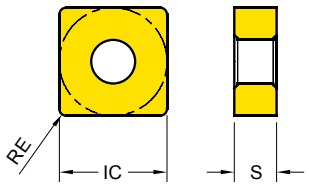
Turning Inserts - Negative

SNMG (90˚ Square)



Series	IC	S
SN** 0903	9.525	3.18
SN** 1204	12.700	4.76
SN** 1506	15.875	6.35
SN** 1906	19.050	6.35

EDP 2200.. ●: Stock item ○: Order made item

SNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-SM	 HRSA Medium	SNMG 090304 - SM	0.4	0.15 ~ 0.30	0.5 ~ 3.0										○ 2434			● 2435			
		SNMG 120408 -SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1801	○ 1802	○ 1803	● 1696			
-SR	 HRSA Roughing	SNMG 120408 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 1305			
		SNMG 120412 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1304			