

INDEX

Turning - Holder - External

Screw on type for RC\*\* Insert

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION

SRGCR Shown

SRGCR/L

SRDCN

SRDCR/L

SRHCR/L

\* 'C' Letter at Last : Optional Clamp Included

Unit:mm

Refer to p. 62

| Series  | Designation       | EDP 2700..        |      | H (= HF) | B  | WF   | LF   | Insert |
|---------|-------------------|-------------------|------|----------|----|------|------|--------|
|         |                   | R                 | L    |          |    |      |      |        |
| SRGCR/L | SRGCR/L 1616H 06  | 0739              | 0740 | 16       | 16 | 20.0 | 100  | RC0602 |
|         | SRGCR/L 2020K 06  | 0741              | 0742 | 20       | 20 | 25.0 | 125  |        |
|         | SRGCR/L 1616H 08C | 0743              | 0744 | 16       | 16 | 32.0 | 100  | RC0803 |
|         | SRGCR/L 2020K 08C | 0745              | 0746 | 20       | 20 | 25.0 | 125  |        |
|         | SRGCR/L 2525M 08C | 0747              | 0748 | 25       | 25 | 32.0 | 150  | RC10T3 |
|         | SRGCR/L 1616H 10C | 0749              | 0750 | 16       | 16 | 20.0 | 100  |        |
|         | SRGCR/L 2020K 10C | 0751              | 0752 | 20       | 20 | 25.0 | 125  |        |
|         | SRGCR/L 2525M 10C | 0753              | 0754 | 25       | 25 | 32.0 | 150  |        |
|         | SRGCR/L 3232P 10C | 0755              | 0756 | 32       | 32 | 40.0 | 170  | RC1204 |
|         | SRGCR/L 2020K 12C | 0757              | 0758 | 20       | 20 | 25.0 | 125  |        |
|         | SRGCR/L 2525M 12C | 0759              | 0760 | 25       | 25 | 32.0 | 150  |        |
|         |                   | SRGCR/L 3232P 12C | 0761 | 0762     | 32 | 32   | 40.0 | 170    |
| SRDCN   | SRDCN 1616H 06    |                   | 0162 | 16       | 16 | 8.0  | 100  | RC0602 |
|         | SRDCN 2020K 06    |                   | 0163 | 20       | 20 | 10.0 | 125  |        |
|         | SRDCN 2525M 06    |                   | 0164 | 25       | 25 | 12.5 | 150  |        |
|         | SRDCN 1616H 08C   |                   | 0727 | 16       | 16 | 8.0  | 100  | RC0803 |
|         | SRDCN 2020K 08C   |                   | 0728 | 20       | 20 | 10.0 | 125  |        |
|         | SRDCN 2525M 08C   |                   | 0729 | 25       | 25 | 12.5 | 150  |        |
|         | SRDCN 1616H 10C   |                   | 0730 | 16       | 16 | 8.0  | 100  | RC10T3 |
|         | SRDCN 2020K 10C   |                   | 0731 | 20       | 20 | 10.0 | 125  |        |
|         | SRDCN 2525M 10C   |                   | 0732 | 25       | 25 | 12.5 | 150  |        |
|         | SRDCN 3232P 10C   |                   | 0733 | 32       | 32 | 16.0 | 170  | RC1204 |
|         | SRDCN 2020K 12C   |                   | 0734 | 20       | 20 | 10.0 | 125  |        |
|         | SRDCN 2525M 12C   |                   | 0735 | 25       | 25 | 12.5 | 150  |        |
|         | SRDCN 3232P 12C   |                   | 0736 | 32       | 32 | 16.0 | 170  |        |
|         | SRDCR/L3232P12C   | 0737              | 0738 | 32       | 32 | 40.0 | 170  | RC1204 |
| SRHCR/L | SRHCR/L 2525K 06  | 0763              | -    | 25       | 25 | 25.0 | 125  | RC0602 |
|         | SRHCR/L 2525K 08  | 0764              | 0765 | 25       | 25 | 25.0 | 125  | RC0803 |
|         | SRHCR/L 2525K 10  | 0766              | 0767 | 25       | 25 | 25.0 | 125  | RC10T3 |
|         | SRHCR/L 2525K 12  | 0768              | 0769 | 25       | 25 | 25.0 | 125  | RC1204 |

| Series       | Designation | Information |               | Clamp         | Clamp Screw   | Screw        | Torx Key |
|--------------|-------------|-------------|---------------|---------------|---------------|--------------|----------|
| SR..         | ..06        | Description | -             | -             | -             | Y3008-M2.5x6 | Y80-T08  |
|              |             | EDP         | -             | -             | -             | 18000124     | 18000165 |
|              | ..08        | Description | -             | -             | -             | Y3008-M3x8   | Y80-T15  |
|              |             | EDP         | -             | -             | -             | 18000125     | 18000167 |
|              | ..08C       | Description | YACK-15       | Y4015-M3.5x11 | Y3008-M3x8    | Y80-T08      |          |
|              |             | EDP         | 18000069      | 18000118      | 18000125      | 18000165     |          |
|              | ..10C       | Description | YACK-15       | Y4015-M3.5x11 | Y4015-M3.5x11 | Y80-T15      |          |
|              |             | EDP         | 18000069      | 18000118      | 18000118      | 18000167     |          |
|              | ..12C       | Description | YACK-05       | Y4015-M4x11   | Y4015-M3.5x11 | Y80-T15      |          |
|              |             | EDP         | 18000065      | 18000119      | 18000118      | 18000167     |          |
|              | ..10 ..12   | Description | -             | -             | Y4015-M3.5x11 | Y80-T15      |          |
|              |             | EDP         | -             | -             | 18000118      | 18000167     |          |
| ..1616 ..08C | Description | YACK-15     | Y4015-M3.5x11 | Y3008-M3x8    | Y80-T08       |              |          |
|              | EDP         | 18000069    | 18000118      | 18000125      | 18000165      |              |          |

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