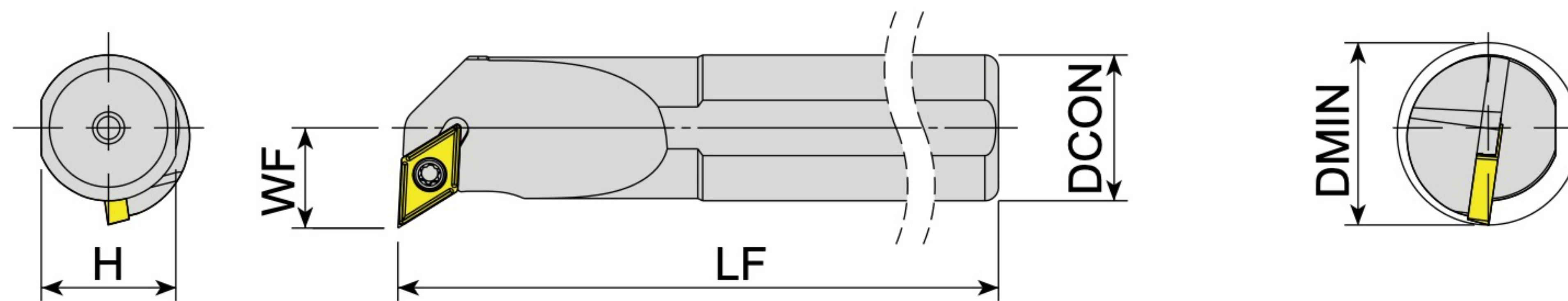


Turning - Holder - Internal

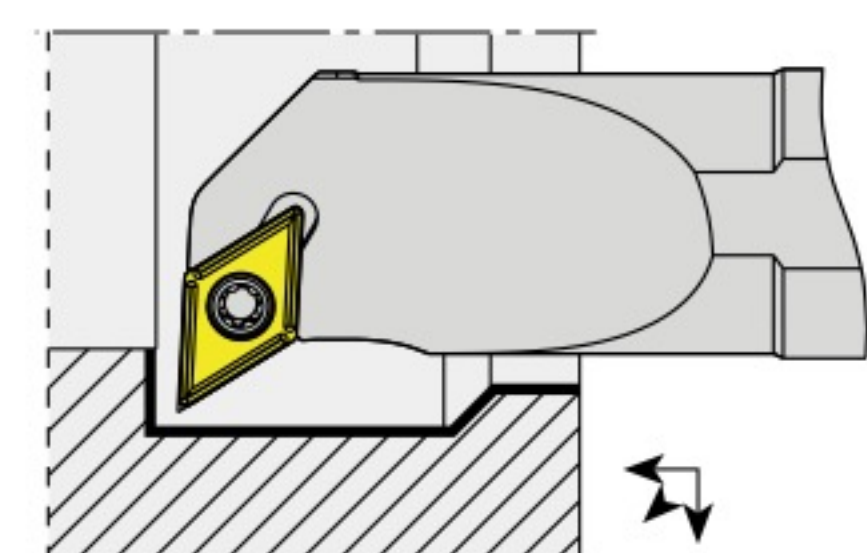
Screw on type for DC** Insert



☐ : Refer to p. 60

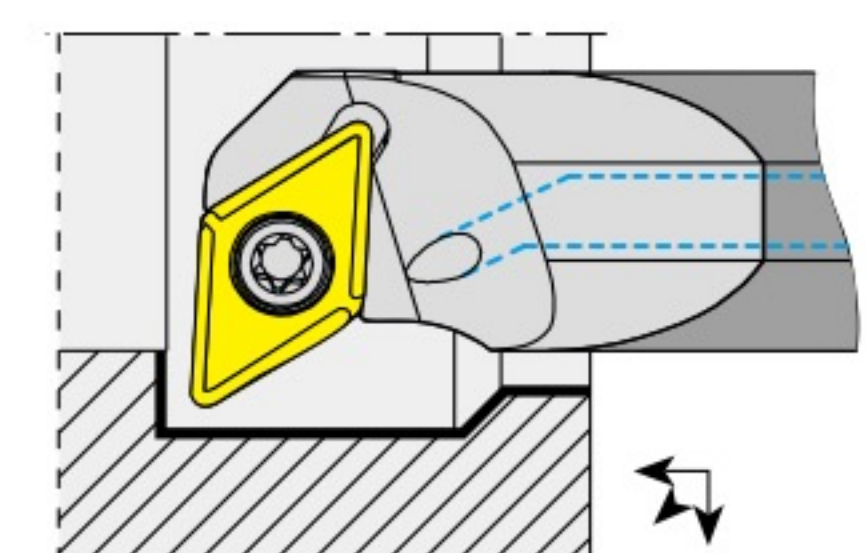
Unit:mm

Series		Designation	EDP 2700.. R L	DMIN	DCON	H	WF	LF	Insert
..SDUCR/L	●	A10H - SDUCR/L 07	1206 1207	13	10	9	8	100	DC0702
		A12H - SDUCR/L 07	1208 1209	16	12	11	9	100	
		A16M - SDUCR/L 07	1210 1211	20	16	14.8	11	150	
		A20P - SDUCR/L 07	1212 1213	25	20	18.3	13	170	
	X	S10K - SDUCR/L 07	1222 1223	13	10	9	8	125	
		S12K - SDUCR/L 07	1224 1225	16	12	11	9	125	
		S16P - SDUCR/L 07	1226 1227	20	16	14.8	11	170	
		S20R - SDUCR/L 07	1228 1229	25	20	18.3	13	200	
	●	A16M - SDUCR/L 11	1214 1215	20	16	14.8	11	150	DC11T3
		A20P - SDUCR/L 11	1216 1217	25	20	18.3	13	170	
		A25R - SDUCR/L 11	1218 1219	32	25	23	17	200	
		A32S - SDUCR/L 11	1220 1221	40	32	30	22	250	
		S16P - SDUCR/L 11	1230 1231	20	16	14.8	11	170	
		S20R - SDUCR/L 11	1232 1233	25	20	18.3	13	200	
		S25S - SDUCR/L 11	1234 1235	32	25	23	17	250	
		S32T - SDUCR/L 11	1236 1237	40	32	30	22	300	
