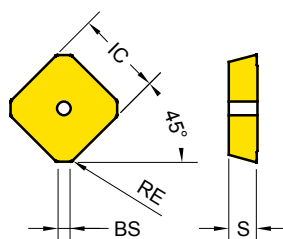


Milling - Face Milling - Inserts

SDCN, SDKN - Face Milling Positive (4 Corners ISO)



EDP 1200..

●: Stock item ○: Order made item

Series	IC	S
SD** 1203	12.70	3.18
SD** 1504	15.88	4.76

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	K15
P20			K30	M30	M30	M40		
			S30	S30	S40	S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501
●	○							
0135								
●								
0150								
●								
0201								
					●			
					0058			
					●			
					0253			
					●			
					0251			
●								
0762								
					●			
					0059			
					●			
					0288			
					●			
					0286			

- PW : for Improved Surface Roughness

- GW : Ground Wiper

- M : for Mold & Die

- MR : for Mold & Die Roughing

SDCN
SDKN

Designation

RE
(mm)

Fz
(mm/tooth)

BS
(mm)

SDCN
Ground insert


SDCN 1203 AESN - M	1.0	0.05 ~ 0.20	2.04
SDCN 1504 AESN - M	1.0	0.05 ~ 0.20	2.19
SDCN 1504 AESN - MR	1.0	0.05 ~ 0.20	2.19

SDKN
Hard
Materials


SDKN 1203 AETN	0.5	0.05 ~ 0.30	1.85
SDKN 1203 AETN - PW	0.4	0.05 ~ 0.30	1.98
SDKN 1203 AETN - GW	1.3	0.05 ~ 0.30	1.85
SDKN 1203 AESN - GW	1.3	0.05 ~ 0.30	1.85
SDKN 1504 AETN	0.45	0.05 ~ 0.30	2.00
SDKN 1504 AETN - PW	0.4	0.05 ~ 0.30	1.95
SDKN 1504 AETN - GW	1.3	0.05 ~ 0.30	2.05