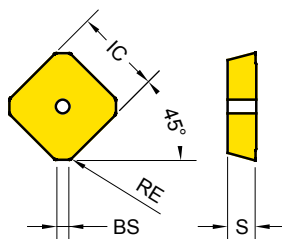


Milling - Face Milling - Inserts

SEKR / N - Face Milling Positive (4 Corners ISO)


Series	IC	S
SEK* 1203	12.7	3.2

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	K15
P20			K30	M30 S30	M30	M40 S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501
					● 0051			
					● 0296			
					● 0054			
	● 0774				● 0304			
					● 0297			

- PW : for Improved Surface Roughness

- GW : Ground Wiper

SEKR SEKN	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)
SEKR General 	SEKR 1203 AFTN	0.4	0.05 ~ 0.23	1.40
	SEKR 1203 AFTN - PW	0.4	0.05 ~ 0.24	2.00
SEKN Hard Materials 	SEKN 1203 AFTN	0.4	0.05 ~ 0.30	1.40
	SEKN 1203 AFTN - GW	0.4	0.05 ~ 0.33	2.00
	SEKN 1203 AFTN - PW	0.4	0.05 ~ 0.33	2.00

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION