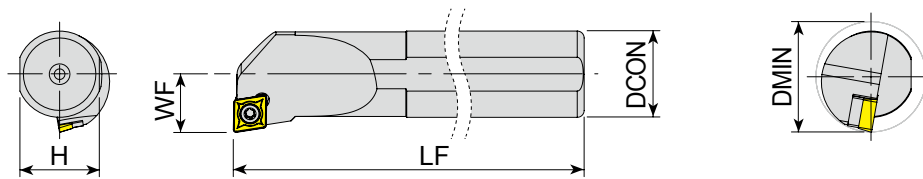


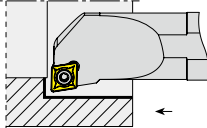
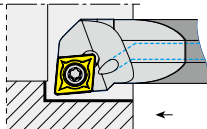
Turning - Holder - Internal

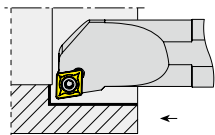
Screw on type for CC** Insert



□: p. 57

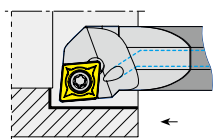
Unit:mm

Series			Designation	EDP 2700.. R L		DMIN	DCON	H	WF	LF	Insert	
	..-SCLCR/L		A08H - SCLCR/L 06	1117	1118	11	08	7.3	6	100	CC0602	
			●	A10H - SCLCR/L 06	1119	1120	13	10	9	7		100
				A12H - SCLCR/L 06	1121	1122	16	12	11	9		100
				S08H - SCLCR/L 06	1133	1134	11	08	7.3	6		100
			X	S10K - SCLCR/L 06	1135	1136	13	10	9	7		125
				S12K - SCLCR/L 06	1137	1138	16	12	11	9		125
				S16P - SCLCR/L 06	1139	1140	20	16	14.8	11		170
				A16M - SCLCR/L 09	1123	1124	20	16	14.8	11	150	CC09T3
			●	A20P - SCLCR/L 09	1125	1126	25	20	18.3	13	170	
				A25R - SCLCR/L 09	1127	1128	32	25	23	17	200	
				A32S - SCLCR/L 09	1129	1130	40	32	30	22	250	
				S12K - SCLCR/L 09	1141	1142	16	12	11	9	125	
				S16P - SCLCR/L 09	1474	1143	20	16	14.8	11	170	
			X	S20R - SCLCR/L 09	1144	1145	25	20	18.3	13	200	
				S25S - SCLCR/L 09	1146	1147	32	25	23	17	250	
				S32T - SCLCR/L 09	1148	1149	40	32	30	22	300	
			●	A25R - SCLCR/L 12	1131	1132	32	25	23	17	200	CC1204
					S25S - SCLCR/L 12	1150	1151	32	25	23	17	
X	S32T - SCLCR/L 12	1152		1153	40	32	30	22	300			
	S40U - SCLCR/L 12	1154		1155	50	40	37.5	27	350			
	E..-SCLCR/L (Carbide Shank)	●	E08K - SCLCR/L 06	0325	1156	11	08	7.3	6	125	CC0602	
			E12Q - SCLCR/L 06	1157	1158	16	12	11	9	180		
			●	E16R - SCLCR/L 09	0329	1159	20	16	14.8	11	200	CC09T3
				E20S - SCLCR/L 09	1160	1161	24	20	18.3	13	250	



..SCLCR/L

Approach angle
95°



E..SCLCR/L
(Carbide Shank)

Approach angle
95°

Series	Designation	Information	Screw	Shim	Shim Screw	Torx Key
..SC..	..06	Description	Y4008-M2.5x6	-	-	Y80-T08
		EDP	18000127	-	-	18000165
	..12..09	Description	Y4015-M3.5x8	-	-	Y80-T15
		EDP	18000130	-	-	18000167
	..16~20..09	Description	Y4015-M3.5x9	-	-	Y80-T15
		EDP	18000131	-	-	18000167
	..25~32..09	Description	Y4015-M3.5x12	YAACN-2-0001	YAAV-08-M3.5x8	Y80-T15
		EDP	18000128	18000135	18000161	18000167
	..25~32..12	Description	Y4020-M4.5x12	YAACN-2-0003	YAAV-10-M4.5x8	Y80-T20
		EDP	18000134	18000136	18000162	18000168
E..SC..	..40..12	Description	Y1020-M4.5x16	YAACN-2-0003	YAAV-07-M4.5x13	Y80-T20
		EDP	18000120	18000136	18000160	18000168
	..06	Description	Y4008-M2.5x6	-	-	Y80-T08
		EDP	18000127	-	-	18000165
	..09	Description	Y4015-M3.5x9	-	-	Y80-T15
		EDP	18000131	-	-	18000167