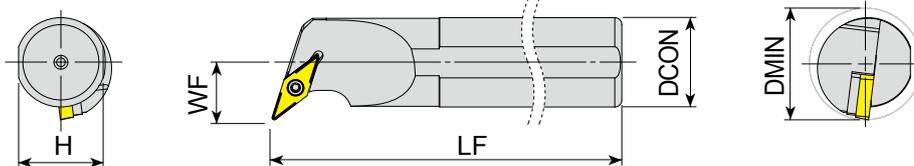


## Turning - Holder - Internal

### Screw on type for VC\*\* Insert

..SVQCR Shown



: p.67 Unit:mm

Series	Designation	EDP 2700..		DMIN	DCON	H	WF	LF	Insert	
		R	L							
 <b>..SVQCR/L</b> Approach angle 107.5°		S25S - SVQCR/L 16	1320	1321	32	25	23	17	250	VC1604
	X	S32T - SVQCR/L 16	1322	1323	40	32	30	22	300	
		S40U - SVQCR/L 16	1324	1325	50	40	37.5	27	350	
 <b>..SVUCR/L</b> Approach angle 93°	X	S16P - SVUCR/L11	1495	1496	20	16	14.8	12.5	170	VC1103
		S20R - SVUCR/L11	1497	1498	25	20	18.3	13	200	
	●	A25R - SVUCR/L 16	1326	-	32	25	23	19	200	VC1604
		S25S - SVUCR/L 16	1327	1328	32	25	23	19	250	
	X	S32T - SVUCR/L 16	1329	1330	40	32	30	22	300	
		S40U - SVUCR/L 16	1331	1332	50	40	37.5	27	350	

Series	Designation	Information	Screw	Shim	Shim Screw	Torx Key
..11	Description		Y4008-M2.5x6	-	-	Y80-T08
	EDP		18000127	-	-	18000165
..16	Description		Y4015-M3.5x14	YAAVN-2-0002	YAAV-06-M3.5x11	Y80-T15
	EDP		18000129	18000150	18000159	18000167
..25..16	Description		Y4015-M3.5x14	YAAVN-2-0002	YAAV-08-M3.5x8	Y80-T15
	EDP		18000129	18000150	18000161	18000167
..32~40..16	Description		Y4015-M3.5x14	YAAVN-2-0002	YAAV-06-M3.5x11	Y80-T15
	EDP		18000129	18000150	18000159	18000167