

Turning - Holder - External

Screw on type for RC** Insert

TURNING

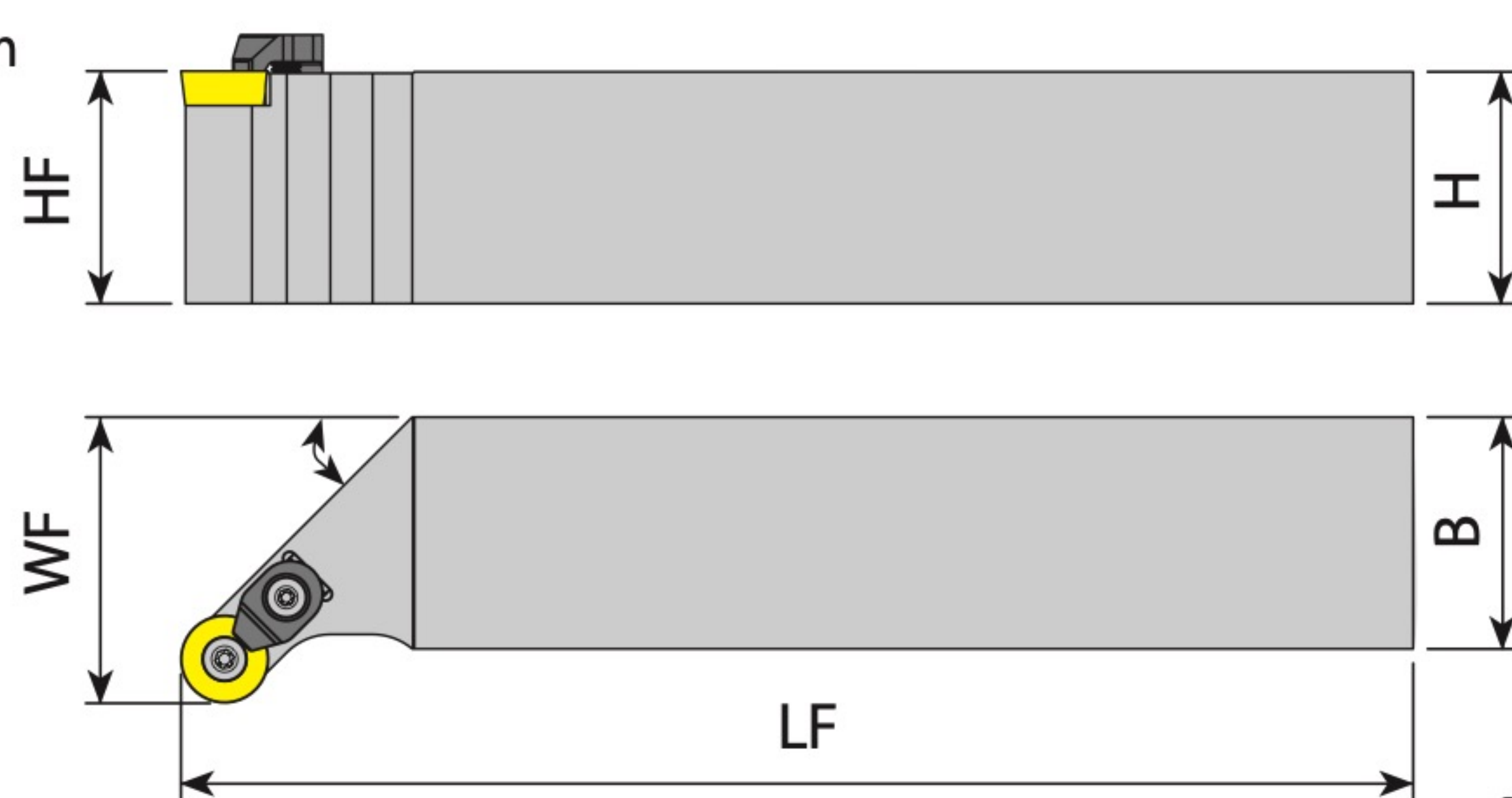
PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION

