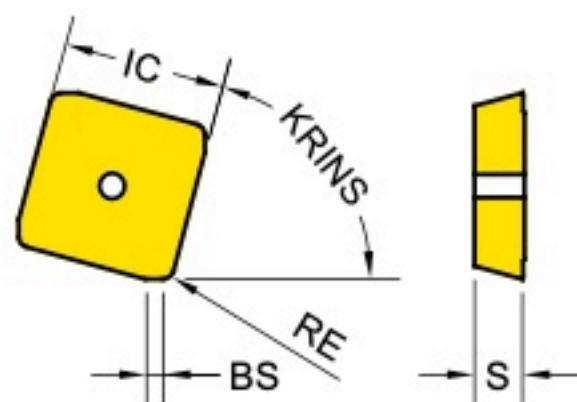


SPCN, SPKN / R - Face Milling Positive (4 Corners ISO)



Series	KRINS	IC	S
SP** 1203	75°	12.70	3.18
SP** 1504	75°	15.88	4.76

EDP 1200..

●: Stock item ○: Order made item

H20	P15	P25	P30	P30	P30	P40	K10	K15
P20			K30	M30 S30	M30	M40 S40		
YG012	YG712	YG713	YG622	YG612	YG602	YG613	YG5020	YG501
	● 0081							
	● 0198							
	● 0098							
	● 0199							
					● 0048			
					● 0280			
					● 0279			
					● 0049			
					● 0305			
					● 0299			
					● 0050			
					● 0298			

SPCN	SPKN	SPKR	Designation	RE (mm)	Fz (mm/tooth)	BS (mm)
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SPCN
Ground insert



			SPCN 1203 EDSR - M	0.8	0.10 ~ 0.20	1.82
			SPCN 1203 EDSR - MR	0.8	0.10 ~ 0.20	1.77
			SPCN 1504 EDSR - M	0.8	0.10 ~ 0.20	1.92
			SPCN 1504 EDSR - MR	0.8	0.10 ~ 0.20	1.86

SPKN
Hard Materials



			SPKN 1203 EDTR	0.8	0.05 ~ 0.30	1.40
			SPKN 1203 EDTR - GW	0.6	0.05 ~ 0.38	1.50
			SPKN 1203 EDTR - PW	0.8	0.05 ~ 0.38	1.50
			SPKN 1504 EDTR	0.8	0.05 ~ 0.24	1.30
			SPKN 1504 EDTR - GW	0.8	0.05 ~ 0.38	2.20
			SPKN 1504 EDTR - PW	0.8	0.05 ~ 0.38	2.13

SPKR
General



			SPKR 1203 EDTR	0.8	0.05 ~ 0.24	1.40
			SPKR 1203 EDTR - PW	0.8	0.05 ~ 0.11	1.54

- PW : for Improved Surface Roughness
- GW : Ground Wiper
- M : for Mold & Die
- MR : for Mold & Die Roughing