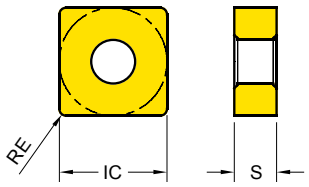
Turning Inserts - Negative

SNMG (90° Square)

Series	IC	S
SN** 0903	9.525	3.18
SN** 1204	12.700	4.76
SN** 1506	15.875	6.35
SN** 1906	19.050	6.35



EDP 2200.. ●: Stock item ○: Order made item

SNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-UG	 Medium Machining at stable condition	SNMG 120408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	● 1610	○ 1190	○ 0141		● 2361	● 0142	● 0143	○ 0030								
		SNMG 120412 - UG	1.2	0.20 ~ 0.40	1.5 ~ 3.0	● 1640	○ 1164	○ 0258		● 2411	● 0259	● 0260									
		SNMG 120416 - UG	1.6	0.20 ~ 0.40	2.0 ~ 3.0	● 1646	○ 1165	○ 0744	○ 0789	● 2638	● 1169	● 1195									
-UC	 Cast iron and Medium roughing	SNMG 120408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 4.0	● 1488	○ 0073	○ 0125		● 2405	● 0106	● 0126									
		SNMG 120412 - UC	1.2	0.20 ~ 0.40	1.5 ~ 4.0	● 0900	○ 0074	○ 0127		● 2429	● 0107	● 0128									
-UR	 Roughing	SNMG 120408 - UR	0.8	0.30 ~ 0.50	1.0 ~ 5.0	● 1623	○ 1163	○ 0392		● 2401	● 0393	● 0394									
		SNMG 120412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 5.0	● 1624	○ 1052	○ 0261		● 2585	● 0262	● 0263	○ 0031								
		SNMG 120416 - UR	1.6	0.30 ~ 0.50	2.0 ~ 5.0	● 1837	○ 0988	○ 0974	○ 0975	● 2639	● 0971	● 0977									
		SNMG 190612 - UR	1.2	0.30 ~ 0.80	3.0 ~ 9.0					● 2640	● 1018	● 1026									
		SNMG 190616 - UR	1.6	0.30 ~ 0.80	3.0 ~ 9.0	● 1838				● 2641	● 1583	● 1584									
-KR	 Cast Iron Heavy Roughing	SNMG 120412 - KR	1.2	0.30 ~ 0.60	1.5 ~ 5.0	● 1064	○ 1063	○ 1065		● 2636											
		SNMG 120416 - KR	1.6	0.30 ~ 0.60	2.0 ~ 5.0	● 1208	○ 0730	○ 0950	○ 0965	● 2637											