	X	S40U - SDUCR/L 11	1238 1239	50	40	37.5	27	350	
		S50V - SDUCR/L 11	- 1240	63	50	47	35	400	
E..SDUCR/L (Carbide Shank)	●	E10M - SDUCR/L 07	1241 1242	13	10	9	8	150	DC0702
		E12Q - SDUCR/L 07	1243 1244	16	12	11	9	180	
	●	E16R - SDUCR/L 11	0339 1245	20	16	14.8	11	200	DC11T3
		E20S - SDUCR/L 11	1246 1247	23	20	18.3	12	250	



..SDUCR/L

Approach angle
93°



E..SDUCR/L
(Carbide Shank)

Approach angle
93°

Series	Designation	Infomation	Screw	Shim	Shim Screw	Torx Key
..SD..	..07	Description	Y4008-M2.5x6	-	-	Y80-T08
		EDP	18000127	-	-	18000165
	..16..11	Description	Y4015-M3.5x9	-	-	Y80-T15
		EDP	18000131	-	-	18000167
	..20..11	Description	Y4015-M3.5x11	-	-	Y80-T15
		EDP	18000118	-	-	18000167
	..25..11	Description	Y4015-M3.5x12	YAADN-2-0001	YAAV-08-M3.5x8	Y80-T15
		EDP	18000128	18000140	18000161	18000167
	..32..11	Description	Y4015-M3.5x14	YAADN-2-0001	YAAV-06-M3.5x11	Y80-T15
		EDP	18000129	18000140	18000159	18000167
E..SD..	..07	Description	Y4008-M2.5x6	-	-	Y80-T08
		EDP	18000127	-	-	18000165
	..11	Description	Y4015-M3.5x9	-	-	Y80-T15
		EDP	18000131	-	-	18000167