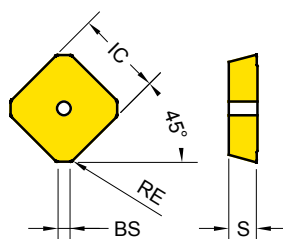


Milling - Face Milling - Inserts

SDCN, SDKN - Face Milling Positive (4 Corners ISO)



EDP 1200..

●: Stock item ○: Order made item

Series	IC	S
SD** 1203	12.70	3.18
SD** 1504	15.88	4.76

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	K15
P20			K30	M30	M30	M40		
			S30	S30	S40	S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501
	● 0135							
	● 0150							
	● 0201							
					● 0058			
					● 0253			
					● 0251			
● 0762								
					● 0059			
					● 0288			
					● 0286			

SDCN SDKN	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)
SDCN Ground insert	SDCN 1203 AESN - M	1.0	0.05 ~ 0.20	2.04
	SDCN 1504 AESN - M	1.0	0.05 ~ 0.20	2.19
	SDCN 1504 AESN - MR	1.0	0.05 ~ 0.20	2.19
SDKN Hard Materials	SDKN 1203 AETN	0.5	0.05 ~ 0.30	1.85
	SDKN 1203 AETN - PW	0.4	0.05 ~ 0.30	1.98
	SDKN 1203 AETN - GW	1.3	0.05 ~ 0.30	1.85
	SDKN 1203 AESN - GW	1.3	0.05 ~ 0.30	1.85
	SDKN 1504 AETN	0.45	0.05 ~ 0.30	2.00
	SDKN 1504 AETN - PW	0.4	0.05 ~ 0.30	1.95
	SDKN 1504 AETN - GW	1.3	0.05 ~ 0.30	2.05

- PW : for Improved Surface Roughness
- GW : Ground Wiper
- M : for Mold & Die
- MR : for Mold & Die Roughing