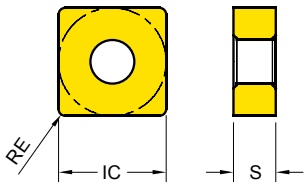
Click for Overview

YG TURN

Turning Inserts - Negative

SNMA / SNMG (90° Square)

Series	IC	S
SN** 0903	9.525	3.18
SN** 1204	12.700	4.76
SN** 1506	15.875	6.35
SN** 1906	19.050	6.35



EDP 2200..

● : Stock item ○ : Order made item

SNMA SNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
..MA	 Cast iron	SNMA 120408	0.8	0.15 ~ 0.50	1.0 ~ 5.0	● 0767	○ 0027	○ 1166													
		SNMA 120412	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 0768	○ 0028	○ 1133													
		SNMA 120416	1.2	0.15~0.70	1.0 ~ 6.0	● 2023															
		SNMA 150612	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 1423	○ 0729	○ 1150													
		SNMA 190616	1.6	0.15 ~ 1.00	3.0 ~ 10.0	● 1344	○ 1184	○ 1261													
-UF	 Finishing	SNMG 090308 - UF	0.8	0.05~0.20	1.0 ~ 2.0					● 2630	● 0999										
		SNMG 120404 - UF	0.4	0.05 ~ 0.25	0.5 ~ 1.5			○ 1458		● 2631	● 1459	● 1454	○ 0029								
		SNMG 120408 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.5			○ 1430		● 2633	● 1433	● 1437									
-UL	 Light Machining and Sticky Material	SNMG 120404 - UL	0.4	0.10 ~ 0.30	0.5 ~ 3.0			○ 1167		● 2632	● 0747	● 1194									
		SNMG 120408 - UL	0.8	0.10 ~ 0.30	1.0 ~ 3.0			○ 0389		● 2634	● 0390	● 0391									
-UM	 Medium Machining Unstable condition	SNMG 120408 - UM	0.8	0.15 ~ 0.30	1.0 ~ 3.0		○ 0983	○ 0739		● 2635	● 0784	● 0740									