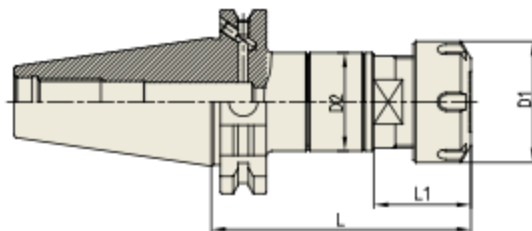




**TOOLING  
SYSTEM**

## SYNCHRO TAPPING CHUCK (ER Type)

**SYTER**



DIN  
69871-  
SK



Unit : mm

TAPER No.	MODEL No.	EDP No.	d1 (TAP SIZE)	NUT/ COLLET	D1	D2	L	L1	Tension/ Compression	WEIGHT (Kg)
40	SK40AD/B-SYTER12-79	P2773701	M3-M12	ER16	28	34	79	26	±0.2	1.00
	SK40AD/B-SYTER16-85	P2773702	M3-M16	ER20	34	34	85	27	±0.2	1.08
	SK40AD/B-SYTER20-90	P2773703	M3-M20	ER25	42	34	90	34	±0.2	1.08
	SK40AD/B-SYTER27-100	P2773704	M4-M27	ER32	50	45	100	31	±0.2	1.37
	SK40AD/B-SYTER33-120	P2773705	M4-M33	ER40	63	62	120	35	±0.2	2.16
50	SK50AD/B-SYTER20-90	P2773708	M3-M20	ER25	42	34	90	34	±0.2	2.87
	SK50AD/B-SYTER33-105	P2773710	M4-M33	ER40	63	62	105	35	±0.2	3.93

► Feature :

- Compensation for synchronization error to extend tap life and to improve thread quality.
  - To compensate for pitch tolerance of taps.
  - For Machine with asynchronized spindle.
- ER collet of page 83-90 and Tap ER collet of page 91-92.