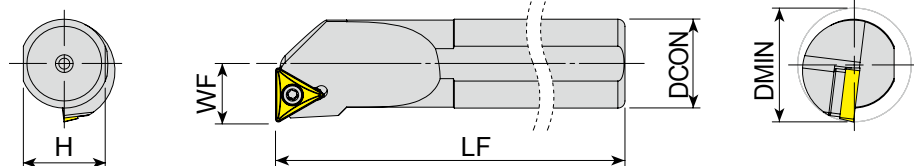


# Screw on type for TC\*\* Insert

..STFCR Shown



: p. 64 Unit:mm

| Series                                        |   | Designation       | EDP 2700..<br>R L | DMIN | DCON | H    | WF | LF  | Insert |
|-----------------------------------------------|---|-------------------|-------------------|------|------|------|----|-----|--------|
| <br><b>..STFCR/L</b><br>Approach angle<br>91° | X | S12K - STFCR/L 11 | 1264 1265         | 17   | 12   | 11   | 9  | 125 | TC1102 |
|                                               |   | S16P - STFCR/L 11 | 1266 1267         | 20   | 16   | 14.8 | 11 | 170 |        |
|                                               |   | S20R - STFCR/L 11 | 1268 1269         | 25   | 20   | 18.3 | 13 | 200 |        |
|                                               |   | S16P - STFCR/L 16 | 1270 1271         | 20   | 16   | 14.8 | 11 | 170 |        |
|                                               | X | S20R - STFCR/L 16 | 1272 1273         | 25   | 20   | 18.3 | 13 | 200 | TC16T3 |
|                                               |   | S25S - STFCR/L 16 | 1274 1275         | 32   | 25   | 23   | 17 | 250 |        |
|                                               |   | S32T - STFCR/L 16 | 1276 1277         | 40   | 32   | 30   | 22 | 300 |        |
|                                               |   | S40U - STFCR/L 16 | 1278 -            | 50   | 40   | 37.5 | 27 | 350 |        |
| <br><b>..STUCR/L</b><br>Approach angle<br>93° | X | S12K - STUCR/L 11 | 1279 1280         | 17   | 12   | 11   | 9  | 125 | TC1102 |
|                                               |   | S16P - STUCR/L 11 | 1281 1282         | 20   | 16   | 14.8 | 11 | 170 |        |
|                                               |   | S20R - STUCR/L 11 | 1283 1284         | 25   | 20   | 18.3 | 13 | 200 |        |
|                                               |   | S16P - STUCR/L 16 | 1285 1286         | 20   | 16   | 14.8 | 11 | 170 |        |
|                                               | X | S20R - STUCR/L 16 | 1287 1288         | 25   | 20   | 18.3 | 13 | 200 | TC16T3 |
|                                               |   | S25S - STUCR/L 16 | 1289 1290         | 32   | 25   | 23   | 17 | 250 |        |
|                                               |   | S32T - STUCR/L 16 | 1291 1292         | 40   | 32   | 30   | 22 | 300 |        |
|                                               |   | S40U - STUCR/L 16 | 1293 1294         | 50   | 40   | 37.5 | 27 | 350 |        |

| Series | Designation | Information | Screw         | Shim         | Shim Screw      | Torx Key |
|--------|-------------|-------------|---------------|--------------|-----------------|----------|
| ..ST.. | ..11        | Description | Y4008-M2.5x6  | -            | -               | Y80-T08  |
|        |             | EDP         | 18000127      | -            | -               | 18000165 |
|        | ..12~20..11 | Description | Y4008-M2.5x6  | -            | -               | Y80-T08  |
|        |             | EDP         | 18000127      | -            | -               | 18000165 |
|        | ..16..16    | Description | Y4015-M3.5x9  | -            | -               | Y80-T15  |
|        |             | EDP         | 18000131      | -            | -               | 18000167 |
|        | ..20..16    | Description | Y4015-M3.5x11 | -            | -               | Y80-T15  |
|        |             | EDP         | 18000118      | -            | -               | 18000167 |
|        | ..25..16    | Description | Y4015-M3.5x14 | YAATN-2-0001 | YAAV-08-M3.5x8  | Y80-T15  |
|        |             | EDP         | 18000129      | 18000146     | 18000161        | 18000167 |
|        | ..32~40..16 | Description | Y4015-M3.5x14 | YAATN-2-0001 | YAAV-06-M3.5x11 | Y80-T15  |
|        |             | EDP         | 18000129      | 18000146     | 18000159        | 18000167 |