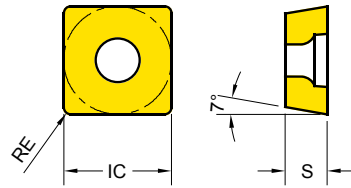


Turning Inserts - Positive

SCGT / SCMT (Square)



Series	IC	S
SC** 09T3	9.525	3.97
SC** 1204	12.700	4.76

EDP 2200..

● : Stock item ○ : Order made item

	SCGT SCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL	 Aluminium	SCGT 09T304 - AL	0.4	0.03 ~ 0.40	0.1 ~ 5.0																● 1516
		SCGT 09T308 - AL	0.8	0.04 ~ 0.40	0.1 ~ 5.0																● 1517
-UF	 Finishing	SCMT 09T304 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.0			○ 0386		● 2628	● 0387	● 0783									
		SCMT 09T308 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.0	● 2083		○ 1021		● 2629	● 1022	● 0997									
-UG	 General	SCMT 09T304 - UG	0.4	0.15 ~ 0.30	0.5 ~ 2.5	● 1834	○ 0455	○ 0482		● 2414	● 0916	● 1171	○ 0025					○ 1904			
		SCMT 09T308 - UG	0.8	0.15 ~ 0.30	0.8 ~ 2.5	● 1835	○ 0456	○ 0159		● 2383	● 0160	● 0161	○ 0026								
		SCMT 120408 - UG	0.8	0.15 ~ 0.35	0.8 ~ 3.0	● 1836	○ 0674	○ 0255		● 2393	● 0256	● 0257						○ 1911			
		SCMT 120412 - UG	1.2	0.15 ~ 0.35	1.5 ~ 3.0	● 2098															
NEW -MF	 Stainless steel Finishing	SCMT 09T308 - MF	0.8	0.09 ~ 0.35	0.3 ~ 2.0													● 2564			
NEW -MM	 Stainless steel Medium	SCMT 120408 - MM	0.8	0.10 ~ 0.30	0.6 ~ 4.0									● 2519	● 1973	● 1974	● 1975	● 1976			
NEW -PM	 Cermet Medium	SCMT 120408 - PM	0.8	0.10 ~ 0.30	0.6 ~ 4.0														● 2530		

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION