MTUN

本圖所示為右手刀（R） Right Hand Show M-Type

Fig1

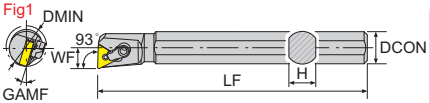


Fig2

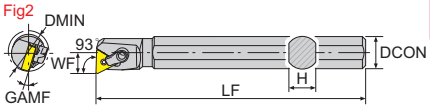
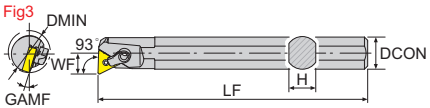
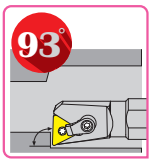


Fig3





材質 Shank	圖解 Fig	刀桿形狀 Tool Type
S	Fig1	
	Fig2	
	Fig3	
H		

壓板式內徑加工車刀
Double Insert Clamp Boring Bar

寸法 Dimension(mm)

材質 Shank	產品型號 Model No	圖解 Fig	在庫 Stock R	在庫 Stock L	最小加工徑 DMIN	刀桿高度 H	柄部直徑 DCON	標準全長 LF	工作寬度 WF	徑向前角 GAMF	刀片 Insert	墊片 Shim	中心銷 Screw of shim	壓板 Clamp	雙頭螺絲 Screw	L型板手 Wrench
S	S16Q-MTUNR/L16A	2	●	●	22	15	16	180	11	20	TN□□ 1604□□	–	LCS-510	CP50-21	CS70-20	LW020 LW025
	S20R-MTUNR/L16	1	●	●	25	18	20	200	13	17						
	S20R-MTUNR/L16A	2	●	●	25	18	20	200	13	17						
	S20R-MTUNR/L16B	3	●		25	18	20	200	13	17	TN□□ 1604□□	–	LCS-510	CP50-21	CS70-20	LW020 LW025
	S25R-MTUNR/L16	1	●	●	32	23	25	200	17	14	TN□□ 1604□□	–	LCS-510	CP50-22	CS70-21	LW020 LW030
	S25R-MTUNR/L16A	2	●	●	32	23	25	200	17	14						
	S32S-MTUNR/L16A	2	●	●	40	30	32	250	22	14	TN□□ 1604□□	SMT-322	LCS-513	CP50-22	CS70-21	LW020 LW030
	S40T-MTUNR/L16A	2	●	●	50	37	40	300	27	12	TN□□ 1604□□	SMT-322	LCS-513	CP50-22	CS70-22	LW020 LW030
	S50U-MTUNR/L16A	2	●	●	63	47	50	350	35	12						
H	H20R-MTUNR/L16A	–	●		25	18	20	200	13	17	TN□□ 1604□□	–	LCS-510	CP50-21	CS70-20	LW020 LW025

※ 請接下頁。 ※ Continued on next page.

●刀柄材質詳解請參閱H4
●Shank Type detailed description Page-H4
●套筒需另購→參考M04-M09頁
●Sleeve refer Page-M04-M09

●A：鋼柄中心出水式 Steel Shank With Oil Hole
●C：鎢鋼刀柄 Carbide Shank
●S：一般鋼刀柄 Steel Shank
●H：模具鋼刀柄 Alloy Tool Steel
●H-O：模具鋼刀柄中心出水式 Alloy Tool Steel Shank With Oil Hole