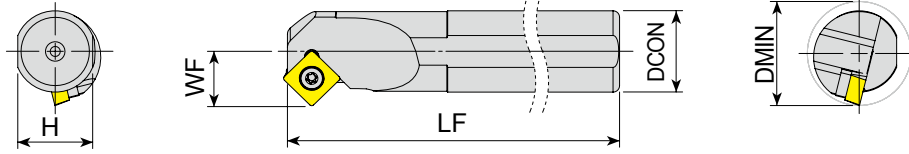


Turning - Holder - Internal

Screw on type for SC Insert**



: Refer to p. 64

Unit:mm

Series	Designation	EDP 2700.. R L	DMIN	DCON	H	WF	LF	Insert
<p>.. - SSSCR/L Approach angle 45°</p>	S16P - SSSCR/L09	1255 1256	20	16	14.8	11	170	SC09T3
	S25S - SSSCR/L09	1259 1260	32	25	23	17	250	
	S25S - SSSCR/L12	1261 1262	32	25	23	17	250	SC1204
	S32T - SSSCR12	1263 -	40	32	30	22	300	

Series	Designation	Infomation	Screw	Shim	Shim Screw	Torx Key
..SS..	..16..09	Description	Y4015-M3.5x9	-	-	Y80-T15
		EDP	18000131	-	-	18000167
	..25..09	Description	Y4015-M3.5x12	YAASN-2-0001	YAAV-08-M3.5x8	Y80-T15
		EDP	18000128	18000143	18000161	18000167
	..25..12	Description	Y4020-M4.5x12	YAASN-2-0004	YAAV-10-M4.5x8	Y80-T20
		EDP	18000134	18000144	18000162	18000168
..32..12	Description	Y1020-M4.5x16	YAASN-2-0004	YAAV-10-M4.5x8	Y80-T20	
	EDP	18000120	18000144	18000162	18000168	