SRGCR Shown



* 'C' Letter at Last : Optional Clamp Included

: Refer to p. 62

Unit:mm

Series		Designation		EDP 2700.. R L		H (= HF)	B	WF	LF	Insert
SRGCR/L Approach angle 90°		SRGCR/L 1616H 06		0739	0740	16	16	20.0	100	RC0602
		SRGCR/L 2020K 06		0741	0742	20	20	25.0	125	
		SRGCR/L 1616H 08C		0743	0744	16	16	32.0	100	RC0803
		SRGCR/L 2020K 08C		0745	0746	20	20	25.0	125	
		SRGCR/L 2525M 08C		0747	0748	25	25	32.0	150	RC10T3
		SRGCR/L 1616H 10C		0749	0750	16	16	20.0	100	
		SRGCR/L 2020K 10C		0751	0752	20	20	25.0	125	
		SRGCR/L 2525M 10C		0753	0754	25	25	32.0	150	
		SRGCR/L 3232P 10C		0755	0756	32	32	40.0	170	RC1204
		SRGCR/L 2020K 12C		0757	0758	20	20	25.0	125	
		SRGCR/L 2525M 12C		0759	0760	25	25	32.0	150	
		SRGCR/L 3232P 12C		0761	0762	32	32	40.0	170	
SRDCN Approach angle 90°		SRDCN 1616H 06		0162		16	16	8.0	100	RC0602
		SRDCN 2020K 06		0163		20	20	10.0	125	
		SRDCN 2525M 06		0164		25	25	12.5	150	
		SRDCN 1616H 08C		0727		16	16	8.0	100	RC0803
		SRDCN 2020K 08C		0728		20	20	10.0	125	
		SRDCN 2525M 08C		0729		25	25	12.5	150	
		SRDCN 1616H 10C		0730		16	16	8.0	100	RC10T3
		SRDCN 2020K 10C		0731		20	20	10.0	125	
		SRDCN 2525M 10C		0732		25	25	12.5	150	
		SRDCN 3232P 10C		0733		32	32	16.0	170	RC1204
		SRDCN 2020K 12C		0734		20	20	10.0	125	
		SRDCN 2525M 12C		0735		25	25	12.5	150	
SRDCR/L		SRDCN 3232P 12C		0736		32	32	16.0	170	RC1204
		SRDCR/L3232P12C		0737	0738	32	32	40.0	170	
SRHCR/L										
		SRHCR/L 2525K 06		0763	-	25	25	25.0	125	RC0602
		SRHCR/L 2525K 08		0764	0765	25	25	25.0	125	RC0803
SR..		SRHCR/L 2525K 10		0766	0767	25	25	25.0	125	RC10T3
		SRHCR/L 2525K 12		0768	0769	25	25	25.0	125	RC1204

Series	Designation	Infomation		Clamp	Clamp Screw	Screw	Torx Key
SR..	..06	Description	-	-	-	Y3008-M2.5x6	Y80-T08
		EDP	-	-	-	18000124	18000165
	..08	Description	-	-	-	Y3008-M3x8	Y80-T15
		EDP	-	-	-	18000125	18000167
	..08C	Description	YACK-15	Y4015-M3.5x11	Y4015-M3.5x11	Y3008-M3x8	Y80-T08
		EDP	18000069	18000118	18000125	18000125	18000165
	..10C	Description	YACK-15	Y4015-M3.5x11	Y4015-M3.5x11	Y4015-M3.5x11	Y80-T15
		EDP	18000069	18000118	18000118	18000118	18000167
	..12C	Description	YACK-05	Y4015-M4x11	Y4015-M3.5x11	Y4015-M3.5x11	Y80-T15
		EDP	18000065	18000119	18000118	18000118	18000167
	..10 ..12	Description	-	-	-	Y4015-M3.5x11	Y80-T15
		EDP	-	-	-	18000118	18000167
	..1616 ..08C	Description	YACK-15	Y4015-M3.5x11	Y4015-M3.5x11	Y3008-M3x8	Y80-T08
		EDP	18000069	18000118	18000125	18000125	18000165